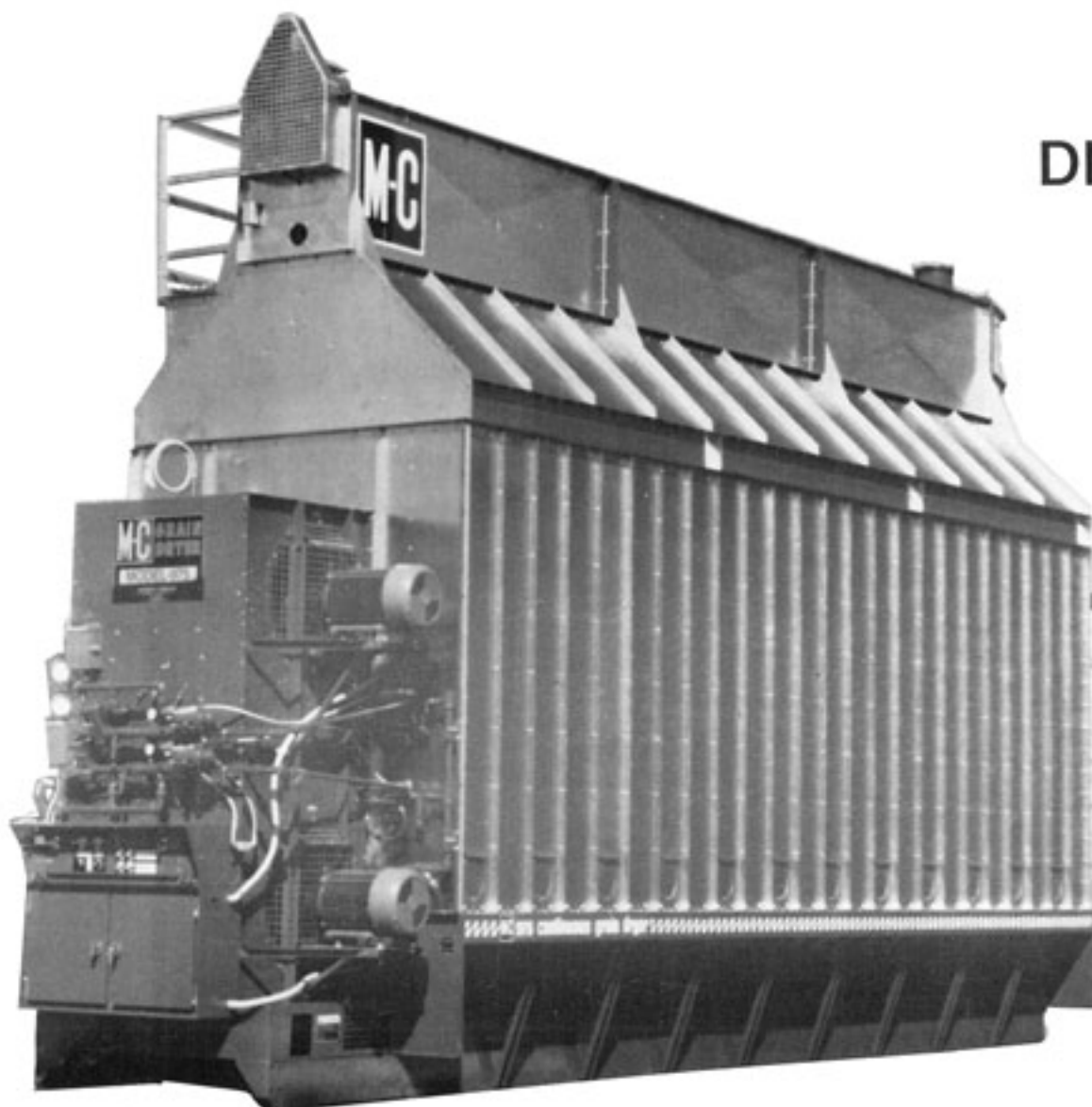


\$6.50



**Model 675 thru 1195**  
(EM, and B-115)  
**Continuous Flow  
Grain Dryers**



DM 93

# **PARTS CATALOG**

FORM No. D305, AUGUST 1993

**Mathews Company/** 500 Industrial Ave., Crystal Lake, IL 60012, U.S.A.  
815/459-2210 FAX 815/459-5889



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# INTRODUCTION

## Parts Ordering Instructions

1. Order parts from your local M-C Dealer or distributor.
2. Always furnish the Grain Dryer model and serial number. This information is stamped on the serial number plate.
3. When ordering parts be sure to furnish the part number, description and quantity required.

**NOTE:** Attaching hardware is listed, but not included with, the main part. It must be ordered separately.

4. Inspect all shipments upon receipt. If any packages and/or boxes are missing, or parts are damaged, file a claim with the carrier immediately. Failure to do so may void a claim. Check the shipment against the packing list carefully. Report any shortages to the shipper immediately.
5. Do not return any parts to the Mathews Company without a "Return Goods Authorization" from the factory. All return parts shipments must be shipped prepaid (COD shipments will not be accepted). Shipments must also include the following:
  - A. A letter of explanation including the "Return Goods Authorization Number," your name and address.
  - B. A list of all parts being returned. List must include part numbers, description, quantity, and original invoice number.

## Model and Serial Number Location

The model and serial number of your Grain Dryer are stamped on a plate located on the left front end



Figure 1

M-C FARM EQUIPMENT	
MODEL NO.	SERIAL NO.

Figure 2

panel, see Figure 1. On late production dryers, the plate is on the dryer front base panel just below the location shown in Figure 1. Record the model and serial number in the blank spaces in Figure 2.

## Capscrew Grade Identification

There are four grades of hex-head capscrews. Grade 1 and 2 are common capscrews, grade 5 and 8 are used when greater strength is required. Each grade can be identified by the marking on the head of the capscrew, see chart below.

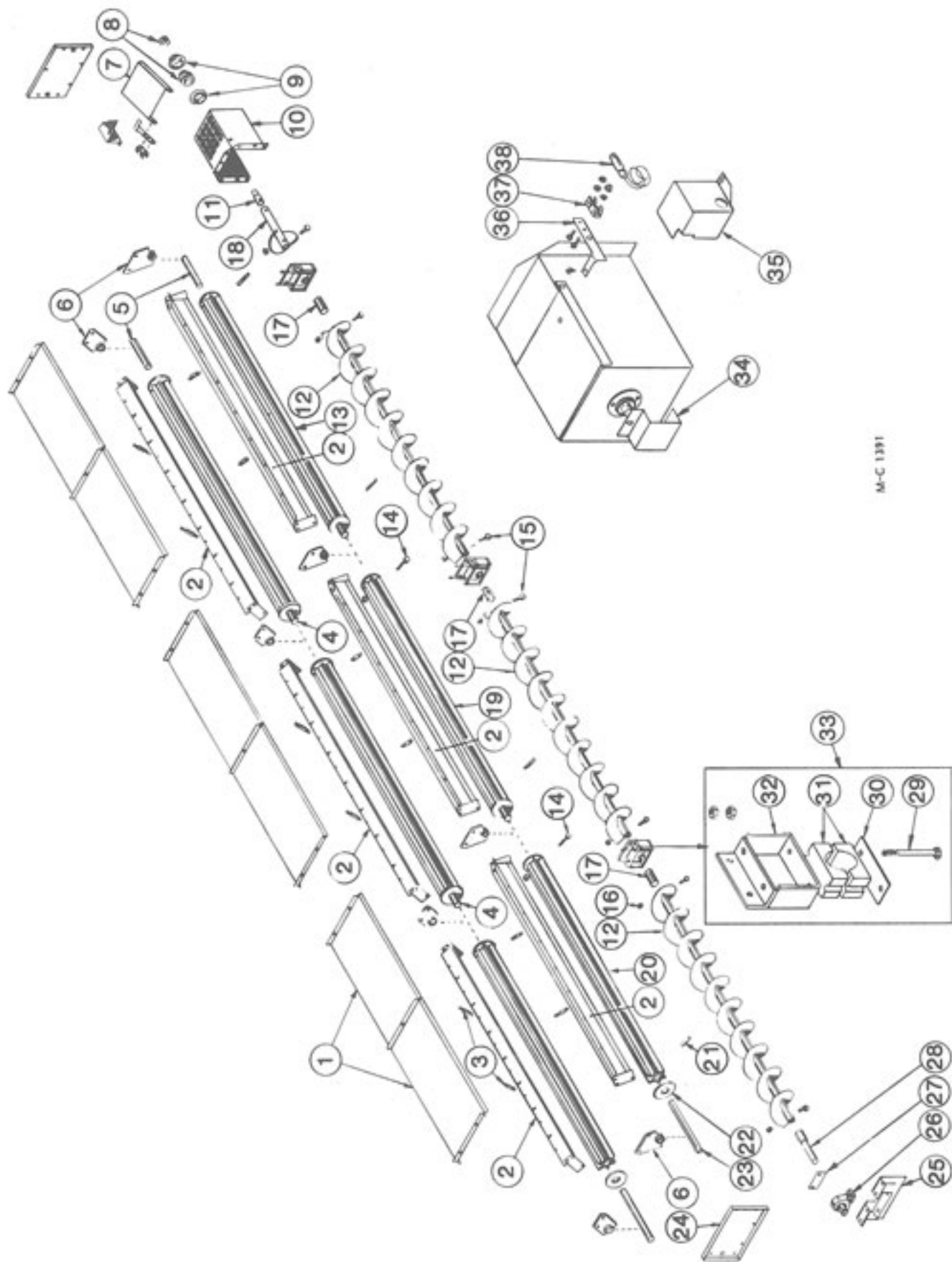
When replacing capscrews, be sure to use the correct size and grade. If a specific grade is not shown as part of the description, the capscrew is a grade 1 or 2.

## CAPSCREW GRADE IDENTIFICATION CHART

S.A.E. Grade	Description	Capscrew Head Marking*
1	WILL HAVE A PLAIN HEAD - NO RADIAL LINES	
2	Low or Medium Carbon Steel Not Heat Treated	
5	WILL HAVE 3 RADIAL LINES Quenched and Tempered Medium Carbon Steel	
8	WILL HAVE 6 RADIAL LINES Quenched and Tempered Special Carbon or Alloy Steel	

\*The center marking identifies the capscrew manufacturer.

# Metering Rolls and Unload Auger



M-C 1391



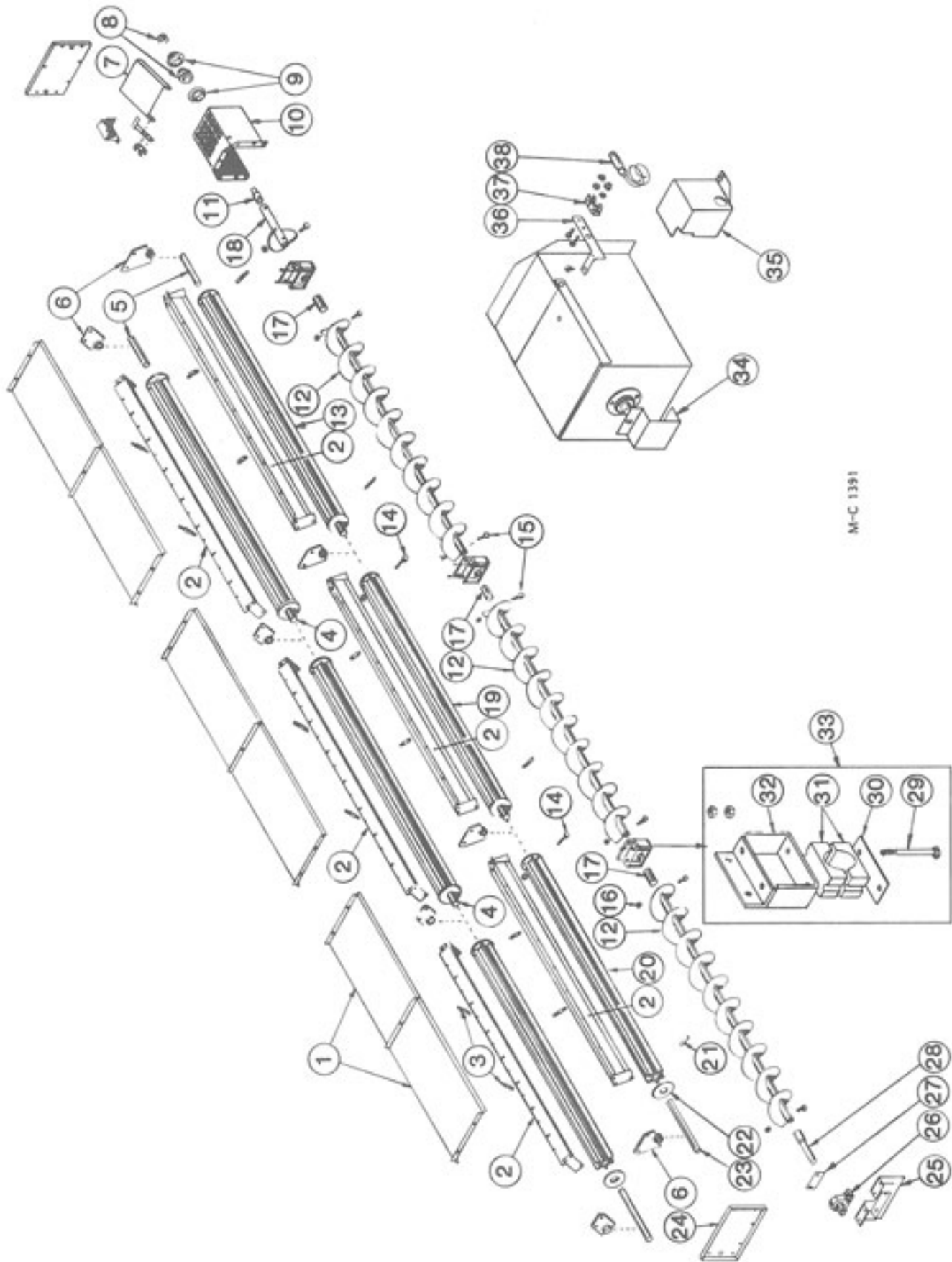
## Metering Rolls and Unload Auger

Ref.	Part No.	Qty. (16')	Qty. (24')	Description	Ref.	Part No.	Qty. (16')	Qty. (24')	Description
1	128 2890	4	6	Unload Auger Cover	12	128 0244	2	3	Rear Unload Auger (10") (Front Unload - See note 1)
	001 8111	8	12	5/16-18 Clip Nut	13	121 1082	2	2	Rear Metering Roll Ass'y. (incl. shafts)
	000 8106	12	21	5/16-18 x 3/4" Capscrew	14	000 8114	2	4	5/16-18 x 2 1/2" Capscrew
	000 8173	12	21	5/16" Flatwasher		000 8222	2	4	5/16" Lockwasher
	000 8169	4	9	5/16-18 Flanged Locknut		000 8159	2	4	5/16-18 Hex Nut
2	128 0225	4	6	Inner Perf. Mt. Weld	15	000 8229	8	12	3/8-16 x 2 3/4" Capscrew-Grd. 5
	000 8106	18	24	5/16-18 x 3/4" Capscrew	16	000 8205	8	12	Top-Lock Flange Nut
	000 8169	18	24	5/16-18 Flanged Locknut	17	128 5618	2	3	Unload Auger Link
3	128 8958	8	12	Support Rod (3/8" x 4 3/8")	18	128 0309	1	1	Standard Auger Weld
	000 8173	8	12	5/16" Flatwasher	19	121 1083	—	2	Center Metering Roll Ass'y. (incl. shaft)
	000 8168	24	36	3/8-16 Flanged Locknut	20	128 1254	2	2	Front Metering Roll Ass'y. (incl. shaft)
4	121 5043	2	4	Rear & Center Metering Roll Shaft- 1 1/4x7" (press fit in metering roll)	21	000 8259	3	4	Roll Pin 5/16" x 1 1/4"
5	121 5042	2	2	Rear Metering Roll Stub Shaft - 1 1/4"x5" (press fit in metering roll)	22	121 4438	AR	AR	Metering Roll Washer-11 Gauge
6	128 1063	6	8	Metering Roll Brg. w/Bronze Bushings		128 4970	AR	AR	Metering Roll Washer-16 Gauge
	000 8106	12	16	5/16-18 x 3/4" Capscrew	23	128 5042	2	2	Front Metering Roll Shaft - 1 1/4" x 13 1/4" (press fit in metering roll)
	000 8169	12	16	5/16-18 Flanged Locknut	24	128 2894	2	2	Base Panel Access Door (17 1/2"x10 1/2")
7	128 4712	1	1	Over Load Door		001 8284	14	14	5/16-12 x 1/2" Self Tapping Screw
	000 8119	2	2	3/8-16 x 3/4" Capscrew	25	128 0247	1	1	Unload Auger Front Plate
	000 8205	2	2	3/8-16 Top Lock Flanged Nut		000 8119	4	4	3/8-16 x 3/4" Capscrew
8	001 6003	1	1	1 1/4" Bearing w/Lock Collar		000 8168	4	4	3/8-16 Flanged Locknut
	001 6004	2	2	1 1/4" Bearing Flangette		000 8168	4	4	3/8-16 Flanged Locknut
	000 8121	3	3	3/8-16 x 1" Capscrew					
	000 8168	3	3	3/8-16 Flanged Locknut					
10	128 0242	1	1	Unload Auger Discharge (Front Unload - See note 1)					
	000 8106	9	9	5/16-18 x 3/4" Capscrew					
	000 8169	9	9	5/16-18 Flanged Locknut					
11	124 5611	1	1	Unload Auger Output Shaft (Front Unload - See note 1)					

**NOTE 1:** Dryers w/Front Unload - ref. 10, use 127 4431 rear cover plate, ref. 11, use 127 5999 output shaft and ref. 12, use 128 0243 auger.

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# Metering Rolls and Unload Auger

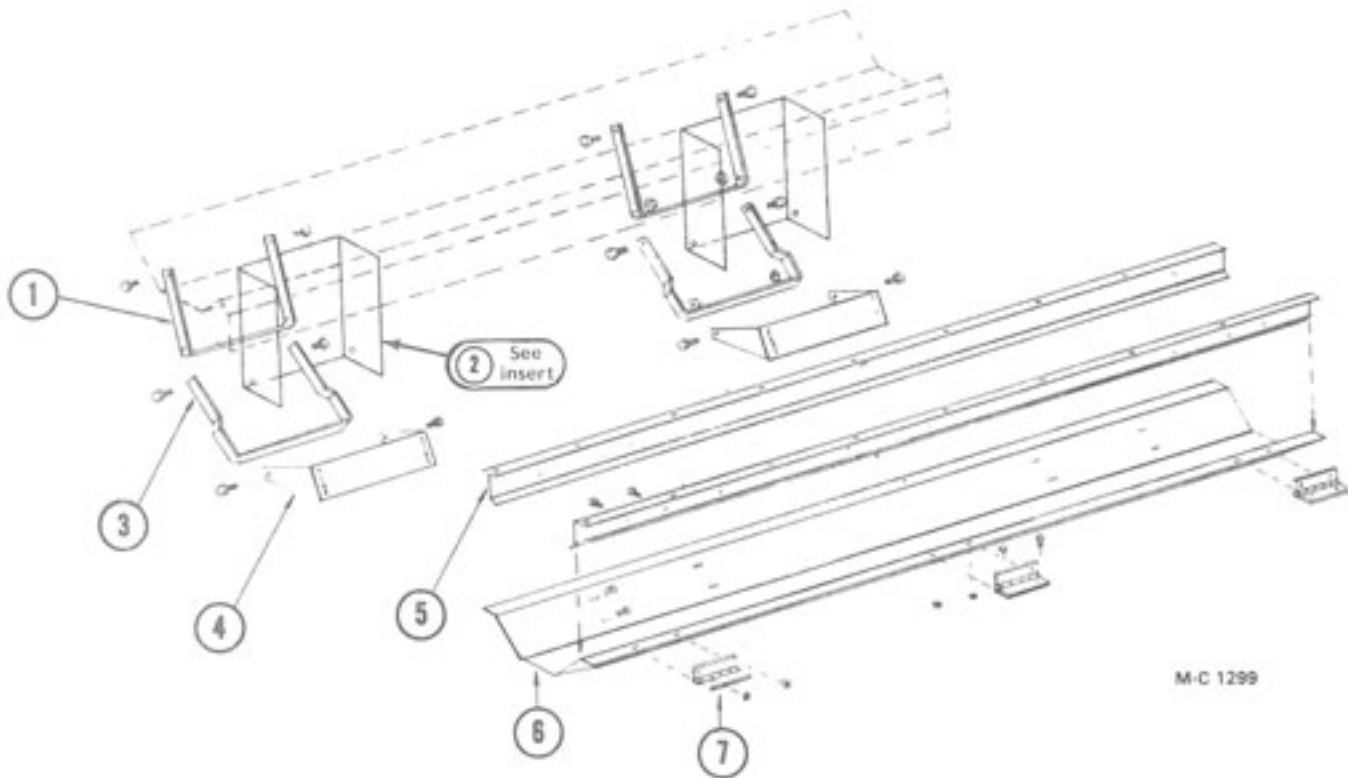


M-C 1391

## Metering Rolls and Unload Auger

Ref.	Part No.	Qty. (16')	Qty. (24')	Description
26	001 6011	1	1	1-7/16" Bore Pillow Block Brg.
	001 8299	2	2	1/2-13 x 1 1/4" Capscrew-Grd. 8 w/Nylock
	001 8257	2	2	1/2" SAE Flatwasher
	000 8163	2	2	1/2-13 Hex Nut
27	128 3008	1	1	Front Seal Plate
	000 8184	4	4	8-18 x 1/2" Sheet Metal Screw
28	124 5610	1	1	Unload Auger Input Shaft
29	001 8168	4	6	1/2-13 x 4 1/2" Capscrew - Grd. 5
	000 8180	4	6	1/2" Lockwasher
	000 8163	8	12	1/2-13 Hex Nut
30	128 0285	2	3	Unload Auger Support Weld
31	128 6020	2	3	Wood Brg. 1-5/16" (2 Halves)
32	128 0287	2	3	Unload Auger Brg. Brkt.
	000 8137	4	6	1/2-13 x 1 1/4" Capscrew - Grd. 5
	000 8180	4	6	1/2" Lockwasher
	000 8163	4	6	1/2-13 Hex Nut
33	122 1007	2	3	Unload Auger Brg. Kit (Incl. ref. 30 thru 33 in quantities reqd. for one brg.)
34	128 3011	1	1	Stub Shaft Guard
35	128 4896	1	1	Shut-Off Switch Cover
	001 8284	2	2	5/16-12 x 1/2" Self-Tapping Screw
36	128 2937	1	1	Bulb Mount
37	120 6801	1	1	Mercury Switch Mt. Clip
	000 8282	2	2	6-32 x 1/4" Machine Screw
	000 8185	2	2	6-32 Flanged Locknut
38	120 6800	1	1	Mercury Switch

## Unload Auger Pans

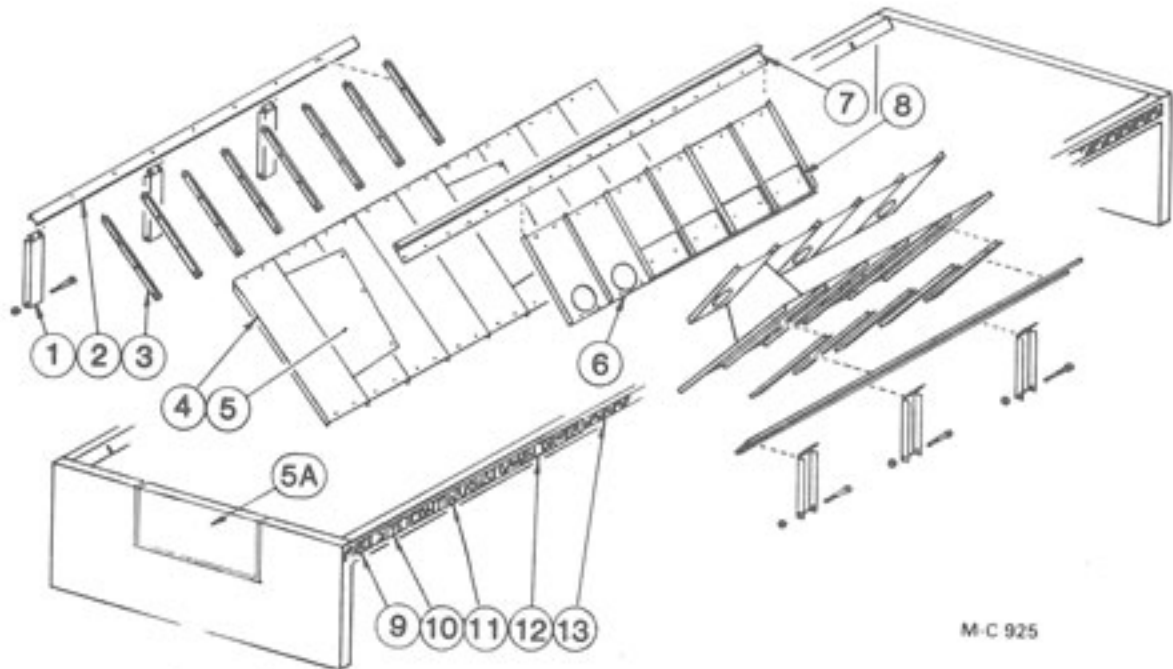


M-C 1299

2 WARNING DECAL  
MOUNTS ON SIDE  
OF BRACKET

		Qty.	Qty.	
Ref.	Part No.	(16')	(24')	Description
1	128 2029	4	6	Auger Dump Arm - Upper
2	128 8355	4	6	Warning Decal (not shown)
3	128 2030	4	6	Auger Dump Arm - Lower
4	128 2751	4	6	Bottom Link Pivot Base
5	127 2673	4	6	Pan Hinge Angle
6	128 2752	2	3	Auger Dump Pan
7	128 8957	6	9	Hinge

## Base Screens and Supports (Model 675 thru 1195)



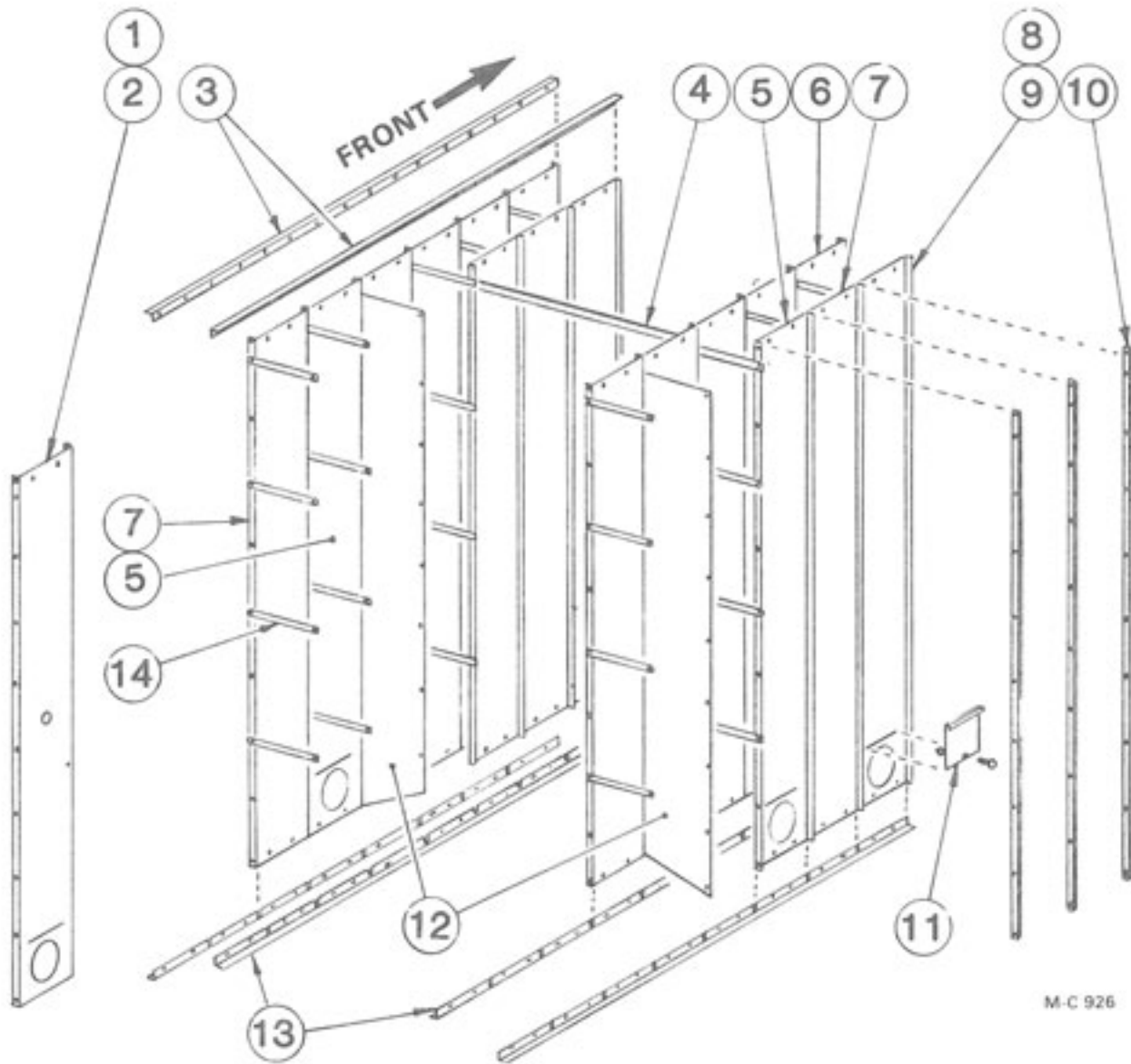
M-C 925

Ref.	Part No.	Qty. (16')	Qty. (24')	Description	Ref.	Part No.	Qty. (16')	Qty. (24')	Description
<b>NOTE:</b> Ref. 1, 2 & 3 for 885, 895, 1185 and 1195 only.									
1	124 4211	10	16	Channel Support	6	---	---	---	Lower Inner Screen w/ Clean-Out (See note 1)
	001 8275	—	—	$\frac{3}{8}$ -16 x 4" Hex-Hd. Capscrew- Grd. 5		128 2994	32	48	Galvanized (Std.)
	001 8149	—	—	$\frac{3}{8}$ -16 Two Way Locknut	7	128 2739	4	6	Lower Screen Mt. Angle
2	124 4212	4	6	Screen Support Channel	8	128 2995	32	48	Lower Inner Screen Cover
3	128 2664	34	50	Screen Support Angle	9	128 8300	2	2	M-C Decal - 5" x 4-9/16"
4	127 2945	32	48	Small Seed (Galv)	10	128 8302	2	—	"675"-Base Decal
5	128 2855	6	10	Lower Screen Stiffener		128 8303	—	2	"975"-Base Decal
5A	128 4570	1	1	Base Filler Panel (37" x 13 $\frac{1}{2}$ ")		128 8319	2	—	"775" Base Decal
	001 8135	12	12	$\frac{3}{8}$ -16 x 1" Capscrew - Grd. 5		128 8320	2	—	"875" Base Decal
	000 8168	12	12	$\frac{3}{8}$ -16 Flanged <sup>†</sup> Locknut		128 8337	2	—	"885" Base Decal
						128 8338	2	—	"895" Base Decal
						128 8304	—	2	"1075" Base Decal
						128 8321	—	2	"1175" Base Decal
						128 8339	—	2	"1185" Base Decal
						128 8340	—	2	"1195" Base Decal
					11	128 8308	2	2	"Continuous" Decal
					12	128 8309	2	2	"Grain Dryer" Decal
					13	128 8310	24ft.	39ft.	Red & Yellow Stripe Decal-2 $\frac{1}{2}$ "

**NOTE 1:** Screen w/o clean-out is no longer available. Order Galvanized (Std.) Screen Ass'y. 124 1032 or Small Seed (Galv.) Screen Ass'y. 124 1033. Assemblies include ref. 6 screen, ref. 8 cover and cover attaching hardware.

# Bottom Module Screens

(Model 675 thru 1195)



M-C 926

## Bottom Module Screens

(Model 675 thru 1195)

NOTE: Quantities shown are for dryers with quick drains in every other grain column and solid dividers in every fourth grain column.

Ref.	Part No.	Qty. (16')	Qty. (24')	Description	Ref.	Part No.	Qty. (16')	Qty. (24')	Description
1	---	---	---	Moisture Control Screen	8	---	---	---	Outer End Screen w/o Quick Drain Hole
	128 2971	1	1	Galvanized (Std.)		128 2965	2	2	Galvanized (Std.)
	127 2955	1	1	Small Seed (Galv)		127 2952	2	2	Small Seed (Galv.)
	123 5209	1	1	Aluminum		123 5208	2	2	Aluminum
2	---	---	---	Moisture Control Screen w/Quick Drain Hole (See note 1)	9	---	---	---	Outer End Screen w/Quick Drain Hole
	127 2989	1	1	Galvanized (Std.)		128 3000	2	2	Galvanized (Std.)
	127 2988	1	1	Small Seed (Galv)		127 2961	2	2	Small Seed (Galv.)
3	128 2382	4	---	Side Joiner Angle	10	128 2250	30	46	Screen Stiffener Bar (not used on 675 & 975)
	128 2381	---	4	Side Joiner Angle					
4	128 2014	3	5	Inner Screen Cross Tie (on 675 & 975 only)	11	---	---	---	Quick Drain Door For Galvanized (Std.) and Aluminum Screens
5	---	---	---	Outer Screen w/Quick Drain Hole (See note 2)		127 2950	16	24	For Galvanized (Std.) and Aluminum Screens
	127 2949	14	22	Galvanized (Std.)		127 2974	16	24	For Small Seed Screens (Galv.)
	127 2962	14	22	Small Seed (Galv)		001 8269	16	24	3/8-16 x 3/4" Carriage Bolt
	123 2349	14	22	Aluminum		000 8168	16	24	3/8-16 Flanged Locknut
6	---	---	---	Inner Screen	12	128 2871	6	10	Divider Panel
	128 2974	32	48	Galvanized (Std.)	13	125 2732	8	12	Screen Mount Angle
	127 2954	32	48	Small Seed (Galv)	14	121 3007	96	144	Column Stiffener Strap
7	---	---	---	Outer Screen w/o Quick Drain Hole (See note 3)					
	128 2945	13	21	Galvanized (Std.)					
	127 2948	13	21	Small Seed (Galv.)					
	123 2955	13	21	Aluminum					

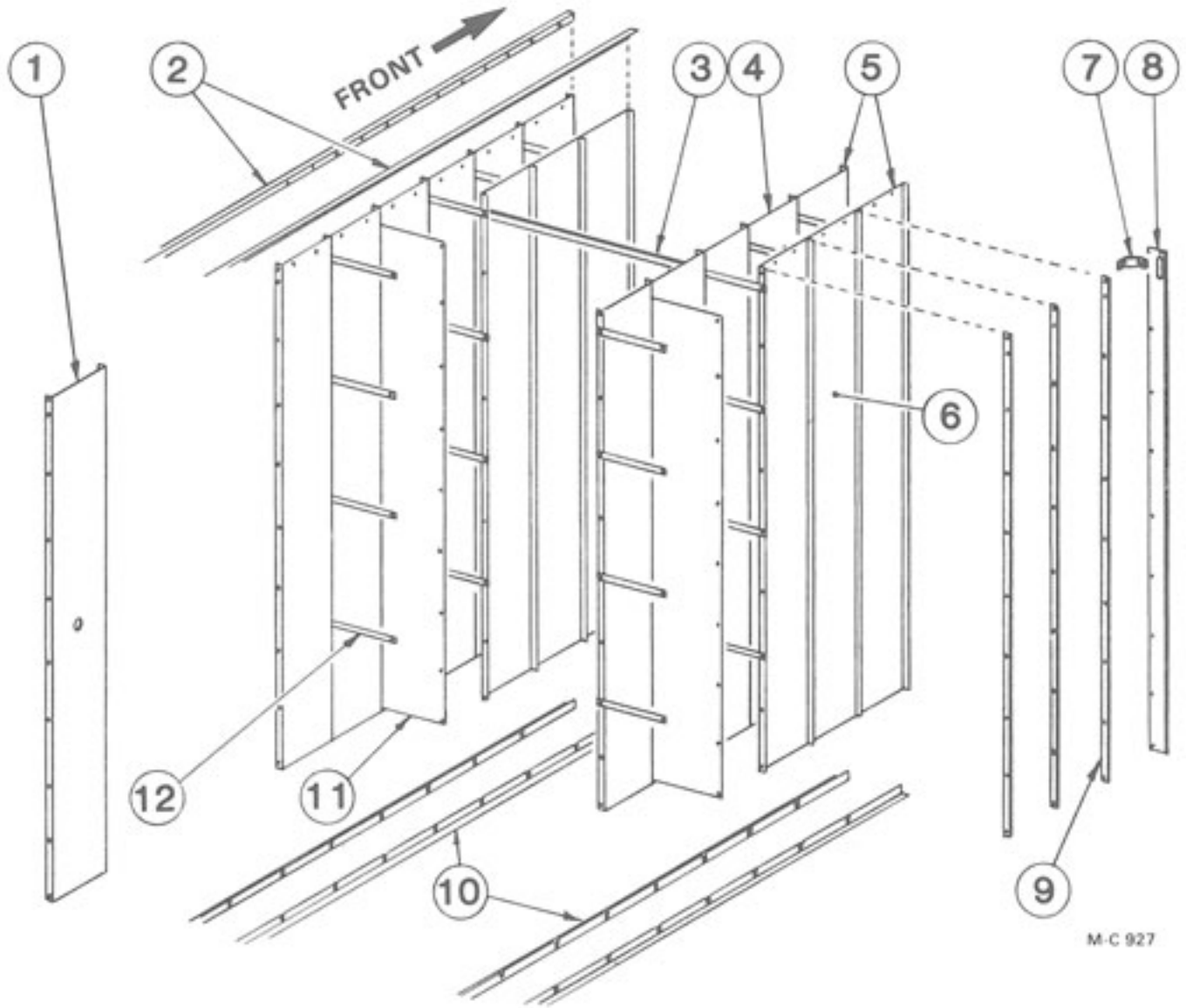
NOTE 1: Used on 675, 775, 875, 975, 1075 and 1175 with quick drain in every column.

NOTE 2: Outer Screen 127 2949 with quick drain door 127 2950 installed is available. Order 127 1010.

NOTE 3: Add one to the quantity on 895, and 1195.

# 8' Middle and Top Module Screens

(Model 875, 895, 1175, and 1195)



M-C 927



## 8' Middle and Top Module Screens

(Model 875, 895, 1175, and 1195)

NOTE: Quantities shown are for one module.

Ref.	Part No.	Qty. (16')	Qty. (24')	Description	Ref.	Part No.	Qty. (16')	Qty. (24')	Description
1	---	—	—	Moisture Control Screen (See note 1)	6	---	—	—	Outer Screen (See note 3)
	128 3005	1	1	Galvanized (Std.)		128 2945	27	43	Galvanized (Std.)
	127 2994	1	1	Small Seed (Galv)		127 2948	27	43	Small Seed (Galv.)
	129 7702	1	1	Aluminum		123 2955	27	43	Aluminum
2	128 2382	4	—	Side Joiner Angle	7	129 3402	6	6	Lift Bar Bracket
	128 2381	—	4	Side Joiner Angle	8	128 3437	4	4	Lift Bar
3	128 2014	3	5	Inner Screen Cross Tie (On top module only)	9	128 2250	30	46	Screen Stiffener Bar (Not used on top module)
4	---	—	—	Inner Screen	10	125 2732	8	12	Screen Mount Angle
	128 2945	28	44	Galvanized (Std.)	11	128 2901	6	10	Divider Panel
	127 2948	28	44	Small Seed (Galv.)	12	121 3007	96	144	Column Stiffener Straps
5	---	—	—	Outer and Inner End Screen					
	128 2965	8	8	Galvanized (Std.)					
	127 2952	8	8	Small Seed (Galv.)					
	123 5208	4	4	Aluminum (Outer only-see note 2)					

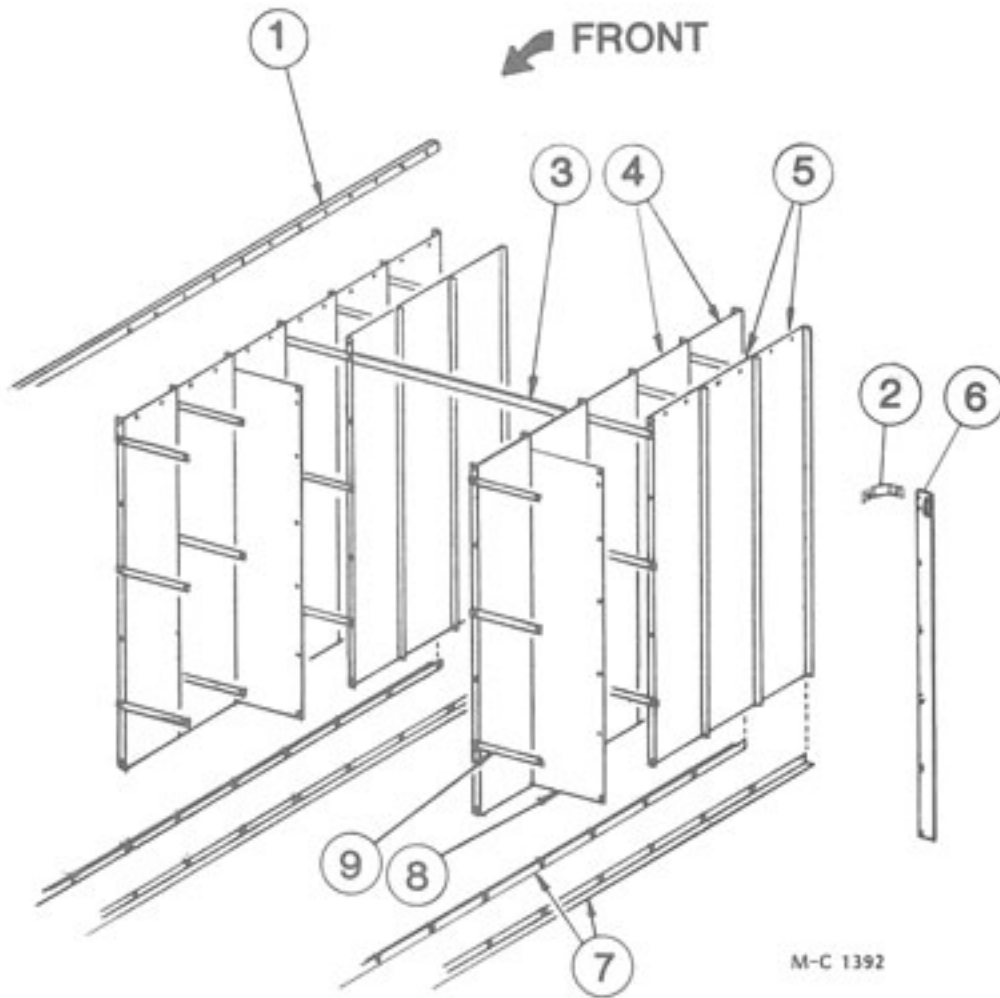
NOTE 1: Used on the middle module of 895, and 1195.

NOTE 2: Use four standard end screens (128 2965) with inner screens.

NOTE 3: Add one to the quantity for the top module of 895, and 1195

## 5' Top Module Screens

(Model 775, and 1075)



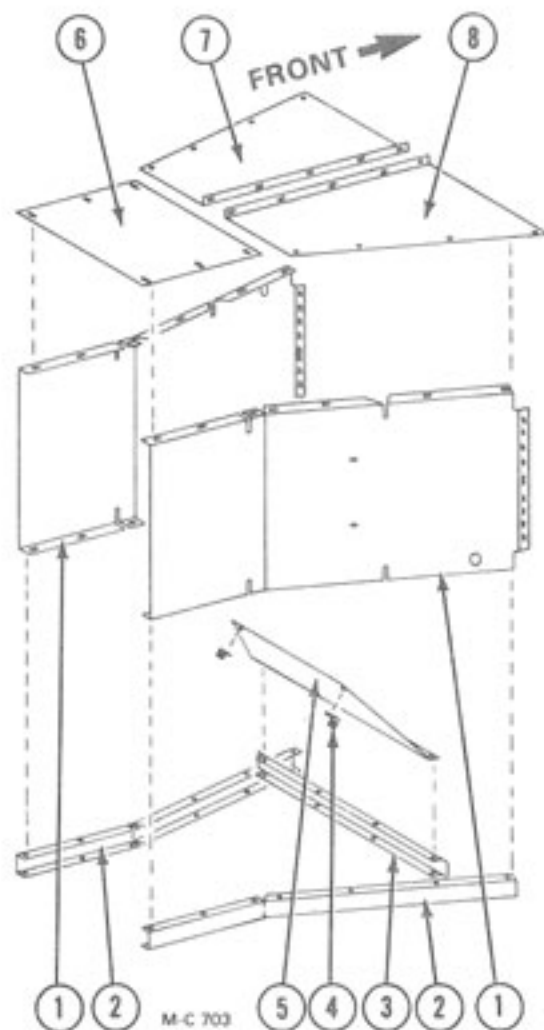
M-C 1392

Ref.	Part No.	Qty. (16')	Qty. (24')	Description
1	128 2382	4	--	Side Joiner Angle
	128 2381	--	4	Side Joiner Angle
2	129 3402	6	6	Lifting Bar Brace
3	128 2014	3	5	Inner Screen Cross Tie
4	-----	--	--	Inner Screen
	128 2972	32	48	Galvanized (Std.)
	127 2951	32	48	Small Seed (Galv.)
5	-----	--	--	Outer Screen
	128 2972	32	48	Galvanized (Std.)
	127 2951	32	48	Small Seed (Galv.)
	127 2990	32	48	Aluminum
6	123 3414	4	4	Lifting Bar 5'(Conversion module only)
7	125 2732	8	12	Screen Mount Angle
8	128 2907	6	10	Divider Panel
9	121 3007	48	72	Column Stiffener Straps

## Mixing Chamber

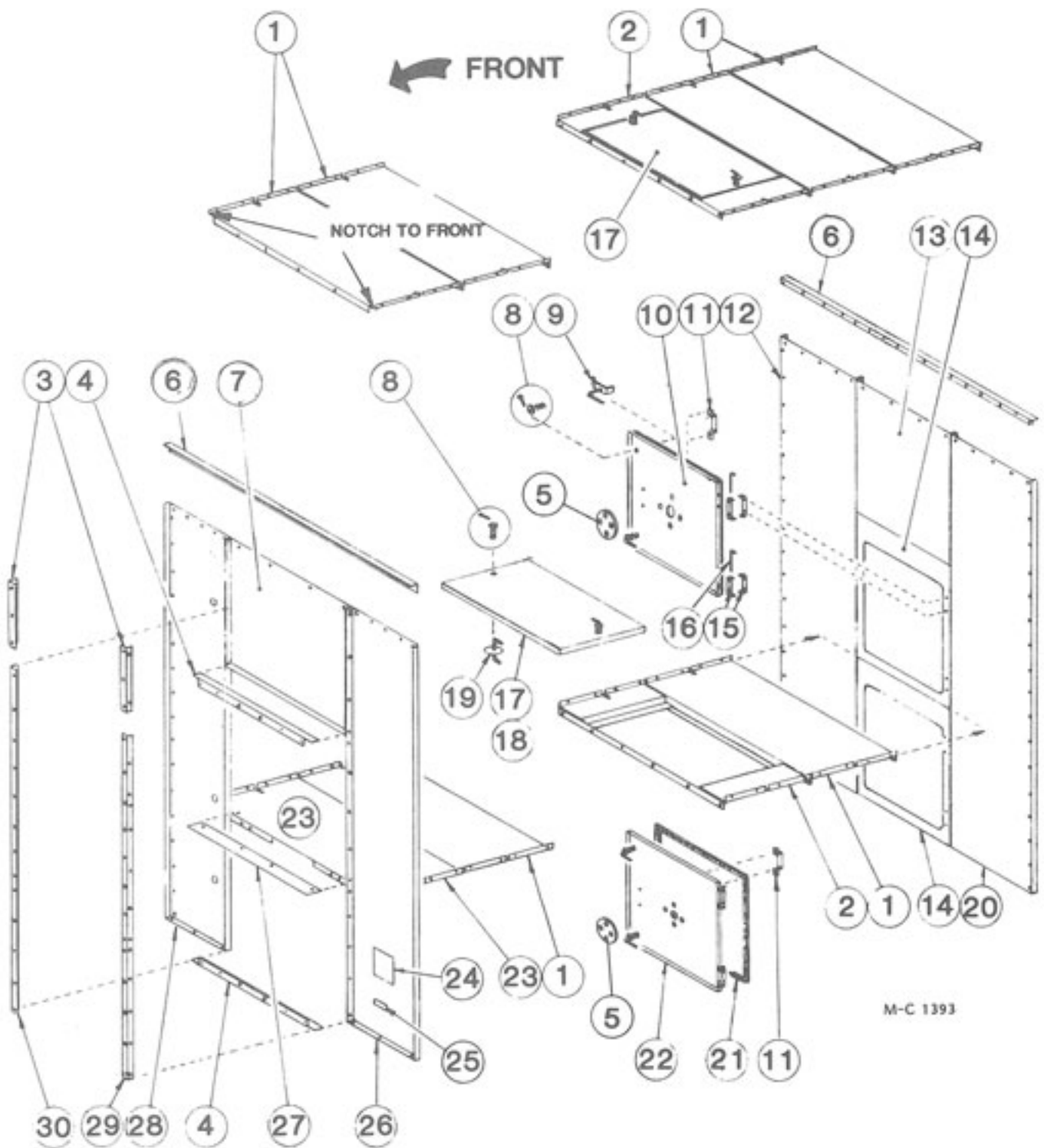
Ref.	Part No.	Qty.	Description
1	128 2918	2	Chamber Side
†2	128 2916	2	Side Spacer
†3	128 2917	1	Center Deflector Spacer
4	001 3302	2	Universal Angle Clip
5	128 2914	1	Chamber Deflector
6	128 2915	1	Chamber Top-End
7	128 2912	1	Chamber Top-Left
8	128 2911	1	Chamber Top-Right
—	128 4942	13	Mixing Chamber Patch
—	000 8106	48	5/16-18 x 3/4" Capscrew
—	000 8169	48	5/16-18 Flanged Locknut
—	000 8173	48	5/16" Flatwasher
—	000 8184	48	8-18 x 1/2" Sheet Metal Screw
—	128 6848	1	3/4" K.O. Bushing
—	128 6830	2	Hole Plug

† These parts are used on the top module of Model 1075 only.



# Bottom Module End Panels and Floor Panels

(Model 675 thru 1195)



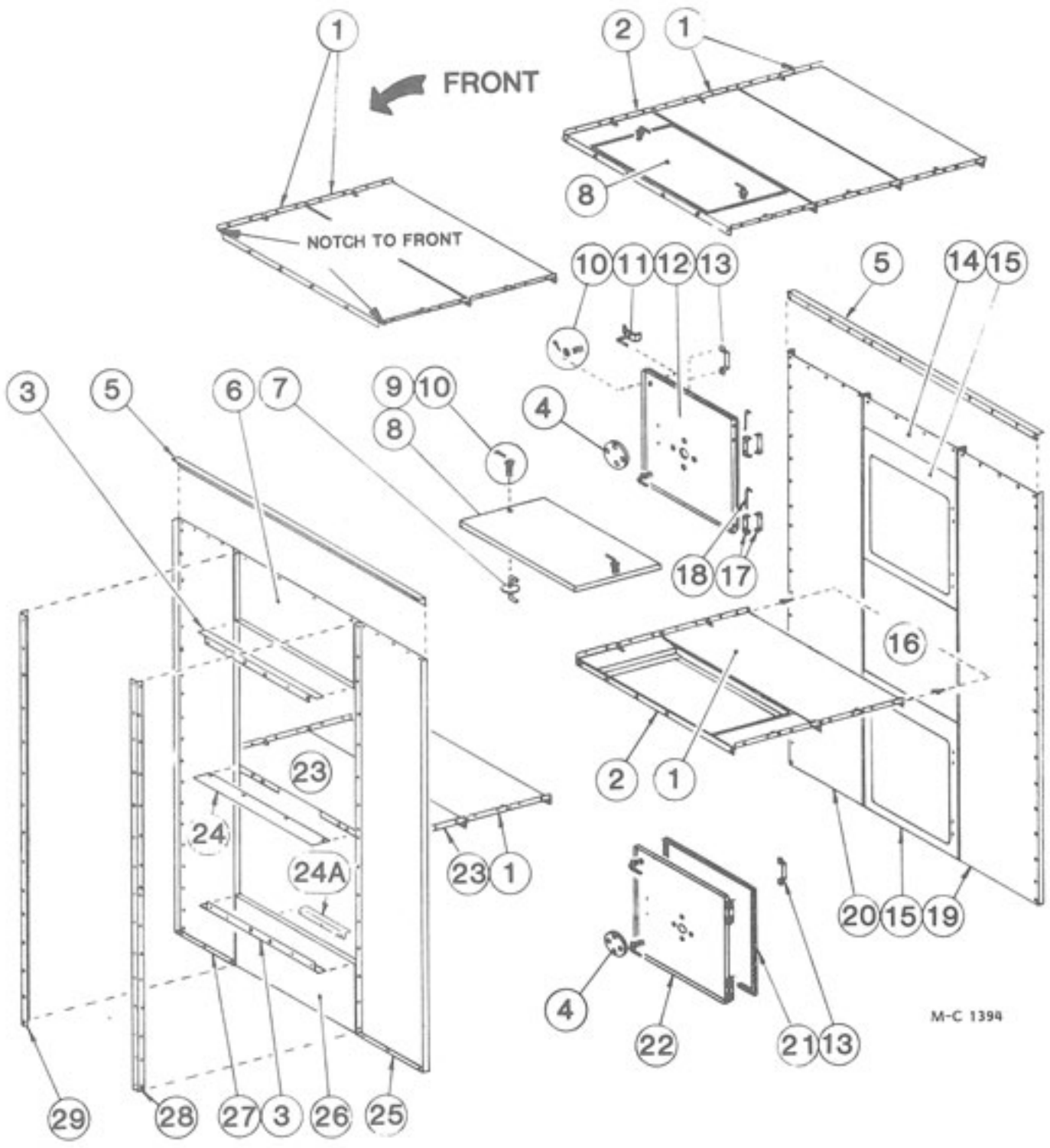
M-C 1393

**Bottom Module End Panels and Floor Panels**  
(Model 675 thru 1195)

Ref.	Part No.	Description
1	121 2928	Unit Floor Panel
2	121 0299	Heat Chamber Door Frame
3	128 2978	Spacer Panel Seal Angle (Not 675 or 975)
4	128 2644	Fan Housing Mt. Angle
5	129 5709	Port View Lens
6	128 2635	End Panel Joiner Angle
7	128 2898	Panel Above Fans
8	001 8256	Spring- $\frac{1}{8}$ " ID x 2"
	000 8174	$\frac{3}{8}$ " Flatwasher
	000 8199	$\frac{1}{8}$ " x 1" Cotter Pin
9	121 0414	Latch and Handle
10	128 2957	Rear Door Panel
11	121 2887	Door Handle
	128 8251	8-18 x $\frac{1}{2}$ " Sheet Metal Screw
12	128 2867	Rear End Panel - Right
13	128 2876	Panel Above Rear Door
14	128 2715	Rear Door Frame
15	128 2740	Door Hinge
	000 8212	$\frac{1}{4}$ -20 x $\frac{1}{2}$ " Truss Hd. Screw
	000 8167	$\frac{1}{4}$ -20 Flanged Locknut
16	128 5201	Hinge Pin
17	121 1113	Heat Chamber Door Ass'y. (Incl. ref. 8, 18 & 19)
18	121 2970	Heat Chamber Door Panel
19	121 0302	Latch and Handle
20	128 2866	Rear End Panel-Left
21	121 8966	Weather Stripping
22	128 1183	Rear Door Ass'y. (Incl. ref. 8 thru 11, 15 & 21)
23	120 2835	Front Unit Floor Panel
24	127 8300	"CGA" Dryer Plate (Canada only)
25	121 8310	Made in USA - Decal
26	128 2868	Front End Panel - Left
27	128 2992	Floor Seal
28	128 2869	Front End Panel - Right
29	128 2646	Fan Housing Mt. - Left
30	128 2645	Fan Housing Mt. - Right

# 8' Module End Panels and Floor Panels

(Model 875, 895, 1175, and 1195)



M-C 1394

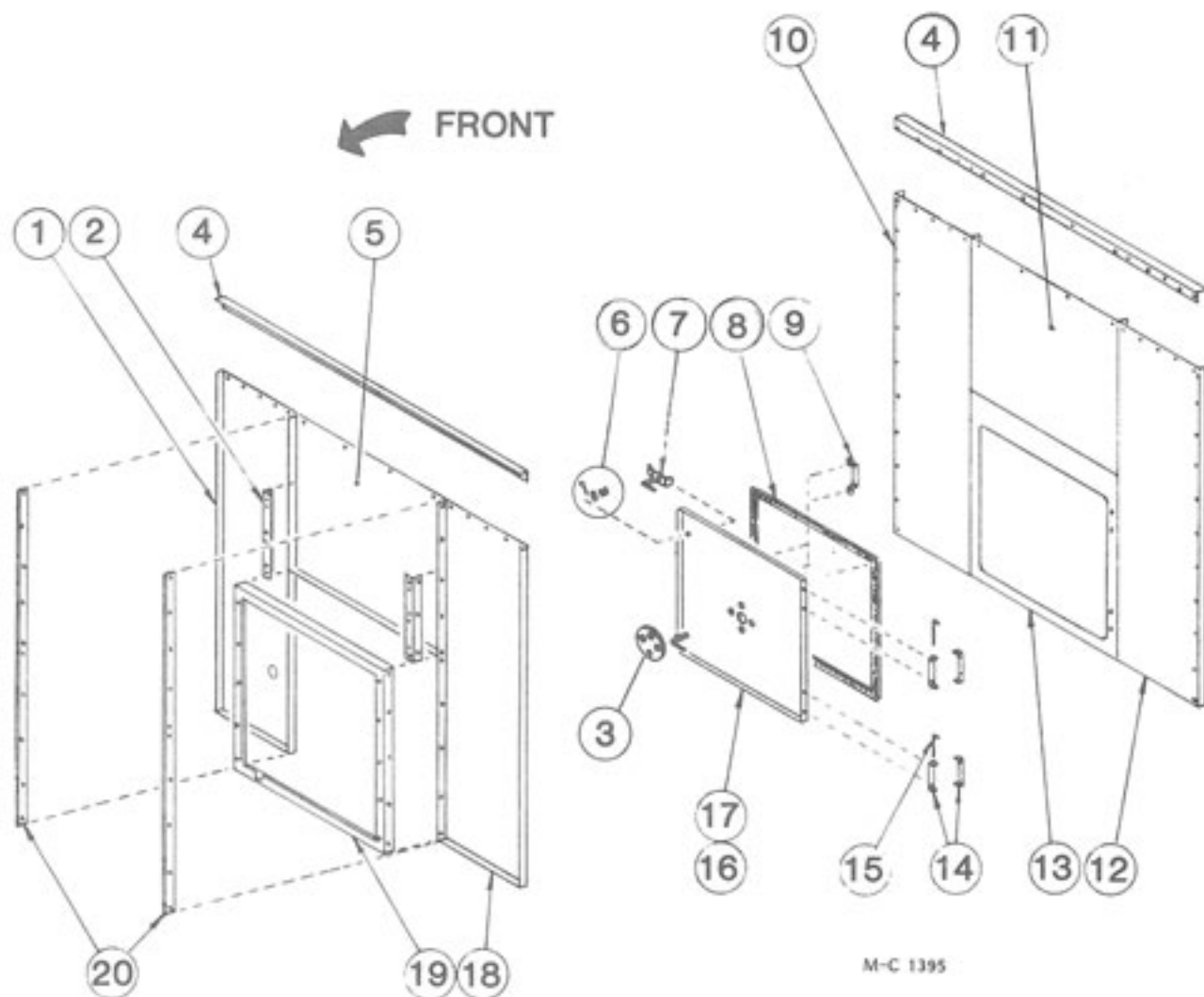
## 8' Module End Panels and Floor Panels

(Model 875, 895, 1175, and 1195)

Ref.	Part No.	Description
1	121 2928	Unit Floor Panel
2	121 0299	Heat Chamber Door Frame
3	128 2644	Fan Housing Mt. Angle
4	129 5709	Port View Lens
5	128 2635	End Panel Joiner Angle
6	128 2900	Top Spacer Panel
7	121 0302	Latch and Handle
8	121 1113	Heat Chamber Door Ass'y. (Incl. ref. 7, 9 & 10)
9	121 2970	Heat Chamber Door Panel
10	001 8256	Spring - $\frac{3}{8}$ " ID x 2"
	000 8174	$\frac{3}{8}$ " Flatwasher
	000 8199	$\frac{1}{8}$ " x 1" Cotter Pin
11	121 0414	Latch and Handle
12	128 2957	Rear Door Panel
13	121 2887	Door Handle
	128 8251	8-18 x $\frac{1}{2}$ " Sheet Metal Screw
14	128 2925	Panel Above Top Rear Door
15	128 2715	Rear Door Frame
16	128 2926	Panel Between Rear Doors
17	128 2740	Door Hinge
	000 8212	$\frac{1}{4}$ -20 x $\frac{1}{2}$ " Truss Hd. Screw
	000 8167	$\frac{1}{4}$ -20 Flanged Locknut
18	128 5201	Hinge Pin
19	128 2866	Rear End Panel - Left
20	128 2867	Rear End Panel - Right
21	121 8966	Weather Stripping
22	128 1183	Rear Door Ass'y. (Incl. ref. 10 thru 13, 17 & 21)
23	120 2835	Front Unit Floor Panel
24	128 2992	Floor Seal
24A	021 2841	Mixing Chamber Support
25	128 2868	Front End Panel - Left
26	128 2899	Bottom Spacer Panel
27	128 2869	Front End Panel - Right
28	128 2654	Fan Housing Mt. - Left
29	128 2653	Fan Housing Mt. - Right

## 5' Module End Panels

(Model 775, and 1075)



M-C 1395

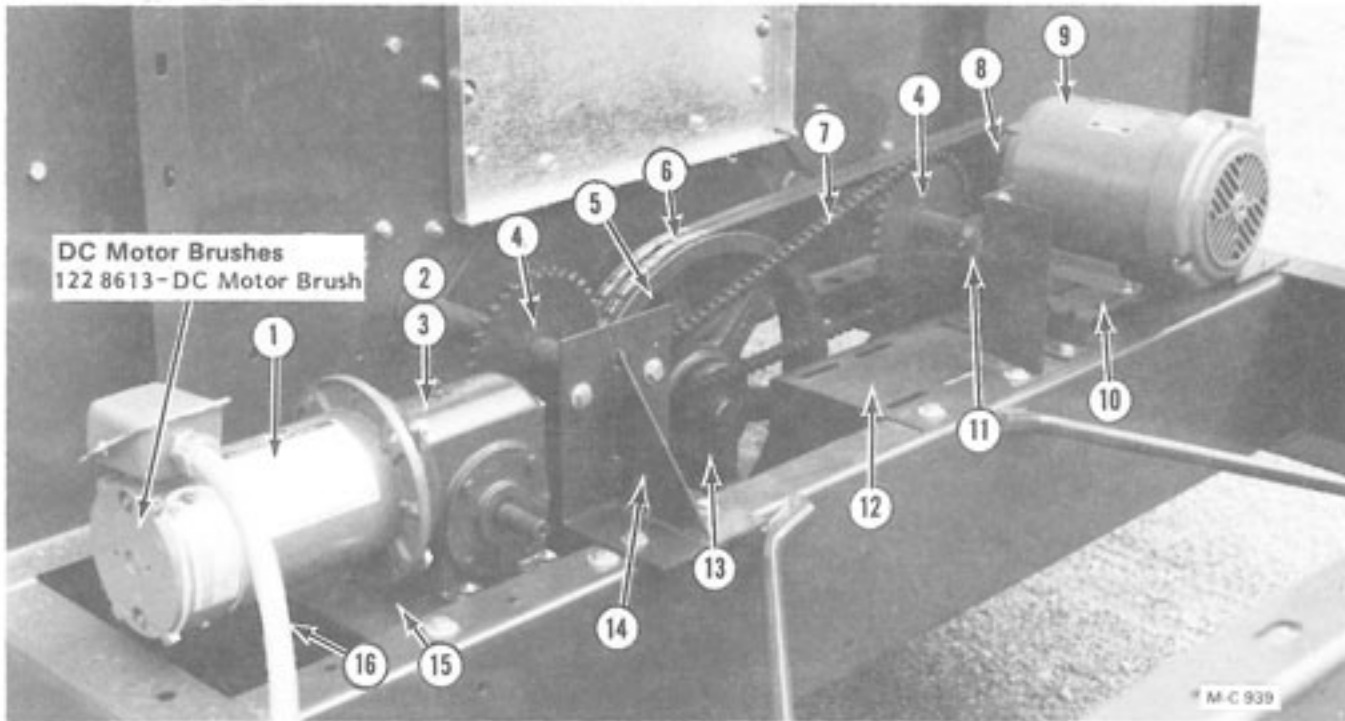
Ref.	Part No.	Description
1	128 2845	Front End Panel - Right
2	128 2985	Fan Housing Seal Angle
3	129 5709	Port View Lens
4	128 2635	End Panel Joiner Angle
5	128 2848	Panel Above Fan
6	001 8256	Spring $\frac{5}{8}$ " ID x 2"
	000 8174	$\frac{3}{8}$ " Flatwasher
	000 8199	$\frac{1}{8}$ " x 1" Cotter Pin
7	121 0414	Latch and Handle
8	121 8966	Weather Stripping
9	121 2887	Door Handle
	128 8251	8-18 x $\frac{1}{2}$ " Sheet Metal Screw

Ref.	Part No.	Description
10	128 2844	Rear End Panel - Right
11	128 2847	Panel Above Rear Door
12	128 2843	Rear End Panel - Left
13	128 2715	Rear Door Frame
14	128 2740	Door Hinge
	000 8212	$\frac{1}{4}$ -20 x $\frac{1}{2}$ " Truss Hd. Screw
	000 8167	$\frac{1}{4}$ -20 Flanged Locknut
15	128 5201	Hinge Pin
16	128 1183	Rear Door Ass'y. (Incl. ref. 6 thru 9, 14 & 17)
17	128 2957	Rear Door Panel
18	128 2846	Front End Panel - Left
19	128 2604	Fan Housing Mt. Plate
20	128 2050	Fan Hsg. Stiffener Bar



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## SCR Drive Motor and Gear Box



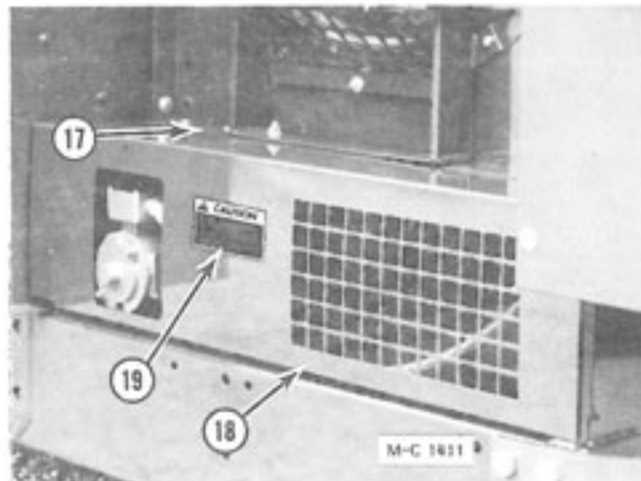
Ref.	Part No.	Qty.	Description
1	124 6837	1	DC Motor - 1/3 HP
	122 8613	-	DC Motor Brush
2	124 6624	1	SCR Gear Box (Incl. 3/16" x 1" Key- 001 5110)
	128 8947	1	Pint of Mobil SHC 634 Oil
	000 8123	4	3/8-16 x 1 1/4" Capscrew
	000 8174	4	3/8" Flatwasher
	000 8168	4	3/8" Flanged Locknut
	3	128 6422	1
4	128 6423	2	Sprocket-RC40-36T-1 1/4" Bore
	000 8298	2	Woodruff Key - 1/4" x 3/8"
5	021 6201	1	Pulley-2B x 13.6 SK
	001 5130	1	Key - 3/8" x 1"
6	021 6100	1	B-65 Belts (Matched set of 2)
7	128 6315	1	Chain - RC-40 x 130 Pitch
	002 6309	-	Connecting Link
8	121 6210	1	Pulley - 2B - 3-3/16"OD - 3/8" Bore
	121 6203	1	Pulley-2B - 3-3/16"OD - 3/8" Bore

Ref.	Part No.	Qty.	Description
9	127 6860	-	230/460V 1.5HP 3Ø Motor
	121 6861	-	230/460V 2HP 3Ø Motor
001 5112	001 5112	1	Key - 3/16" x 1 3/8" (For 1 1/2 HP motor)
	001 5114	1	Key-3/16" x 1 1/8" (For 2 HP motor)
128 1810	128 1810	1	Motor To Cabinet Wire Ass'y.
	000 8110	1	5/16-18 x 1 1/2" Capscrew
000 8108	000 8108	3	5/16-18 x 1" Capscrew
	000 8173	8	5/16" Flatwasher
000 8169	000 8169	4	5/16-18 Flanged Locknut
	10	124 4214	1
000 8121	000 8121	4	3/8-16 x 1" Capscrew
	001 8132	1	3/8-16 x 4" "J" Bolt
000 8174	000 8174	5	3/8" Flatwasher
	000 8168	5	3/8-16 Flanged Locknut
11	121 6022	2	1 1/4" Outboard Brg.
	000 8121	4	3/8-16 x 1" Capscrew
000 8174	000 8174	4	3/8" Flatwasher
	000 8168	4	3/8-16 Flanged Locknut
12	128 0257	1	Gear Mt. Motor Weld.
	000 8119	4	3/8-16 x 3/4" Capscrew
000 8174	000 8174	4	3/8" Flatwasher
	000 8168	4	3/8-16 Flanged Locknut

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## SCR Drive Motor and Gear Box

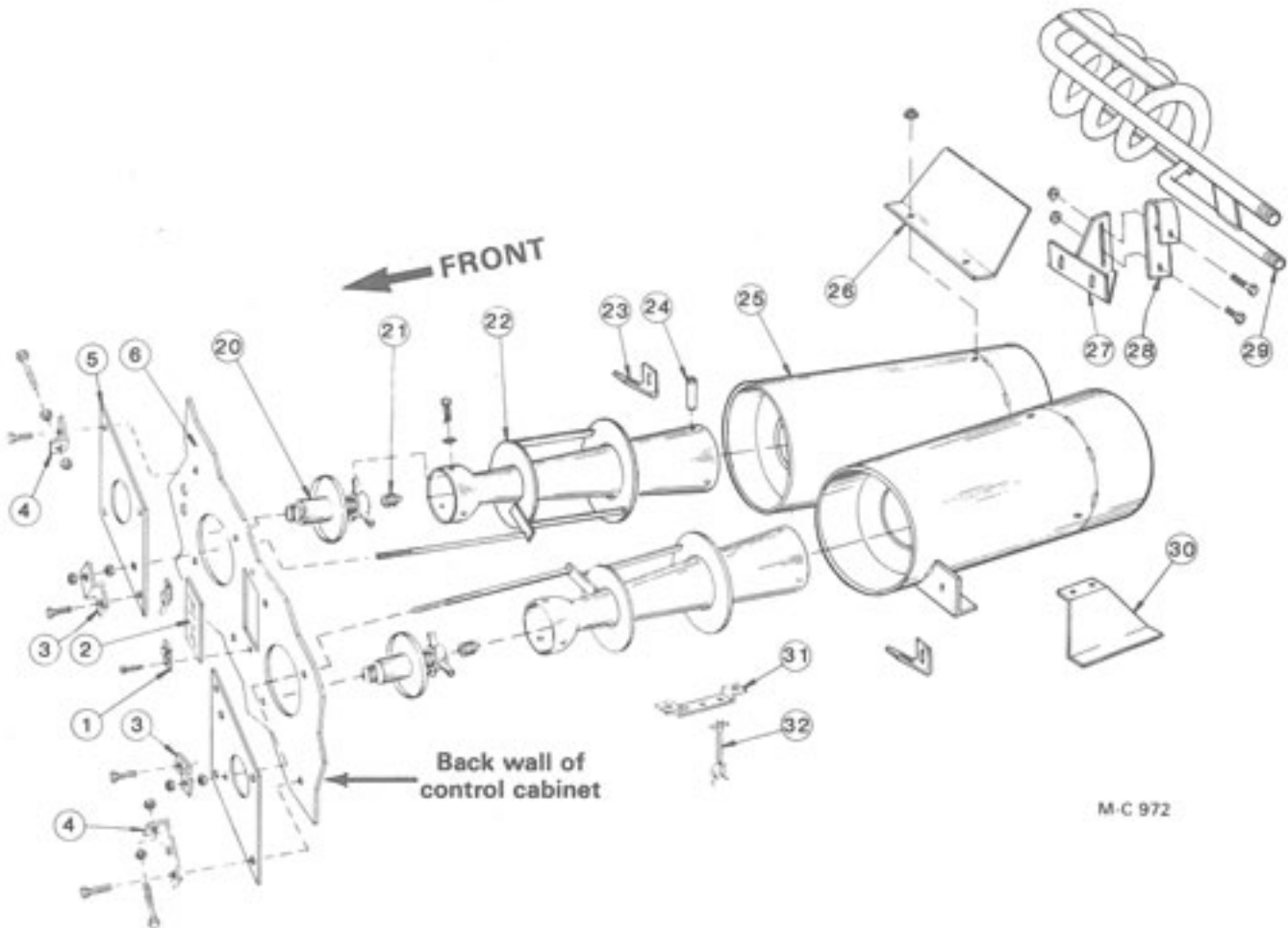
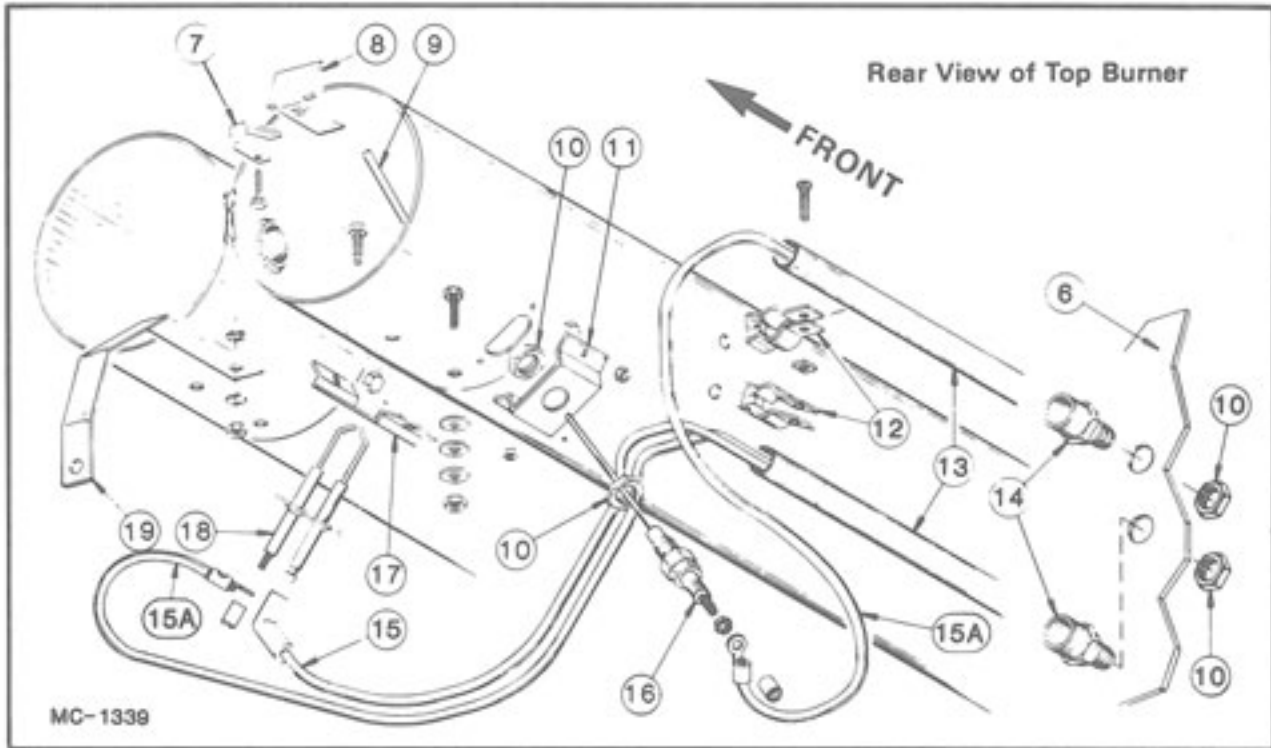
Ref.	Part No.	Qty.	Description
13	001 6202	1	SK Bushing - 1-7/16" Bore (Incl. capscrews)
14	128 0191	1	Outboard Brg. Mount
15	124 4456	1	Gear Box Mount
	000 8119	4	3/8-16 x 3/4" Capscrew
	000 8174	4	3/8" Flatwasher
	000 8168	4	3/8-16-Flanged Locknut
16	128 1808	1	SCR Motor to Cabinet Flexible Conduit (51")
	128 1999	1	SCR Motor to Cabinet Flexible Conduit (40")
17	124 4803	4	Drive Cover Brkt-Long
	124 4804	4	Drive Cover Brkt-Short
	000 8104	6	5/16-18 x 3/4" Truss Hd. Screw
	000 8169	6	5/16-18 Flanged Locknut
18	124 4802	2	SCR Guard with Motor Hole
19	001 8314	2	Caution Safety Decal



### Not Shown

—	120 6914	1	Chase Nipple - 1/2"
—	121 6906	2	Pipe Clamp
	000 8212	2	1/4-20 x 1/2" Truss Hd. Screw
	000 8167	2	1/4-20 Flanged Locknut

# Venturi Burner

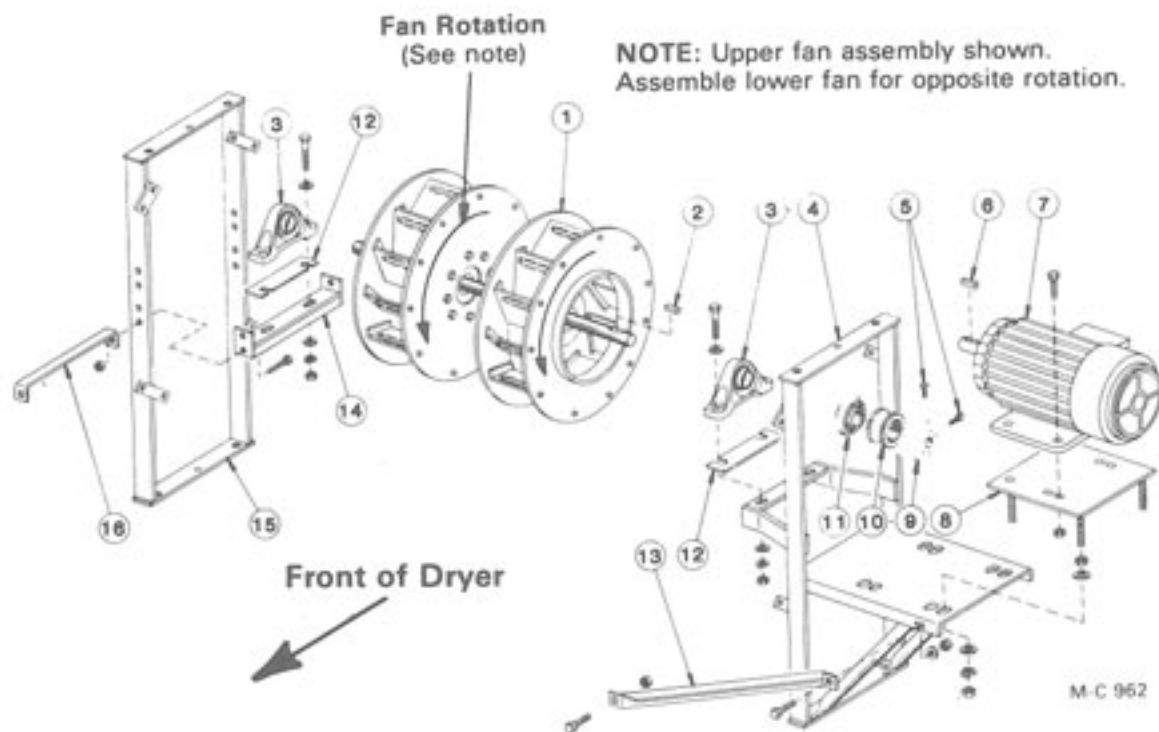


## Venturi Burner

**NOTE:** Quantities shown are for one burner assembly.

Ref.	Part No.	Qty.	Description
1	128 8969	2	Burner Window Holder Clip
2	128 8968	1	Burner Window
3	128 4515	2	Air Adjuster Brkt.
4	128 3371	2	Air Adjuster Clamp Brkt.- Short (2-15/16")
	128 2008	2	Air Adjuster Clamp Brkt.- Long (3-9/16")
5	128 4488	2	Hand Hole Cover Plate
6	---	---	Back Wall of Control Cabinet
7	127 5201	1	Eddy Mtg. Strip
8	127 5200	1	Natural Gas Eddy
9	128 0197	1	Flame Ground Rod
10	121 6915	4	Locknut-1/2"
11	128 3007	1	Flame Sensing Probe Brkt.
12	121 6906	2	Pipe Clamp
13	128 5742	2	Igniter Line Support Tube
14	128 8061	2	PCV Male Adapter-1/2"
15	122 9003	3	Ignition & Remote Sensing Wire
15A	124 1079	2	Low Voltage Wire Assembly
16	124 6872	1	Flame Sensing Probe
17	128 2962	1	Electrode Mtg. Brkt.
18	128 6995	1	Style 2 Electrode
19	121 3007	1	Ground Strap
20	128 0108	2	Inlet Throttle
21	127 5700	2	Burner Nozzle (Natural Gas- 3/8" Orifice)
	128 5715	2	Burner Nozzle (LP Gas- 1/4" Orifice)
22	128 0112	2	Venturi Burner
23	128 4260	2	Burner Mtg. Strap
24	128 5401	6	Venturi Spacer
25	128 0137	1	Venturi Extension
26	---	---	Burner Deflector
	128 5310	1	17 3/4" (For 10HP fan ass'y.)
	127 5300	1	15 1/4" (For 15HP fan ass'y.)
	128 5308	1	12 3/4" (For 20HP fan ass'y.)
27	128 0141	1	Vaporizer Coil Anchor (LP Gas)
28	128 5306	1	Vaporizer Coil Anchor Clip (LP Gas)
29	128 0140	1	Vaporizer Coil (LP Gas)
30	128 4523	1	Burner Front Support-Right
	128 4524	1	Burner Front Support-Left
31	128 4941	1	Wire Support Brkt.
32	128 6989	3	Stand-Off Clip

## Fans and Fan Drive (Model 675 thru 1195 EM)



## Fans and Fan Drive

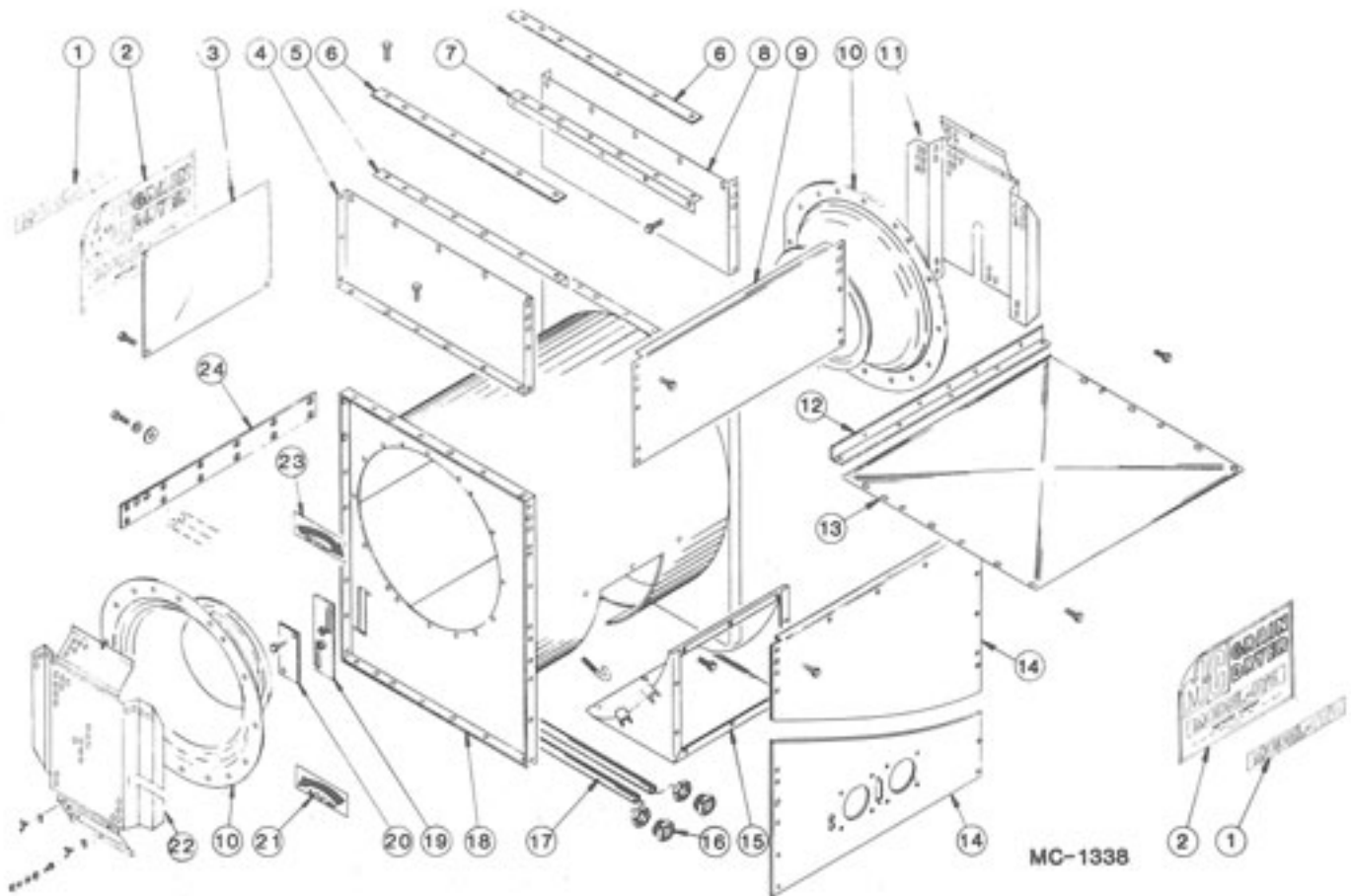
(Model 675 thru 1195 EM)

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	---	---	Fan Ass'y - EM Models (see note)	8	128 0167	—	Motor Mt. (10HP motors)
	128 1288	1	10HP Lower (Two 5HP fan wheels)		121 0343	—	Motor Mt. (15 & 20HP motors)
	128 1304	1	15HP Lower (Two 7.5HP fan wheels)		000 8165	8	3/4-10 Hex Nut
	128 1440	1	15HP Upper (Two 7.5HP fan wheels)		000 8177	8	3/4" Flatwasher
	128 1266	1	20HP Upper (Two 10HP fan wheels)		000 8182	4	3/4" Lockwasher
2	001 5150	—	Key - 1/2" x 3/8" x 2"	9	128 6623	—	8-S Flange - 1-3/8" Bore (10HP motor)
3	128 6022	—	Pillow Block Brg. - 2-3/16" Bore		128 6604	—	8-S Flange - 1-5/8" Bore (15 & 20HP motors)
	000 8268	2	5/8-11 x 3" Capscrew-Grd.5	10	128 6606	—	Sleeve - Sureflex 8JE (10, 15 & 20HP motors)
	000 8299	2	5/8" SAE Flatwasher	11	128 6622	—	8-S Flange - 2-3/16" Bore (10, 15 & 20HP motors)
	000 8181	2	5/8" Lockwasher	12	128 2849	AR	Bearing Shim - 16 gauge
	000 8164	2	5/8-11 Hex Nut		128 2649	AR	Bearing Shim - 11 gauge
4	128 0138	—	Motor Support - Upper Fan	13	124 4213	—	Motor Mount Brace
	128 0106	—	Motor Support - Lower Fan		000 8121	2	3/8-16 x 1" Capscrew
	000 8121	8	3/8-16 x 1" Capscrew		000 8168	2	3/8-16 Flanged Locknut
	000 8168	8	3/8-16 Flanged Locknut	14	128 0098	—	Bearing Support
5	128 8130	—	3/8-16 x 1" Sq. Hd. Cup Pt. Set Screw		000 8138	3	1/2-13 x 1-1/2" Capscrew
6	001 5124	—	Key - 5/16" x 2-3/8" (10HP motor)		000 8139	1	1/2-13 x 1-3/4" Capscrew
	001 5139	—	Key - 3/8" x 3" (15 & 20HP motor)		000 8170	4	1/2-13 Flanged Locknut
7	201 6818	—	230/460V 10HP 3Ø Motor	15	128 0091	—	Fan Bearing Support
	201 6819	—	230/460V 15HP 3Ø Motor		000 8121	8	3/8-16 x 1" Capscrew
	125 6934	—	230/460V 20HP 3Ø Motor		000 8168	8	3/8-16 Flanged Locknut
	000 8139	4	1/2-13 x 1-3/4" Capscrew (15 & 20HP motors)		000 8135	4	1/2-13 x 1" Capscrew-Grd.5
	000 8170	4	1/2-13 Flanged Locknut		000 8170	4	1/2-13 Flanged Locknut
				16	128 3452	—	Bearing Mt. Stiffener
					000 8121	1	3/8-16 x 1" Capscrew
					000 8168	1	3/8-16 Flanged Locknut
					000 8139	1	1/2-13 x 1-3/4" Capscrew
					000 8170	1	1/2-13 Flanged Locknut

**NOTE:** "Lower" and "Upper" refer to the fan assembly location in the bottom module and each 8 foot module. "Upper" fan assemblies are used in the 5 foot module on Model 775 and 1075. Fan assembly HP can be determined by measuring the width of the fan wheels.

- A. 2-1/2" fan wheels - 5HP (Two fan wheels - 10HP)
- B. 3-7/8" fan wheels - 7-1/2HP (Two fan wheels - 15HP)
- C. 5-1/4" fan wheels - 10HP (Two fan wheels - 20HP)

## Fan Housing



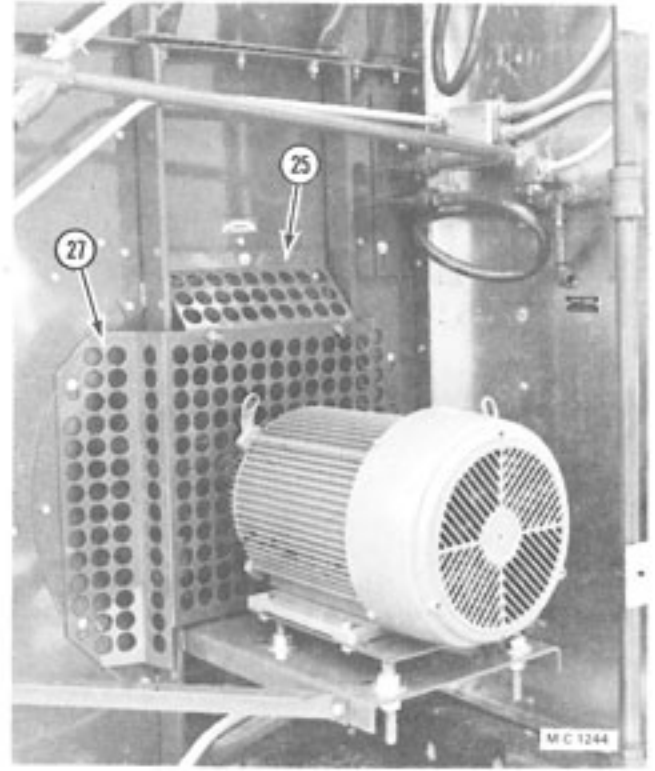
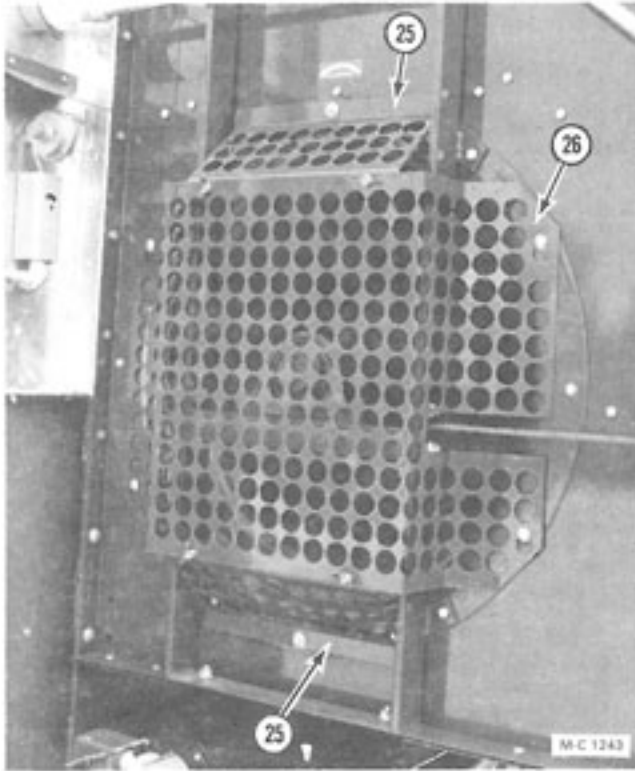
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	-----	—	Dryer Model Decal (Use w/ref. 2)	7	128 4552	1	Fan Hsg. Spacer Joiner - Left
	128 8327	2	675	8	128 4554	1	Fan Hsg. Spacer - Left
	128 8328	2	775	9	128 4850	1	Front Spacer Panel
	128 8329	2	875	10	128 5724	2	Air Intake Spinning
	128 8341	2	885		000 8106	9	5/16-18x3/4" Capscrew
	128 8342	2	895		000 8109	9	5/16-18x1 1/4" Capscrew
	128 8332	2	1075		000 8173	9	5/16" Flatwasher
	128 8333	2	1175		000 8169	18	5/16-18 Flanged Locknut
	128 8343	2	1185	11	122 9008	1	3/4 Fan Guard Kit
	128 8340	2	1195	12	128 2757	1	Fan Hsg. Support
2	128 8331	2	Large Decal - Model 975 (See note 1)	13	124 4834	1	Fan Hsg. Top Cover
3	128 2999	1	Decal Mt. Plate (at rear of dryer)	14	128 0303	1	Front Panel (For 8' module only)
4	128 4553	1	Fan Hsg. Spacer - Right		128 0302	1	Front Panel (For 5' module only)
5	128 4551	1	Fan Hsg. Spacer Joiner - Right				
6	121 3566	2	Fan Hsg. Spacer Bar (Used between fan housings of middle and top modules on 885, 895, 1185 & 1195)				

**NOTE 1:** This decal is imprinted "Model 975." For other models, order one of 128 8331 and one of ref. 1 to be placed over "Model 975."

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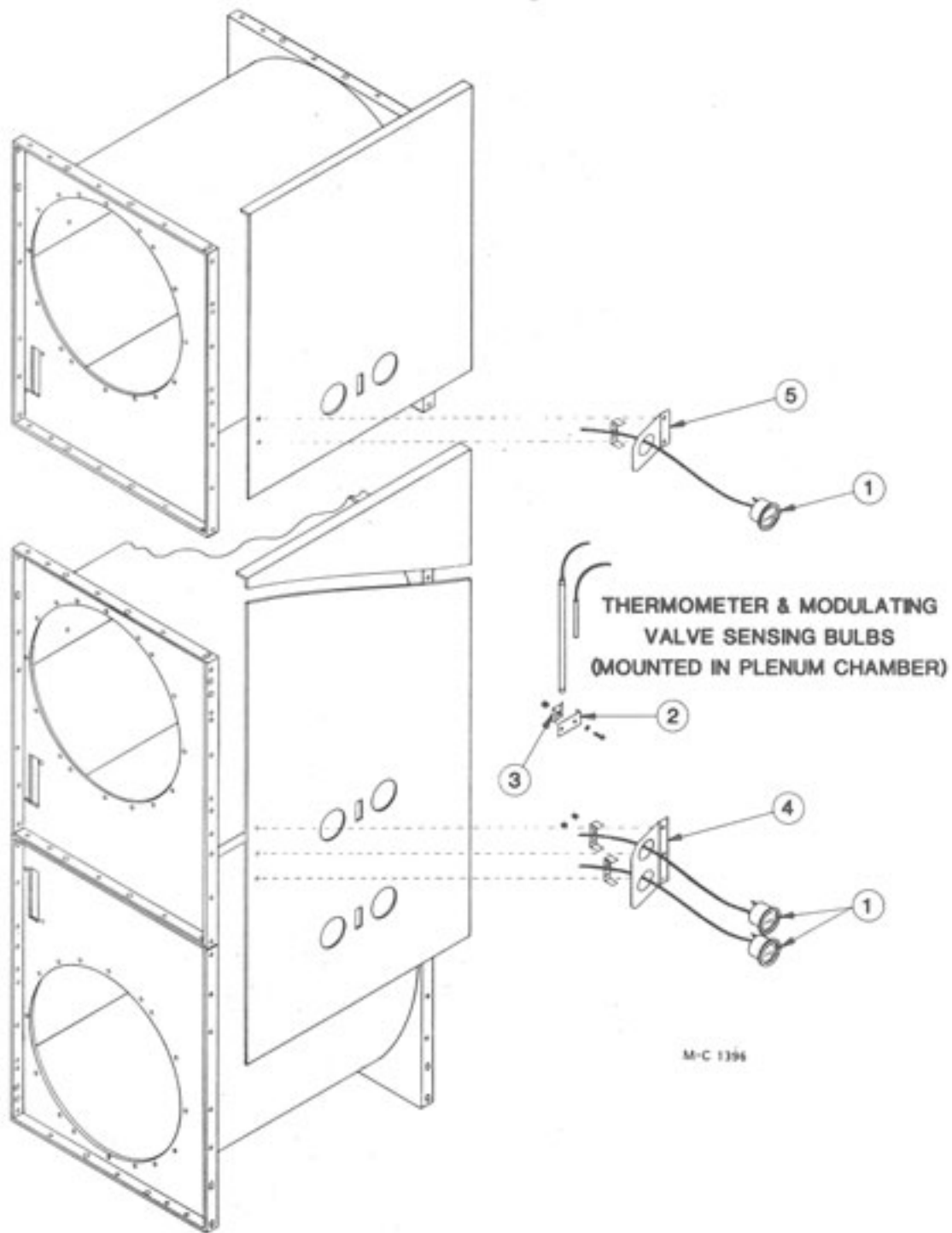


## Fan Housing



Ref.	Part No.	Qty.	Description
15	128 0142	1	Burner Transition
	120 8130	4	$\frac{3}{8}$ -16x2" "J" Bolt
	000 8119	3	$\frac{3}{8}$ -16x $\frac{3}{4}$ " Capscrew
	000 8168	7	$\frac{3}{8}$ -16 Flanged Locknut
16	128 6929	2	Two Piece Connector - 1"
17	128 5746	2	Probe Tube
18	128 0127	1	Centrifugal Fan Hsg.
19	128 0086	1	Vaporizer Mt. Plate (LP gas)
20	128 4940	1	Vaporizer Hole Cover (Nat. gas)
21	121 8301	1	Counterclockwise Arrow Decal
22	122 9007	3	Full Fan Guard Kit
23	128 8322	1	Clockwise Arrow Decal
24	128 2897	1	Seal Panel Between Fan Hsgs.
25	124 4829	2	Fan Guard Extension - Full
26	124 4826	1	Full Fan Guard
27	124 4827	1	$\frac{3}{4}$ Fan Guard

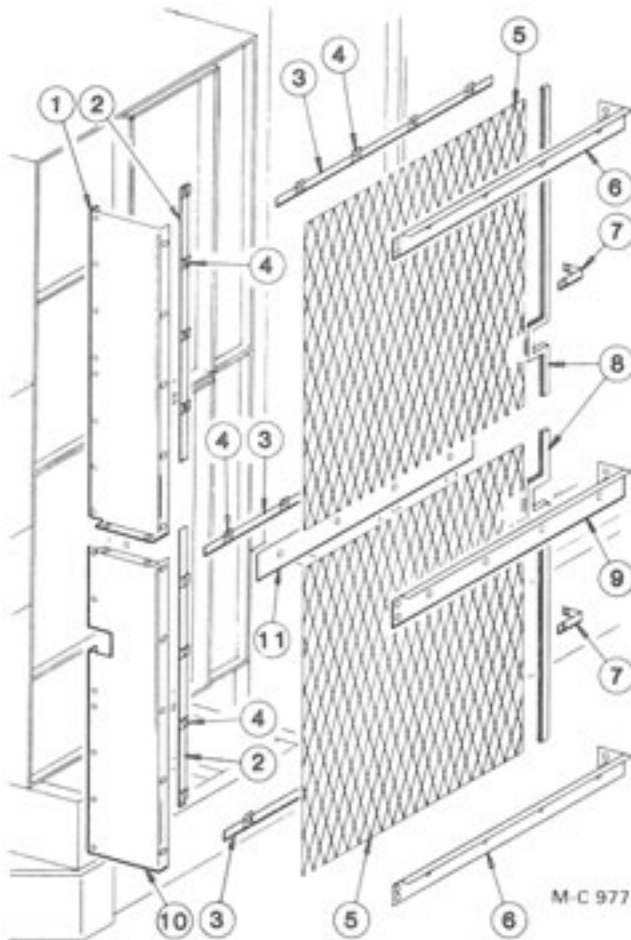
## Fan Housing



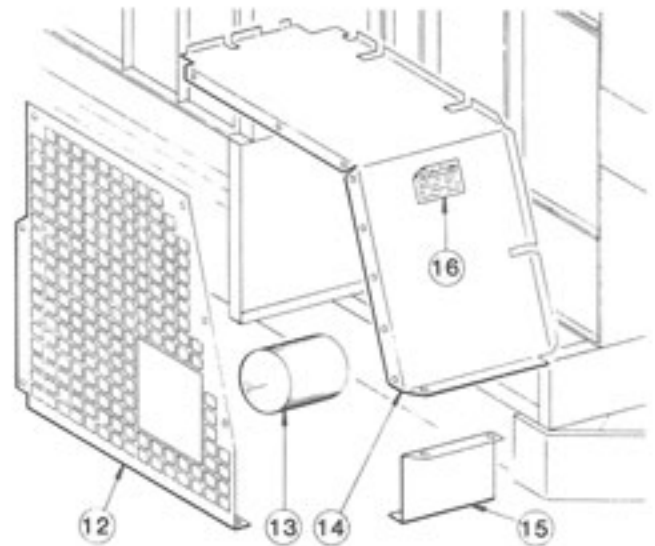
Ref.	Part No.	Qty.	Description
1	128 8983	-	Thermometer - 15' Capillary (Mnt. Brkt. included)
2	121 2883	1	Thermometer Sensing Bulb Brkt.
3	121 2882	1	Thermometer Sensing Bulb Clip
4	124 4815	1	Thermometer Mnt. Plate (Double)
5	124 4824	1	Thermometer Mnt. Plate (Single)

## Fan Drive Belt and PTO Drive Guards

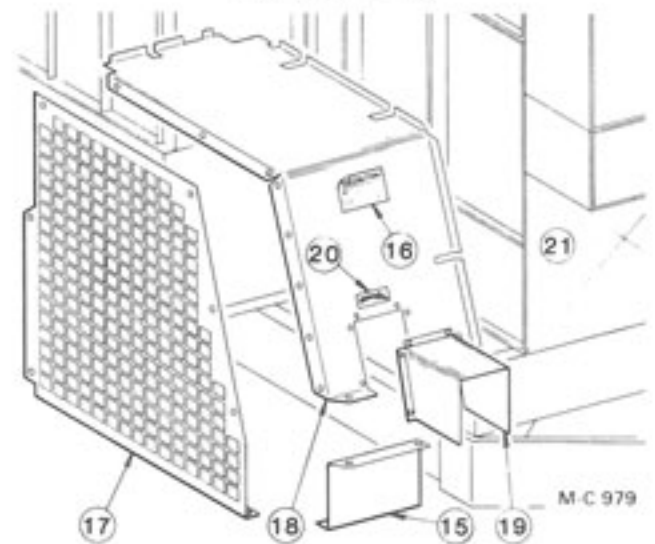
(Model 675 B115 & 975 B115)



Ref.	Part No.	Qty.	Description
1	128 4852	1	Belt Guard - Upper
2	128 2021	2	Nut Retainer Bar - Vertical
3	128 2020	3	Nut Retainer Bar - Horizontal
4	001 8111	30	5/16 - 18 Clip Nut
	000 8108	30	5/16 - 18 x 1" Capscrew - Grd. 5
5	128 5745	2	Guard Screen
6	128 4854	2	Belt Guard Support
7	128 2022	2	Screen Angle Brace
8	121 8957	8	Guard Edge - Rubber (Qty. in ft.)
9	128 4853	1	Belt Guard Center Support
10	128 4851	1	Belt Guard - Lower
11	128 2742	1	Horizontal Clamp Strap
12	128 4713	1	Guard Screen - Below S/N 48981
	128 1436	2	Screen Mtg. Clip - Below S/N 48981
	128 4721	1	Guard Screen - Above S/N 48980



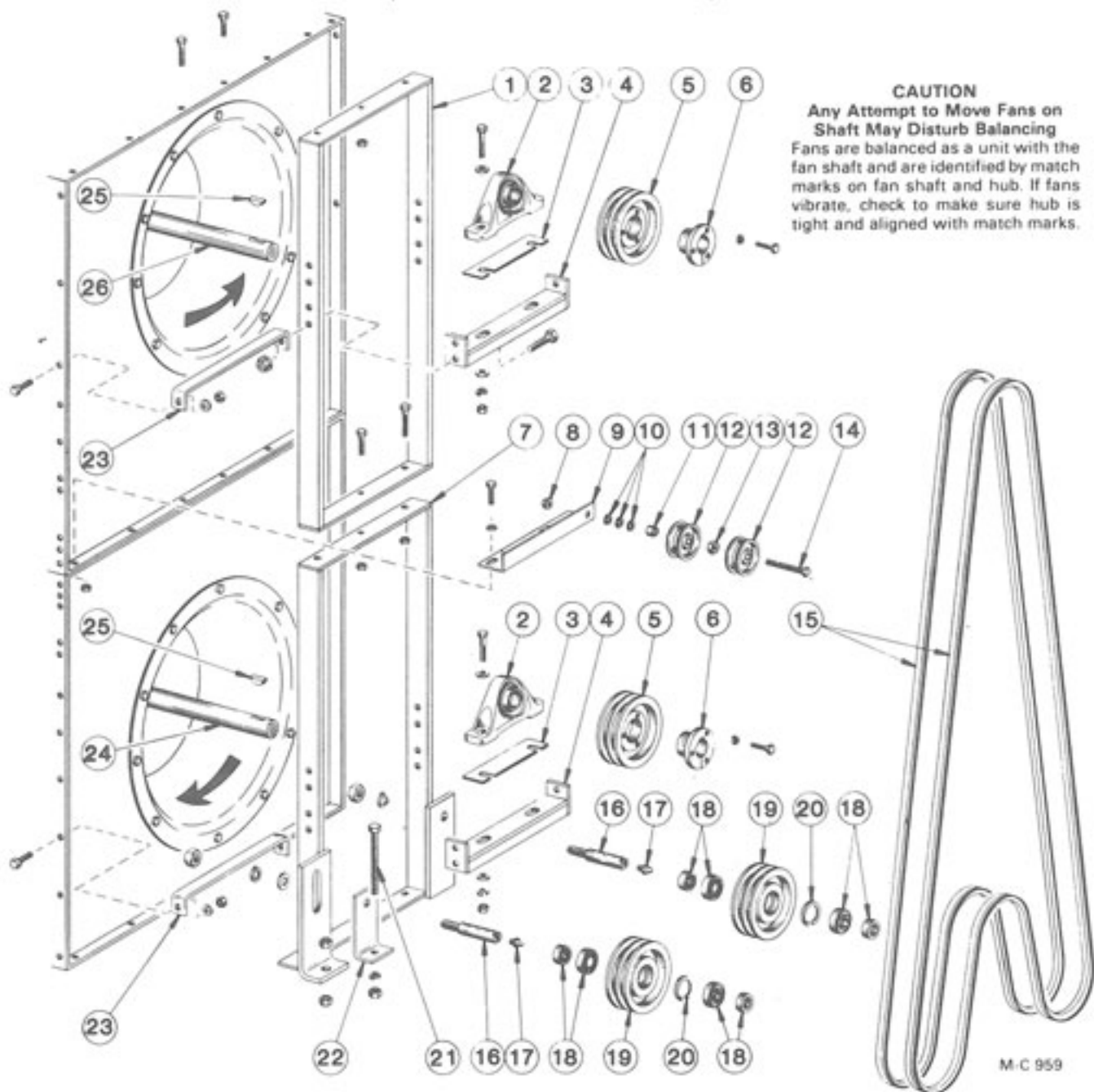
PTO Side Drive



PTO Front & Irrigation Drive

Ref.	Part No.	Qty.	Description
13	128 0199	1	Shear Flange Guard
14	128 4806	1	Side Drive Guard
15	128 4867	1	Guard - Lower Front
16	001 8314	1	Caution Safety Decal
17	127 4661	1	Guard Screen - Below S/N 48981
	128 1436	1	Screen Mtg. Clip - Below S/N 48981
	128 4659	1	Guard Screen - Above S/N 48980
18	127 1067	1	Front Drive Guard
19	127 4775	1	PTO Guard
20	128 8322	1	Clockwise Arrow Decal
21	128 4817	1	Fan Hsg. Cover Panel

## Fans and Fan Drive (Model 675 B115 & 975 B115)



**CAUTION**  
Any Attempt to Move Fans on Shaft May Disturb Balancing  
Fans are balanced as a unit with the fan shaft and are identified by match marks on fan shaft and hub. If fans vibrate, check to make sure hub is tight and aligned with match marks.

Ref.	Part No.	Qty.	Description
1	128 0091	3	Fan Brg. Support
	000 8121	8	3/8-16x1" Capscrew
	000 8168	8	3/8-16 Flanged Locknut
	000 8135	4	1/2-13x1" Capscrew - Grd. 5
	000 8170	4	1/2-13 Flanged Locknut
2	128 6022	4	Pillow Block Brg.— 2-3/16" Bore
	000 8268	2	3/8-11x3" Capscrew - Grd. 5
	000 8299	2	3/8" SAE Flatwasher
	000 8181	2	3/8" Lockwasher
	000 8164	2	3/8-11 Hex Nut

Ref.	Part No.	Qty.	Description
3	128 2849	AR	Bearing Shim - 16 gauge
	128 2649	AR	Bearing Shim - 11 gauge
4	128 0098	4	Bearing Support
	000 8138	3	1/2-13x1 1/2" Capscrew
	000 8139	1	1/2-13x1 3/4" Capscrew
	000 8170	4	1/2-13 Flanged Locknut
5	128 6223	2	Fan Drive Sheave (2C 9.0)
6	128 6216	2	"SF" Bushing - 2-3/16" Bore (Incl. capscrews & lockwashers)

Continued on next page

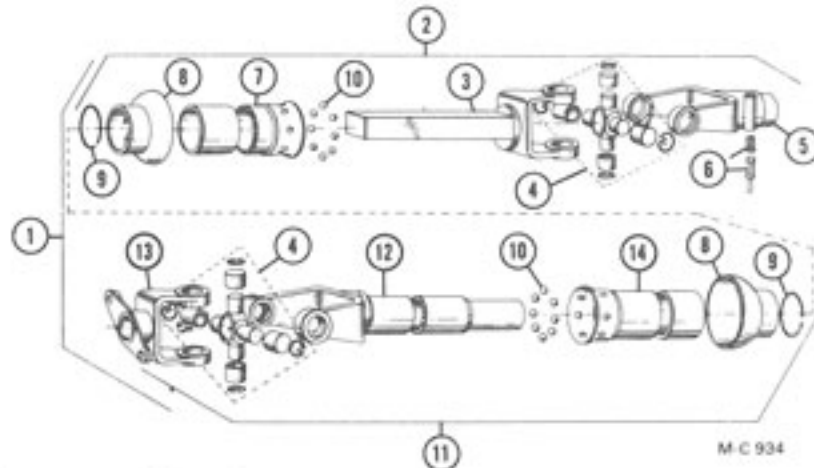
**Fans and Fan Drive**  
(Model 675 B115 & 975 B115)

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
7	128 0153	1	Lower Drive Frame	21	128 8233	1	3/4-10x8" Capscrew - Full Thread
	000 8121	8	3/8-16x1" Capscrew		000 8182	1	3/4" Lockwasher
	000 8168	8	3/8-16 Flanged Locknut		000 8165	3	3/4-10 Hex Nut
8	000 8170	1	1/2-13 Flanged Locknut	22	128 3470	1	Fan Drive Tightener Drag
9	124 4429	1	Idler Bracket	23	128 3452	4	Bearing Mt. Stiffener
10	001 8257	3	1/2" SAE Flatwasher		000 8121	2	3/8-16x1" Capscrew
11	131 5592	2	Spacer Sleeve		000 8168	2	3/8-16 Flanged Locknut
12	001 6200	2	Flat Back Idler - 4 3/8" OD - 1/2" Bore		000 8139	2	1/2-13x1 3/4" Capscrew
13	000 8164	1	3/8-11 Hex Nut		000 8170	2	1/2-13 Flanged Locknut
14	001 8168	1	1/2-13x4 1/2" Capscrew - Grd. 5	24	128 1399	1	10 HP Lower Fan Ass'y. - Model 675B (See note)
15	128 6111	1	Matched Set of Two CC-210 Belt		128 1293	1	15 HP Lower Fan Ass'y. - Model 975B (See note)
16	128 5066	2	"B" Model Idler Shaft	25	001 8998	2	3/8" x 1 1/4" Woodruff Key
	000 8276	1	1" SAE Flatwasher	26	128 1441	1	15 HP Upper Fan Ass'y. - Model 675B (See note)
	128 8231	1	1" Lockwasher		128 1292	1	20 HP Upper Fan Ass'y. - Model 975B (See note)
	091 8231	1	1-8 Hex Nut				
17	002 6604	2	Straight Zerk - 1/8" PT				
18	001 6017	4	Idler Brg. - 1 1/4" w/Lock Collar				
19	128 6227	2	Idler Pulley				
20	001 6602	2	Snap Ring				

**NOTE:** Fan HP can be determined by measuring the the width of the fan wheels.

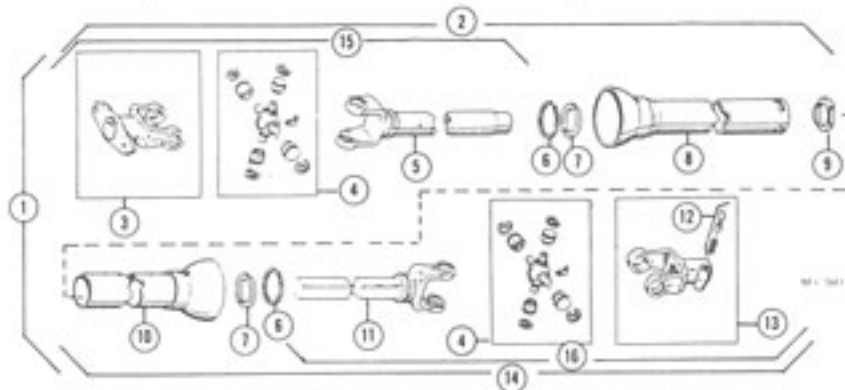
- A. 2 1/2" fan wheels - 5HP (Two fan wheels - 10HP)
- B. 3 3/8" fan wheels - 7 1/2HP (Two fan wheels - 15HP)
- C. 5 1/4" fan wheels - 10HP (Two fan wheels - 20HP)

**540 RPM Side Drive Power Take-Off Shaft**  
(Model 675 B115 and 975 B115)



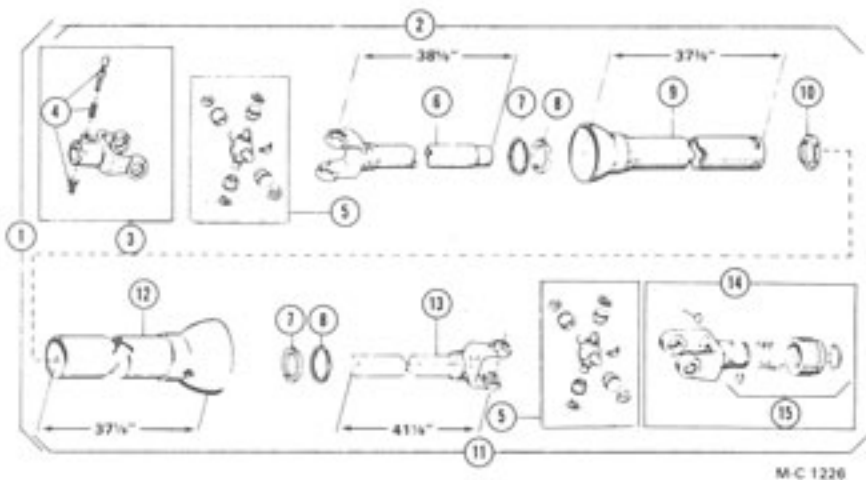
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	001 6600	1	PTO Shaft Complete	9	002 6625	2	External Snap Ring
2	002 6620	1	PTO Shaft (Tractor Half)	10	002 6606	16	3/8" Diameter Ball
3	002 6627	1	Male Shaft and Yoke	11	002 6621	1	PTO Shaft (Machine Half)
4	002 6628	2	Universal Joint Repair Kit	12	002 6622	1	Yoke and Tube
5	002 7651	1	OD Yoke w/Pin & Spring	13	002 7652	1	Flange Yoke- 1 1/4" Bore
6	002 6629	1	Saf-T-Pin & Spring Kit	14	002 6623	1	Male Guard Tube
7	002 6624	1	Female Guard Tube	—	001 8317	1	Danger-Rotating Drive Line-Decal
8	002 6626	2	Bell Shield				

## 1000 RPM Side Drive Power Take-Off Shaft (Model 675 B115 and 975 B115)



Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	001 6601	1	PTO Shaft Complete	10	002 6661	1	Female Guard Tube
2	002 6663	1	PTO Shaft (Machine Half)	11	002 6659	1	Yoke and Shaft
3	002 7652	1	Flange Yoke-1 1/4" Bore	12	002 6670	1	Saf-T-Pin & Spring Kit
4	002 6628	2	Universal Joint Repair Kit	13	002 6616	1	QD Yoke
5	002 6665	1	Yoke and Tube	14	002 6657	1	PTO Shaft (Tractor Half)
6	002 8250	2	Nylon Bearing Retainer	15	002 6664	1	U-Joint & Tube Ass'y.
7	002 6004	2	Nylon Bearing	16	002 6658	1	U-Joint & Shaft Ass'y.
8	002 6662	1	Male Guard Tube	—	001 8317	1	Danger-Rotating Drive Line-Decal
9	002 6613	1	Nylon Centralizer				

## 1000 RPM Front Drive Power Take-Off Shaft (Model 675 B115 and 975 B115)

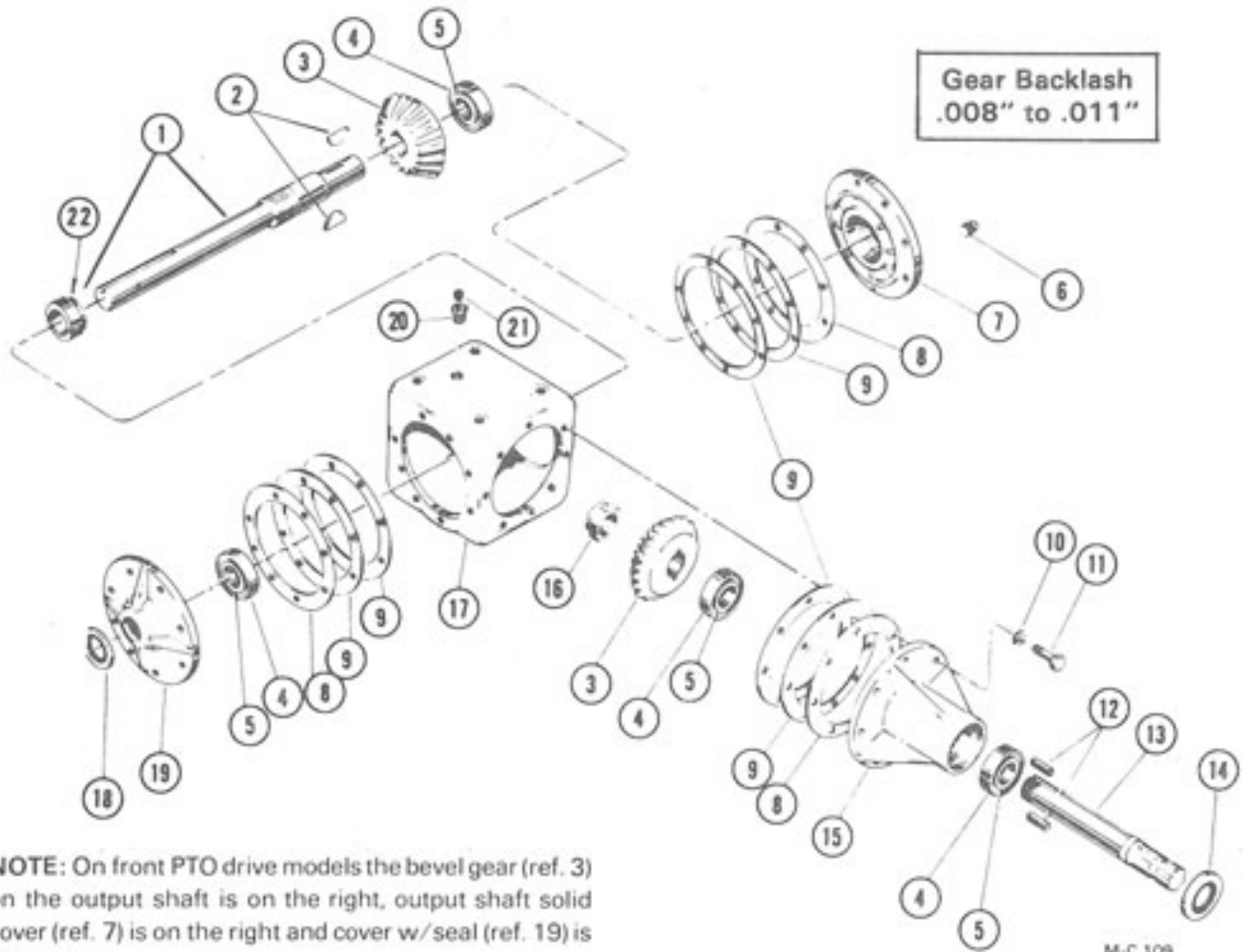


Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	113 6600	1	PTO Shaft Complete	9	112 6633	1	Male Guard Tube
2	112 6629	1	PTO Shaft (Machine Half)	10	002 6613	1	Nylon Centralizer
3	002 6686	1	Q.D. Yoke Ass'y. 1 3/4"-6B Spline	11	112 6637	1	PTO Shaft (Tractor Half)
4	002 6684	1	Saf-T Pin & Spring Kit	12	112 6628	1	Female Guard Tube
5	002 6633	2	Universal Joint Repair Kit	13	112 6624	1	Yoke & Shaft
6	112 6631	1	Yoke & Tube	14	002 6674	1	Slide Lock Yoke Ass'y. 1 3/4"-21 Spline
7	002 8250	2	Nylon Bearing Retainer	15	082 6612	1	Slide Lock Repair Kit
8	002 6634	2	Nylon Bearing	—	001 8317	1	Danger - Rotating Drive Line-Decal



## PTO Front and Irrigation Drive Gear Box

(Model 675 B115 & 975 B115)



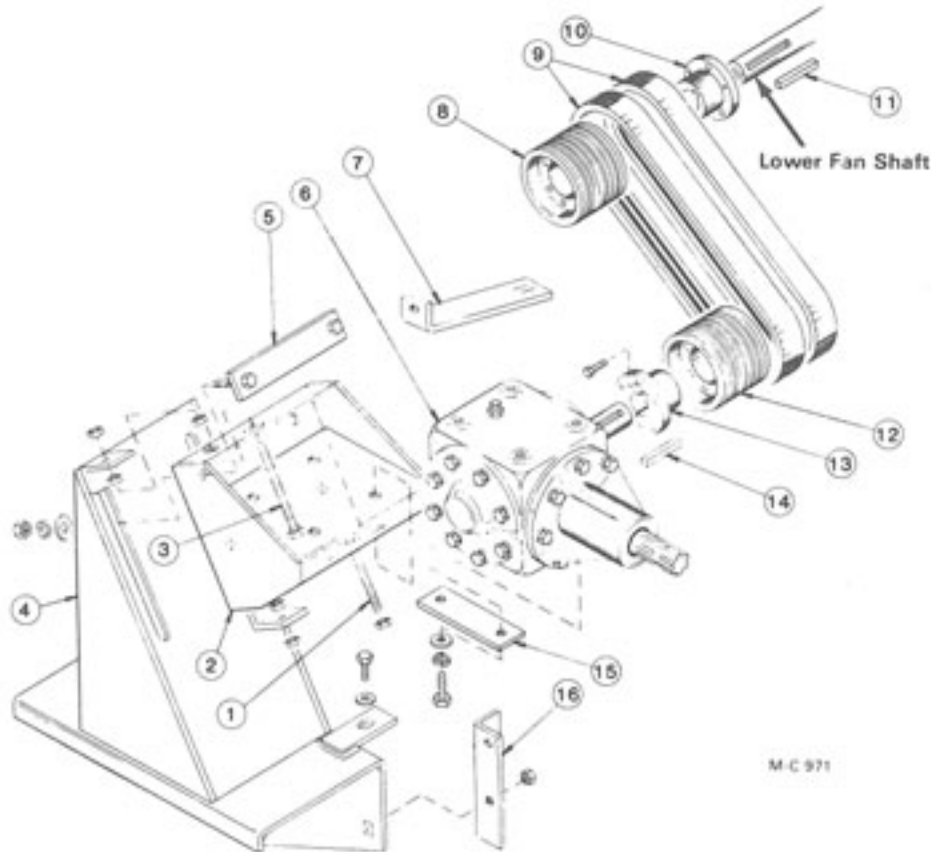
**NOTE:** On front PTO drive models the bevel gear (ref. 3) on the output shaft is on the right, output shaft solid cover (ref. 7) is on the right and cover w/ seal (ref. 19) is on the left.

127 1170 PTO Front Drive Gear Box Ass'y.

127 5716 Irrigation Drive Gear Box Ass'y.

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	-----	—	Output Shaft w/Stake Nut	12	001 8969	2	Key $\frac{3}{8}$ x $\frac{3}{8}$ x $1\frac{1}{8}$ " (Hard)
	127 5080	1	Front PTO Drive	13	002 6638	1	Input Shaft
	092 6621	1	Irrigation Drive	14	002 6639	1	Grease Seal (Input Shaft)
2	001 8988	2	Woodruff Key $\frac{3}{8}$ x $1\frac{1}{2}$ " (Hard)	15	002 7656	1	Hub (Includes 2 of ref. 4)
3	002 6500	2	Bevel Gear	16	002 6668	1	Stake Nut (Input Shaft)
4	002 6010	4	Bearing Cup	17	002 7654	1	Gear Box Housing
5	002 6011	4	Bearing Cone	18	002 6667	1	Grease Seal (Output Shaft)
6	002 8000	1	Oil Level Plug	19	002 7657	1	Cover, Output Shaft (Includes 1 of ref. 4 & 1 of ref. 18)
7	002 7655	1	Cover, Solid (Includes 1 of ref. 4)	20	002 6678	1	Reducing Bushing - $\frac{3}{8}$ " to $\frac{1}{8}$ " NPT
8	002 6636	AR	Shim .005" Thick	21	002 6677	1	Gear Box Vent - $\frac{1}{8}$ " NPT
9	092 6609	3	Gasket - $\frac{1}{32}$ " Thick	22	112 8252	1	Stake Nut (Output Shaft)
10	000 8180	24	$\frac{1}{2}$ " Lockwasher	—	000 8991	—	Pint of Mobilfluid 423 Lubricant
11	131 8163	24	$\frac{1}{2}$ -13 x $1\frac{1}{4}$ " Capscrew w/NY Patch - Grd. 5				

## PTO Front and Irrigation Drive Assembly (Model 675 B115 & 975 B115)



M.C. 971

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	127 5703	1	½-13 x 5½" Capscrew - Grd. 5	127 5716	1	Irrigation Drive Gear Box Ass'y. (See Pg. 33 for details)	
	000 8170	1	½-13 Flanged Locknut	000 8146	4	¾-11 x 1½" Capscrew - Grd. 5	
	000 8175	1	½" Flatwasher	000 8181	4	⅝" Lockwasher	
	000 8163	2	½-13 Hex Nut	000 8299	4	⅝" Flatwasher	
2	127 0017	1	Front Drive Mt.	7	127 3522	1	Jack Shaft Brace
	000 8180	4	½" Lockwasher	8	120 6215	1	8/3V/6.0 Sheave (SK)
	000 8163	4	½-13 Hex Nut	9	127 6102	1	Banded Belt (Matched set of two 4/3V 600) - 1000 RPM
3	127 5704	1	½-13 x 6½" Capscrew - Grd. 5	127 6103	1	Banded Belt (Matched set of two 4/3V 530) - 1760 & 1875 RPM	
	000 8170	1	½-13 Flanged Locknut	127 6104	1	Banded Belt (Matched set of two 4/3V 500) - 2112 RPM	
	000 8175	1	½" Flatwasher	10	128 6228	1	"SK" Bushing - 2-3/16" Bore
4	128 0198	1	Jack Shaft Base	11	001 5150	1	Key - ½" x ⅜" x 2"
	133 8161	4	½-13 x 1½" Capscrew - Grd. 5	12	123 6214	1	8/3V/10.6 Sheave - 1000 RPM
	000 8135	2	½-13 x 1" Capscrew - Grd. 5	128 6234	1	8/3V/6.5 Sheave - 1760 RPM	
	000 8175	6	½" Flatwasher				
	000 8170	6	½-13 Flanged Locknut				
5	127 0018	2	Front Drive Bolt Bar				
6	127 1170	1	PTO Front Drive Gear Box Ass'y. (See Pg. 33 for details)				

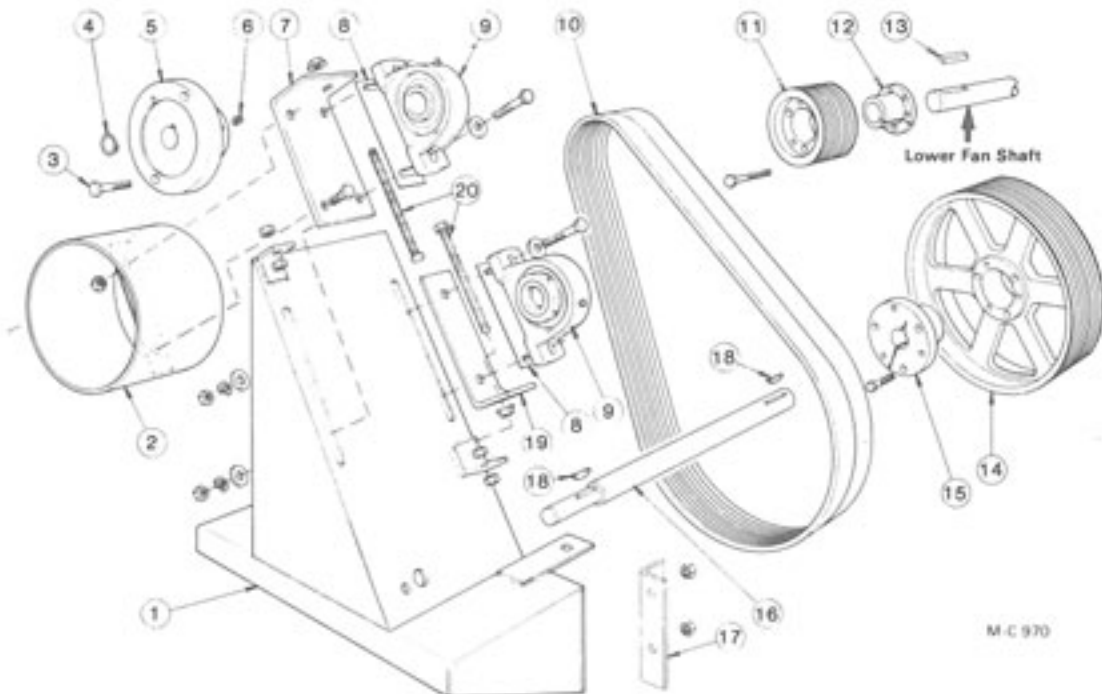
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Ref.	Part No.	Qty.	Description
	127 6205	1	8/3V/5.6 Sheave - 1875 RPM
	123 6215	1	8/3V/5.0 Sheave - 2112 RPM
13	127 6203	1	"SF" Bushing - 1 3/4" Bore - 1000 RPM

Ref.	Part No.	Qty.	Description
	127 6204	1	"SK" Bushing - 1 3/4" Bore - 1760, 1875 & 2112 RPM
14	001 5139	1	Key - 3/8" x 3"
15	127 3404	2	Gear Box Mt. Stiffener
16	128 2384	2	Reinforcing Angle

### PTO Side Drive Assembly (Model 675 B115 & 975 B115)



Ref.	Part No.	Qty.	Description
1	128 0198	1	Jack Shaft Base
	133 8161	4	1/2-13 x 1 1/2" Capscrew-Grd. 5
	000 8135	2	1/2-13 x 1" Capscrew-Grd. 5
	000 8175	6	1/2" Flatwasher
	000 8170	6	1/2-13 Flanged Locknut
2	128 0199	1	Shear Flange Guard
3	001 8133	4	Special Shear Bolts-3/8-16 x 2 1/4"
4	001 8250	1	Snap Ring-1 1/4"
5	128 5197	1	Shear Flange
6	001 8178	2	Set Screw-3/8-16 x 5/8"
7	128 3527	1	Outer Brg. Adj. Brkt.
8	128 2854	AR	Bearing Shim
9	121 6003	2	Pillow Block Brg.-1 1/8"
10	128 6106	1	Banded Belt-540 RPM (Matched set of two 4/3V 800)
	127 6101	1	Banded Belt-1000 RPM (Matched set of two 4/3V 630)

Ref.	Part No.	Qty.	Description
11	120 6215	1	Sheave-8/3V/6.0 (SK)
12	128 6228	1	"SK" Bushing-2-3/16" Bore
13	001 5150	1	Key-1/2" x 3/8" x 2"
14	121 6225	1	Sheave-8/3V/19.0 (540 RPM)
	123 6214	1	Sheave-8/3V/10.6 (1000 RPM)
15	121 6226	1	"E" Bushing-1 1/8" Bore (540 RPM)
	121 6236	1	"SF" Bushing-1 1/8" Bore (1000 RPM)
16	128 5064	1	PTO Jack Shaft
17	128 2384	2	Reinforcing Angle
18	001 8998	2	Woodruff Key-3/8" x 1 1/4"
19	128 3526	1	Inner Brg. Adj. Brkt.
20	128 8162	2	1/2-13 x 8" Full Thread Capscrew-Grd. 5
	000 8170	2	1/2-13 Flanged Locknut
	000 8175	2	1/2" Flatwasher
	000 8163	2	1/2-13 Hex Nut

## LP Gas Liquid Lines

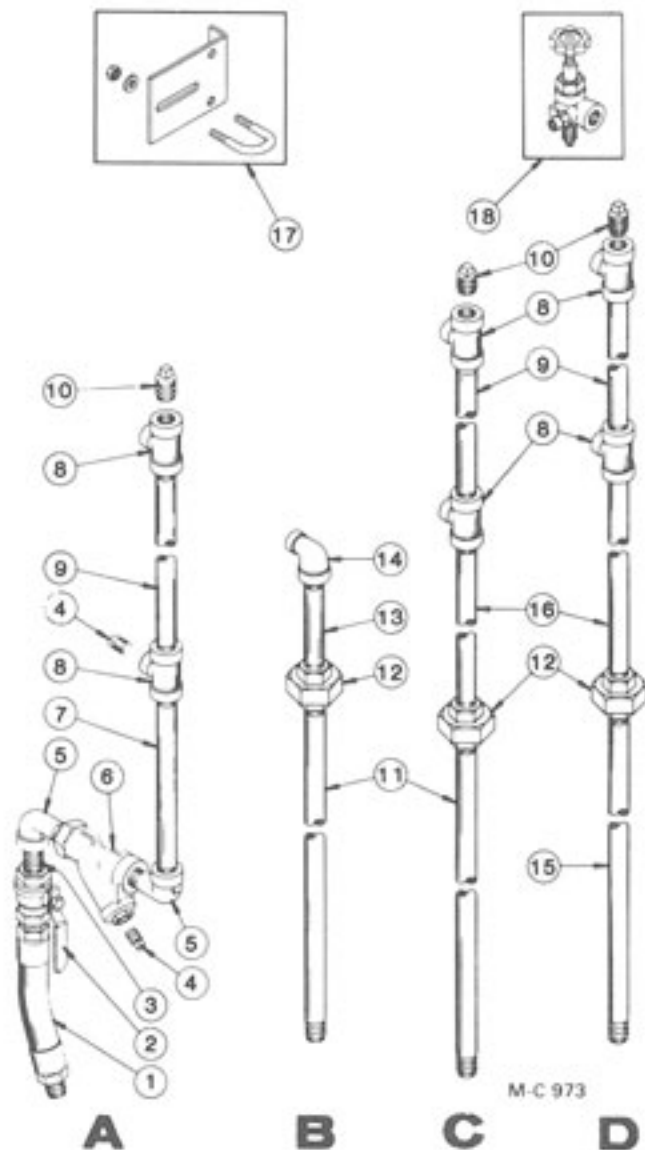
### Liquid Line Assemblies

Ref.	Part No.	Description
A	128 1519	Lower Section Standpipe - All Models (See note)
B	128 1521	5' Module Standpipe - Model 775, 885, 1075 & 1185
C	128 1520	8' Module Standpipe - Model 875 & 1175 Top Module and Model 885, 895, 1185 & 1195 Middle Module
D	128 1558	8' Module Standpipe - Model 895 & 1195 Top Module
E	128 1522	Liquid Control Line - All Models
F	127 1060	Vaporizer to Manifold Line

**NOTE:** If equipped with optional Safety Control Fire Alarm w/ Safety Shut-off Valve - see page 40

### Standpipes

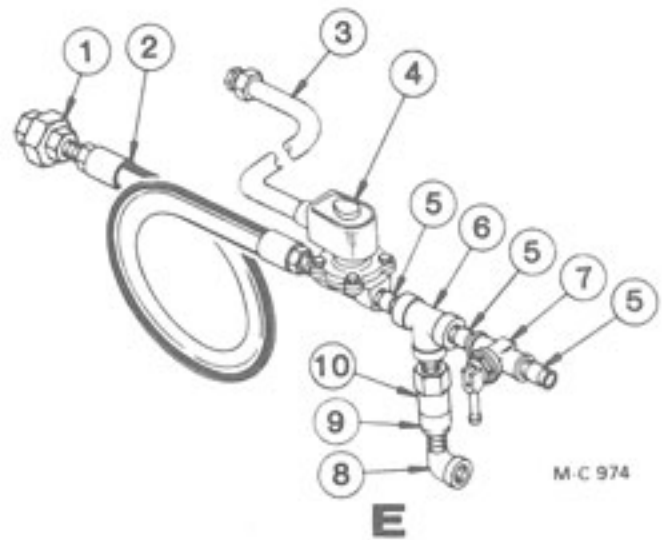
Ref.	Part No.	Description
1	121 7026	Inlet Hose - 1"
2	128 8012	Hand Valve - 1"
3	125 8030	1" Close Extra Hvy. Nipple
4	121 8081	1/2" Pipe Plug
5	125 8028	1" - 90° Extra Hvy. Street Elbow
6	125 8095	1" Strainer
7	129 8003	1" x 28-3/4" Extra Hvy. Nipple
8	125 8018	1" x 1" x 1/2" Extra Hvy. Tee
9	128 8055	1" x 16 1/2" Extra Hvy. Nipple
10	128 8047	1" Pipe Plug
11	128 8040	1" x 55 1/2" Extra Hvy. Nipple
12	125 8031	1" Extra Hvy. Union
13	128 8043	1" x 6" Extra Hvy. Nipple
14	121 8043	1" to 1/2" - 90° Extra Hvy. Elbow
15	128 8059	1" x 39 1/2" Extra Hvy. Nipple
16	128 8042	1" x 34 1/2" Extra Hvy. Nipple
17	128 2670	Liquid Line Support
	001 8123	5/16 - 18 x 1 3/8" "U" Bolt
	000 8106	5/16 - 18 x 3/4" Capscrew
	000 8169	5/16 - 18 Flanged Locknut
18	121 7021	LP Gas Tank Valve



## LP Gas Liquid Lines

### Liquid Control Line

Ref.	Part No.	Description
1	121 8022	½" Extra Hvy. Union
2	128 8400	½" ID x 34" Hose w/Couplings
3	128 1820	¾" Flexible Conduit
4	125 7082	½" Solenoid Valve
5	121 8094	½" x 1½" Extra Hvy. Nipple
6	120 8035	½" Extra Hvy. Tee
7	121 7015	Hand Valve - ½"
8	121 8048	½" - 90° Std. Street Elbow
9	121 7014	Relief Valve Adapter
10	121 7013	Relief Valve

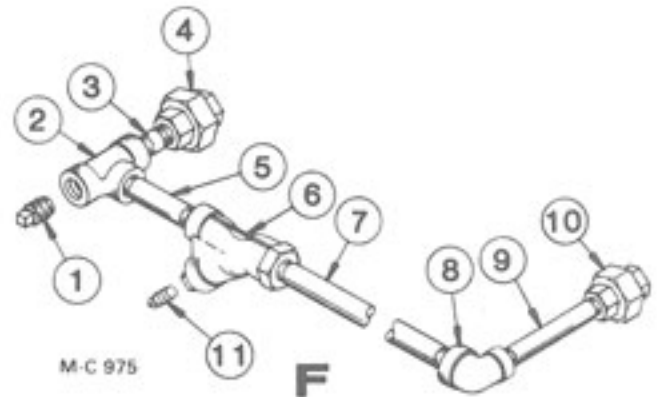


### Solenoid Valve Repair Kit

The repair kit and coil for the ½" solenoid valve (ref. 4) is shown on page 38.

### Vaporizer to Manifold Pipe

Ref.	Part No.	Description
1	128 8000	¾" Pipe Plug
2	121 8031	¾" Extra Hvy. Tee
3	125 8058	¾" x 2½" Extra Hvy. Nipple (Not B115)
	121 8092	¾" x 4" Extra Hvy. Nipple (B115 only)
4	121 8072	¾" Extra Hvy. Union
5	127 8009	¾" x 3½" Extra Hvy. Nipple
6	121 8060	¾" Strainer
7	127 8023	¾" x 32½" Extra Hvy. Nipple
8	121 8032	¾" to ½" - 90° Extra Hvy. Elbow
9	121 8064	½" x 7" Extra Hvy. Nipple (Not B115)
	129 8026	½" x 9½" Extra Hvy. Nipple (B115 only)
10	121 8022	½" Extra Hvy. Union
11	001 8001	¾" Pipe Plug



## LP and Natural Gas Manifolds

### REPAIR KITS AND PARTS FOR MODULATING VALVES, SOLENOID VALVES AND LP GAS PRESSURE REGULATORS

#### For Modulating Valves 123 7002 & 123 7024

122 9993 Seat Kit (Incl. stem, disc holder & diaphragm)

122 7006 Diaphragm

#### For 1¼" Solenoid Valve 128 7001

122 7034 Repair Kit (See note)

--- 4607 Coil

#### For ½" Solenoid Valve 125 7082

122 7039 Repair Kit (See note)

122 7001 Coil

**NOTE:** Kit includes all internal parts that would require replacement in normal service and installation instructions.

#### For LP Gas Pressure Regulator 128 7005

122 7043 - Diaphragm (Nitrile)

122 7044 - Disc Assembly

122 7045 - Control Spring (Yellow)

122 7046 - Stabilizer

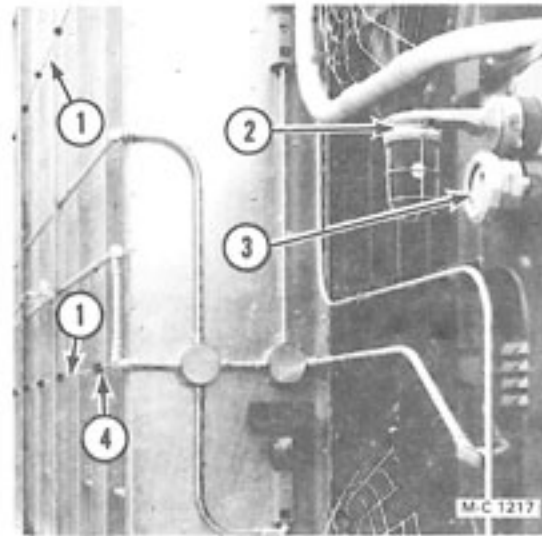
122 7047 - Diaphragm Case O Ring

Ref.	Part No.	Description
1	128 8029	1" Std. Union Elbow-90°
2	128 8013	1" Std. Close Nipple
3	128 8016	1" Std. Elbow - 90°
4	122 7023	Power Element 90°-210°F (15' Capillary) Code "B" <b>Optional</b>
	122 7036	Power Element 140°-250°F (15' Capillary) Code "D" <b>Standard</b>
5	128 8058	1" x 10½" Std. Nipple
6	128 8007	1¼" x 1" x 1" Std. Tee
7	127 8016	1¼" x 5½" Std. Nipple
8	123 8046	1¼" x 7½" Std. Nipple
9	128 8065	1¼" x 11" Std. Nipple
10	123 8051	1¼" Std. Elbow - 90°
11	127 8021	1¼" x 9½" Std. Nipple
12	123 8073	1¼" x 6½" Std. Nipple
13	123 8069	1¼" Std. Close Nipple
14	123 8045	1¼" x 2½" Std. Nipple
15	123 7024	1¼" Modulating Valve w/ 140°- 250°F Power Element 1¼" x 8½" Std. Nipple
16	129 8033	1¼" Main Hand Valve
17	123 7003	1¼" x 5 Std. Nipple
18	128 8024	1¼" x 5 Std. Nipple
19	127 8131	1¼" x 1¼" x ¾" Std. Tee
20	120 7002	Pressure Gauge
21	127 8132	¾" to ¼" Reducing Bushing
22	128 8003	1¼" x 3½" Std. Nipple
23	128 7001	1¼" Solenoid Valve
24	001 8001	¾" Pipe Plug
25	123 8078	1¼" x ¾" Std. Reducing Bushing
26	121 8069	¾" x 3" Std. Nipple
27	128 7005	LP Gas Pressure Reg. (Replaces 121 7006)
28	128 8066	¾" x 8" Extra Hvy. Duty Nipple

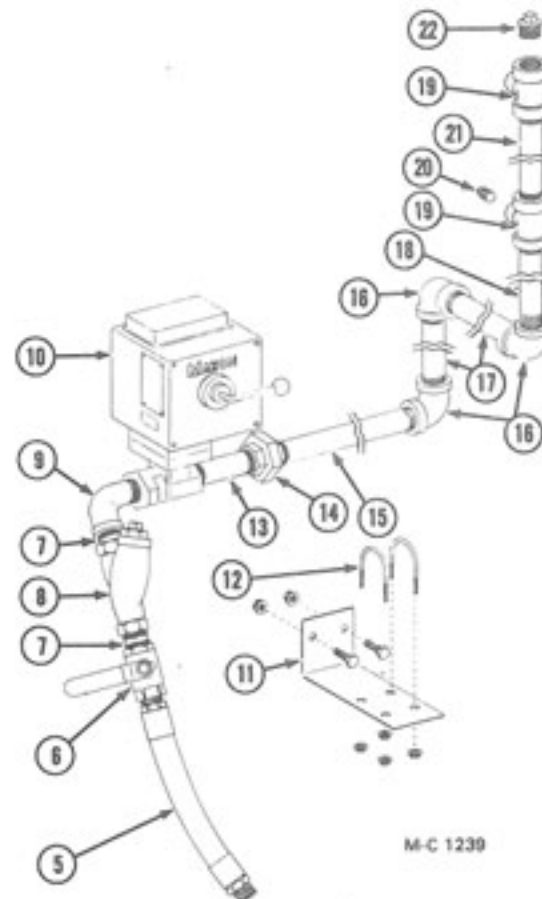


## Safety Control Fire Alarm w/Safety Shut-Off Valve (Optional)

**NOTE:** LP Gas piping is shown. Natural Gas piping to be supplied by customer. Natural Gas manual reset valve is shown under ref. 10.

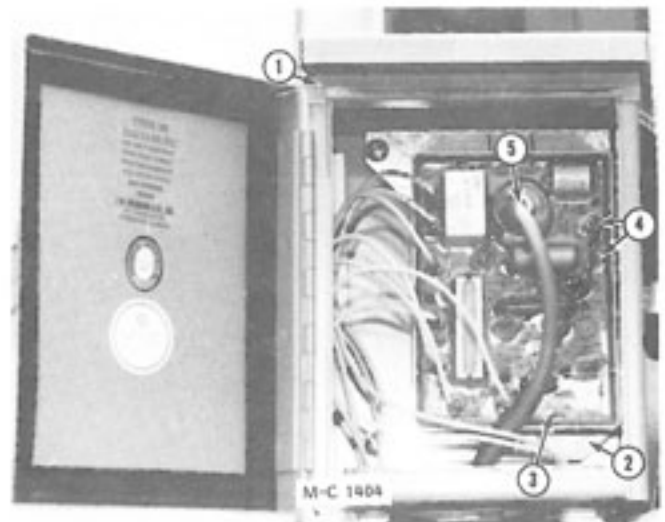


Ref.	Part No.	Qty.	Description
1	121 6956	—	Linear Limit Control (138")
	128 6850	—	Linear Limit Control (92")
	127 5713	—	Linear Tubing (93")
	127 5712	—	Linear Tubing (140")
	121 6893	—	Strain Relief Connector
2	123 6854	1	Light Fixture Complete
	123 6898	1	Red Glass Globe
	125 6823	1	100W Rough Service Bulb
3	123 6868	1	Horn (Alarm Buzzer)
4	128 2643	—	Bracket
	125 6900	—	½" Bushing
5	121 7026	1	Inlet Hose - 1"
6	128 8012	1	Hand Valve - 1"
7	125 8030	2	1" Close Extra Hvy. Nipple
8	125 8095	1	1" Strainer
9	125 8028	1	1" 90° Extra Hvy. Street Elbow
10	123 7027	1	1" Manual Reset Valve - LP Gas
	123 7028	1	2" Manual Reset Valve - Natural Gas
11	124 4225	1	Manual Reset Valve Brkt.
	001 8135	2	¾-16 x 1" Capscrew - Grd. 5
	000 8168	2	¾-16 Flanged Locknut
12	123 8110	2	5/16-18 x 1¼" "U" Bolt
	000 8169	2	5/16-18 Flanged Locknut
13	125 8017	1	1" x 5" Extra Hvy. Nipple
14	125 8031	1	1" Extra Hvy. Union
15	128 8042	1	1" x 34½" Extra Hvy. Nipple
16	125 8026	3	1" x 90° Extra Hvy. Elbow
17	128 5411	2	1" x 15" Extra Hvy. Nipple
18	125 8025	1	1" x 12" Extra Hvy. Nipple
19	125 8018	2	1" x 1" x ½" Extra Hvy. Tee
20	121 8081	1	½" Pipe Plug
21	128 8055	1	1" x 16½" Extra Hvy. Nipple
22	128 8047	1	1" Pipe Plug
23	128 5731	2	Fire Alarm Junc. Box
24	121 6808	4	125V Indicator Lamp Ass'y.



## IGNITION BOARD AND BOX

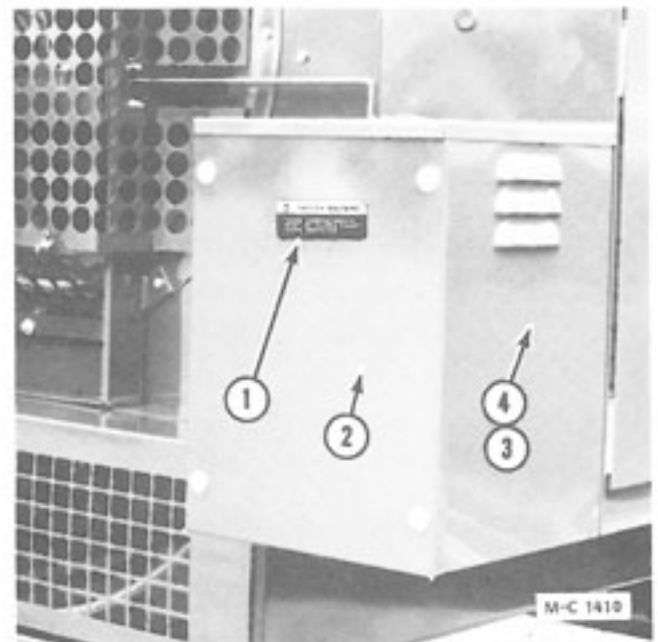
Ref.	Part No.	Qty.	Description
1	128 5995	1	Ignition Box
2	128 2938	1	Ignition Board Mt. Plate
3	121 6925	1	115V Ignition Board
4	124 1079	2	Low Voltage Wire Kit
5	122 9003	1	High Voltage Wire Kit



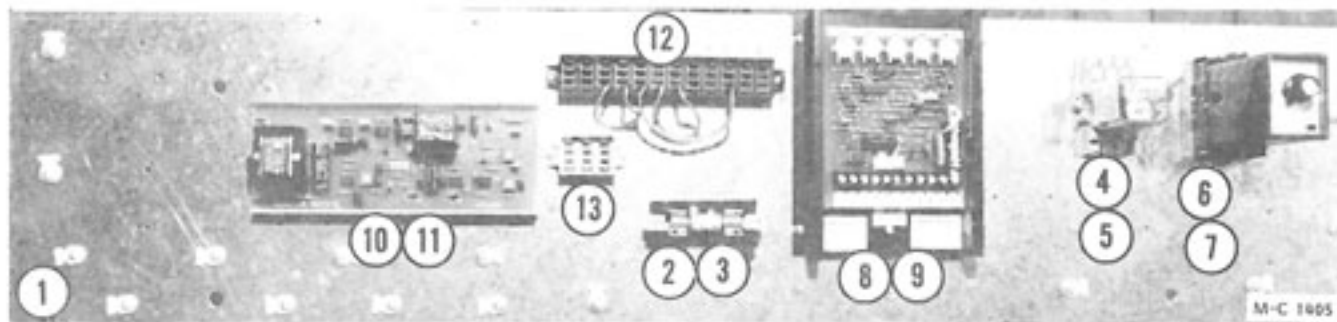
## Transformer and Cabinet

(Used on all 200V, 208V, 460V, & 575V Dryers)

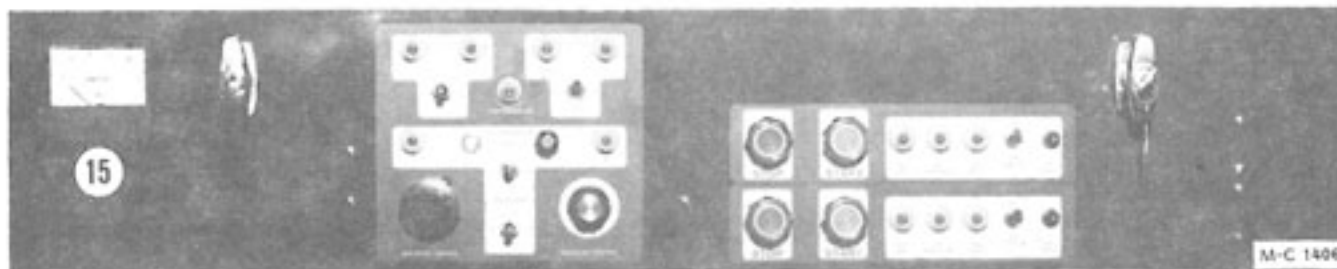
Ref.	Part No.	Qty.	Description
1	121 8316	1	Dryer Warning Decal
2	127 4881	1	Transformer Cabinet Door
3	127 0028	1	Transformer Cabinet
4	- - - - -	-	Transformer
	127 6855	1	200/208V (750VA)
	127 6829	1	230/460/575V (750VA)



## Electrical Components In 115V Control Cabinet



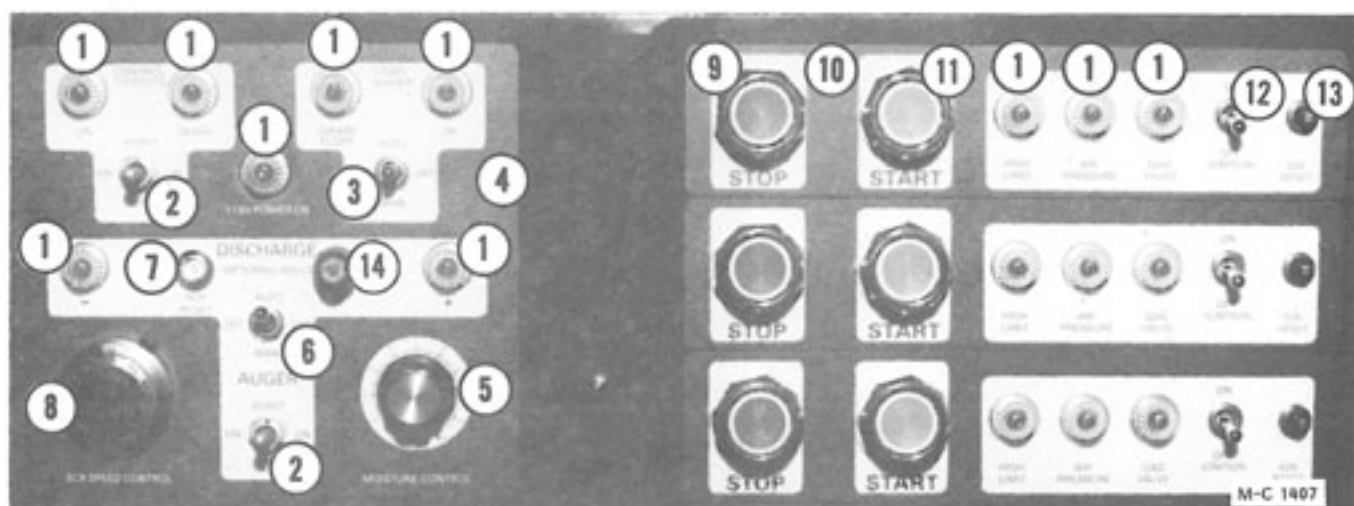
Ref.	Part No.	Description
1	124 4806	Component Mounting Board
2	128 6851	Fuse Holder
3	128 6967	10 Amp Fuse (NON-10)
4	021 6810	Relay Socket
5	021 6809	Relay
6	021 6816	Timer Socket
7	021 6815	60 Minute Adjustable Timer
8	124 6874	SCR Board (Dart)
9	121 6805	10 Amp. - GLH Fuse
10	124 6940	Moisture-Matic II
11	128 5916	Snap Track 8½"
12	124 6928	Terminal Block 12-Position
13	124 6929	Terminal Block 3-Position



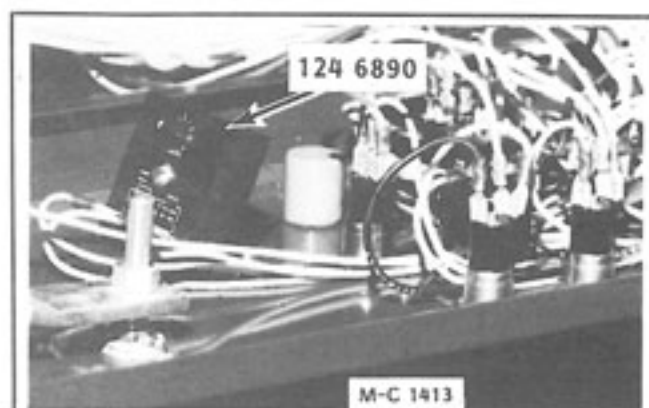
Ref. on pg. 43



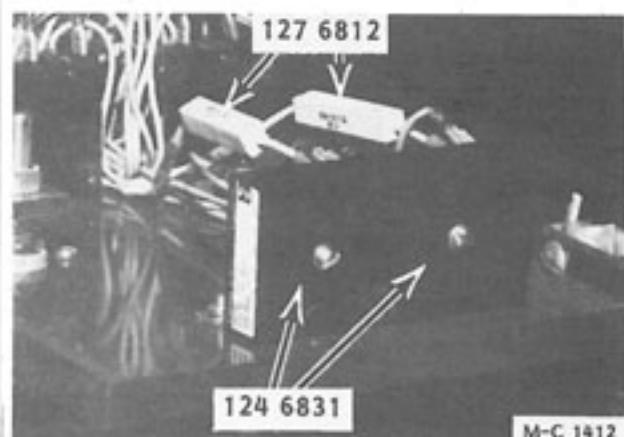
## Control Panel Lights, Switches and Controls



Ref.	Part No.	Description
1	121 6808	125V Indicator Lamp Ass'y. (Incl. lamp & lens)
	122 6810	125V Indicator Lamp
	122 6800	Indicator Lamp Lens (Clear)
2	120 6827	OFF-ON-ON Momentary Contact Toggle Switch
3	121 6807	ON-Off-ON Toggle Switch DPDT
4	128 8365	115V Control Bezel
5	124 6939	Moisture Control Potentiometer w/Knob & Wire Knob
6	121 6807	ON-OFF-ON Toggle Switch DPDT
7	124 6848	8 Amp. Circuit Breaker (SCR Drive)
8	124 1089	SCR Drive Potentiometer (10 turn w/ wire)
	124 6892	Multi-Dial
9	128 6845	Stop Button - Red
10	128 8358	Fan Control Bezel
11	128 6844	Start Button - Black
12	121 6815	ON-OFF Toggle Switch (SPST)
13	122 6814	Ignition Reset (0.1 Amp.)
14	124 6938	Fuse Holder
	124 6937	1 Amp. Fuse Slo-Blow
15	124 6936	Discharge Meter (See pg. 42)
	124 1081	Resistor Assembly



124 6890 .1 to 8 Minute Adj. Level Auger Timer



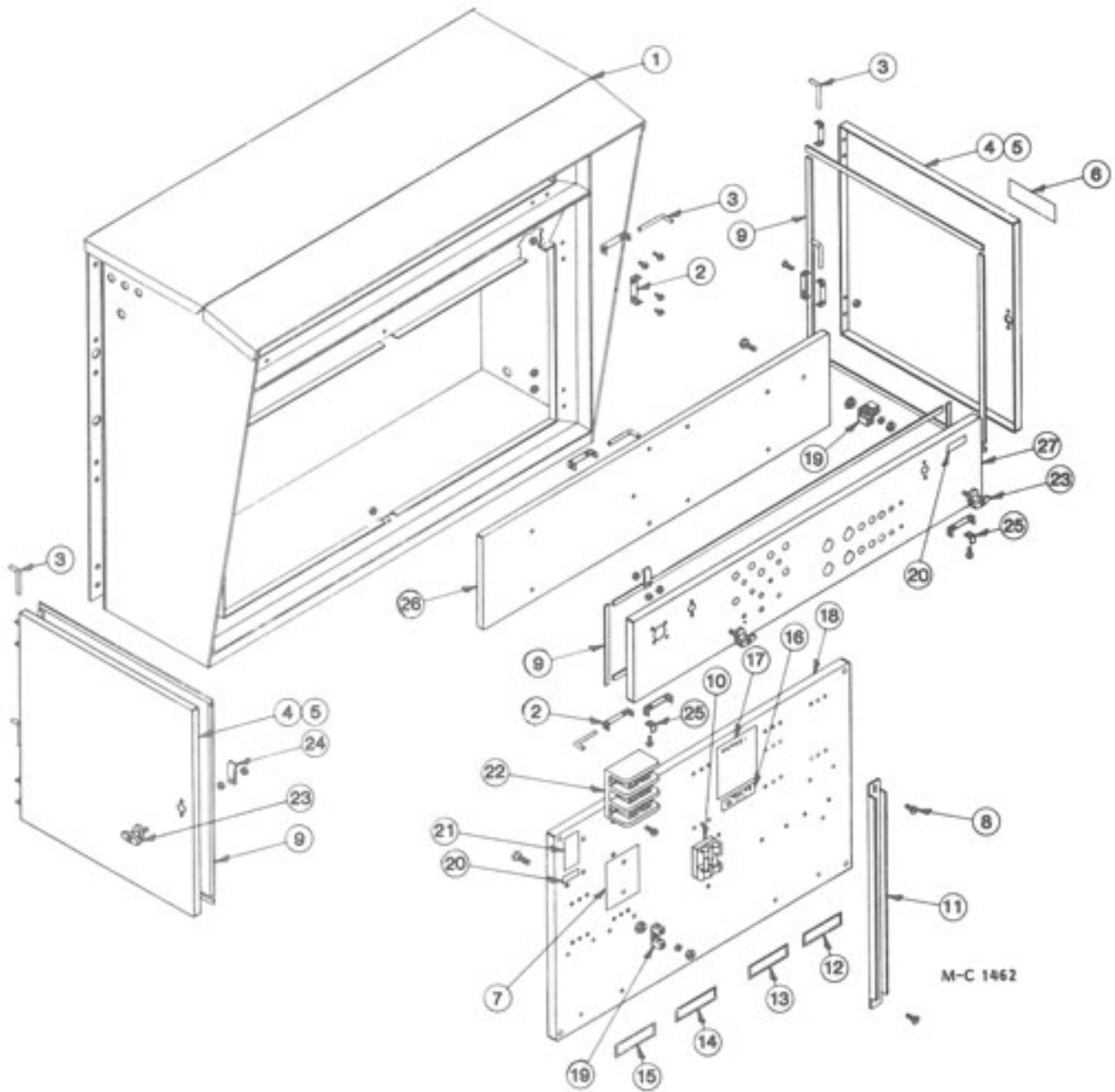
124 6831 10 Second Ignition Timer  
127 6812 Resistor (10W - 3K OHM)

On Back of Control Cabinet Door

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# Motor Control Cabinet (Model 675 thru 1195 EM)

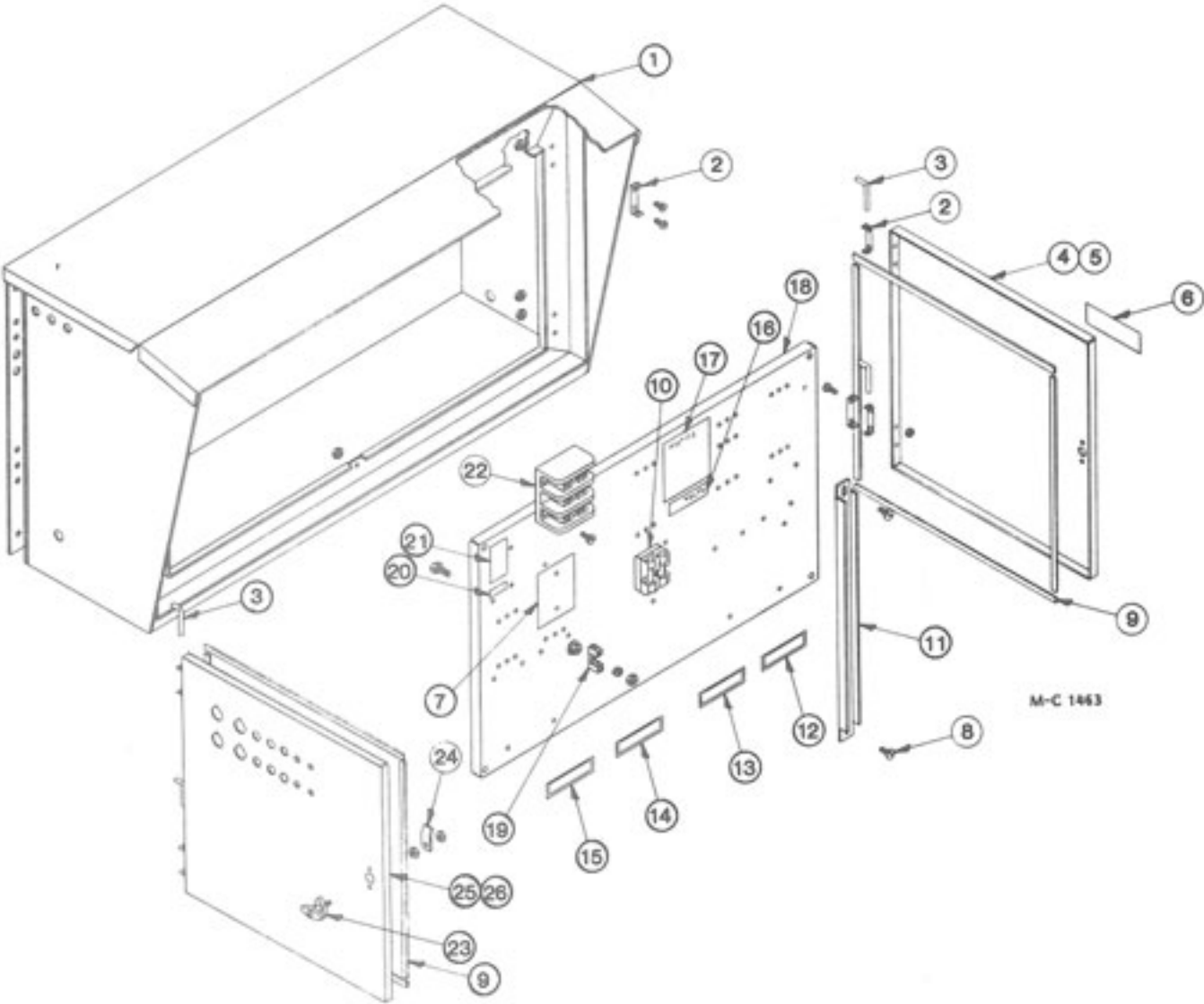


## Motor Control Cabinet

(Model 675 thru 1195 EM)

Ref.	Part No.	Qty.	Description
1	128 0306	1	Motor Control Cabinet Weld.
2	128 2740	12	Door Hinge
3	128 5201	6	Hinge Pin
4	128 1329	2	Door Ass'y - Left & Right (Incl. ref. 2, 5 & 9)
5	128 4844	2	Door - Left & Right
6	121 8316	1	Dryer Warning Decal
7	128 5789	2	Insulator Sheet (460V - 575V)
8	000 8103	2	5/16-18 x 1/2" Truss Hd. Screw
	000 8169	2	5/16-18 Flanged Locknut
9	121 8966	-	Weather Stripping 1/4" x 3/4" (Specify ft. required)
10	121 6988	2	Fuse Holder - 460V & 575V
	203 6801	1	Dougle Fuse Block - 200/208V
11	128 4843	1	Door Jamb
12	121 8325	1	Upper Heat Fan Decal
13	121 8313	1	Heat Fan Decal
	121 8312	1	Cool Fan Decal
14	128 8335	1	Unload Auger Decal
15	121 8351	1	Level Auger Decal
16	123 8339	1	208 Volts Decal
	123 8336	1	230 Volts Decal
	123 8337	1	460 Volts Decal
	128 8338	1	575 Volts Decal
17	121 8315	1	Notice, Warranty Decal
18	124 4448	1	Component Mounting Panel
19	125 6918	2	Grounding Lug
20	128 8349	2	Ground Decal
21	128 8318	1	Splitter Block Voltage Decal
22	128 6957	1	Splitter Block - 1 & 3 Phase
23	124 1021	4	Door "T" Handle Ass'y (Incl. ref. 24 cam, keys and mtg. hdwe.) Lever type handle no longer available.
	128 8946	4	Door "T" Handle w/Keys (Less ref. 24 cam)
	122 8900	4	Door "T" Handle Key
24	128 3425	4	Door Latch Cam
25	128 2741	2	Stop Brqcket
26	124 4806	1	Component Mounting Board
27	124 4838	1	Control Door 2-Fan
	124 4837	1	Control Door 3-Fan
	124 4840	1	Control Door 4-Fan
	124 4841	1	Control Door 6-Fan
	124 1021	2	Door "T" Handle Ass'y

**Motor Control Cabinet**  
(Model 675 thru 1195 EM)



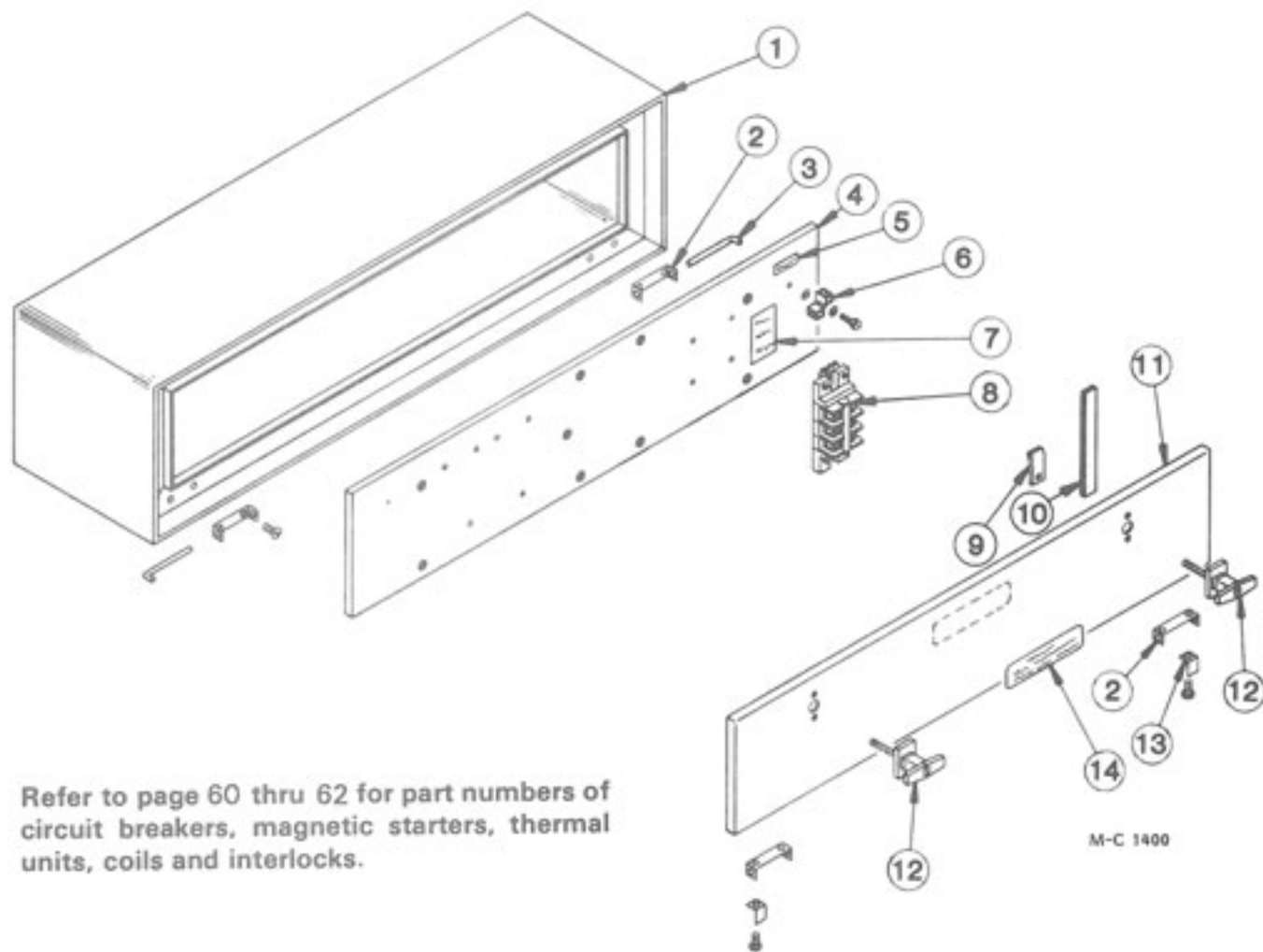
M-C 1463

## Motor Control Cabinet

(Model 675 thru 1195 EM)

Ref.	Part No.	Qty.	Description
1	128 0308	1	Motor Control Cabinet Weld.
2	128 2740	8	Door Hinge
3	128 5201	4	Hinge Pin
4	128 1329	1	Door Ass'y (Incl. ref. 2, 5 & 9)
5	128 4844	1	Door
6	121 8316	1	Dryer Warning Decal
7	128 5789	2	Insulator Sheet (460V - 575V)
8	000 8103	2	5/16-18 x 1/2" Truss Hd. Screw
	000 8169	2	5/16-18 Flanged Locknut
9	121 8966	-	Weather Stripping 1/4" x 3/4" (Specify ft. required)
10	121 6988	2	Fuse Holder - 460V & 575V
	203 6801	1	Double Fuse Block - 200/208V
11	128 4843	1	Door Jamb
12	121 8325	1	Upper Heat Fan Decal
13	121 8313	1	Heat Fan Decal
	121 8312	1	Cool Fan Decal
14	128 8335	1	Unload Auger Decal
15	121 8351	1	Level Auger Decal
16	123 8339	1	208 Volts Decal
	123 8336	1	230 Volts Decal
	123 8337	1	460 Volts Decal
	123 8338	1	575 Volts Decal
17	121 8315	1	Notice, Warranty Decal
18	124 4448	1	Component Mounting Panel
19	125 6918	1	Grounding Lug
20	128 8349	1	Ground Decal
21	128 8318	1	Splitter Block Voltage Decal
22	128 6957	1	Splitter Block - 1 & 3 Phase
23	124 1021	2	Door "T" Handle Ass'y (Incl. ref. 24 cam, keys and mtg. hdwe.) Lever type handle no longer available.
	128 8946	2	Door "T" Handle w/Keys (Less ref. 24 cam)
	122 8900	2	Door "T" Handle Key
24	128 3425	2	Door Latch Cam
25	124 1065	1	Component Door Assembly
26	124 4835	1	Door

## Motor Control Cabinet (Model 675 B115 and 975 B115)



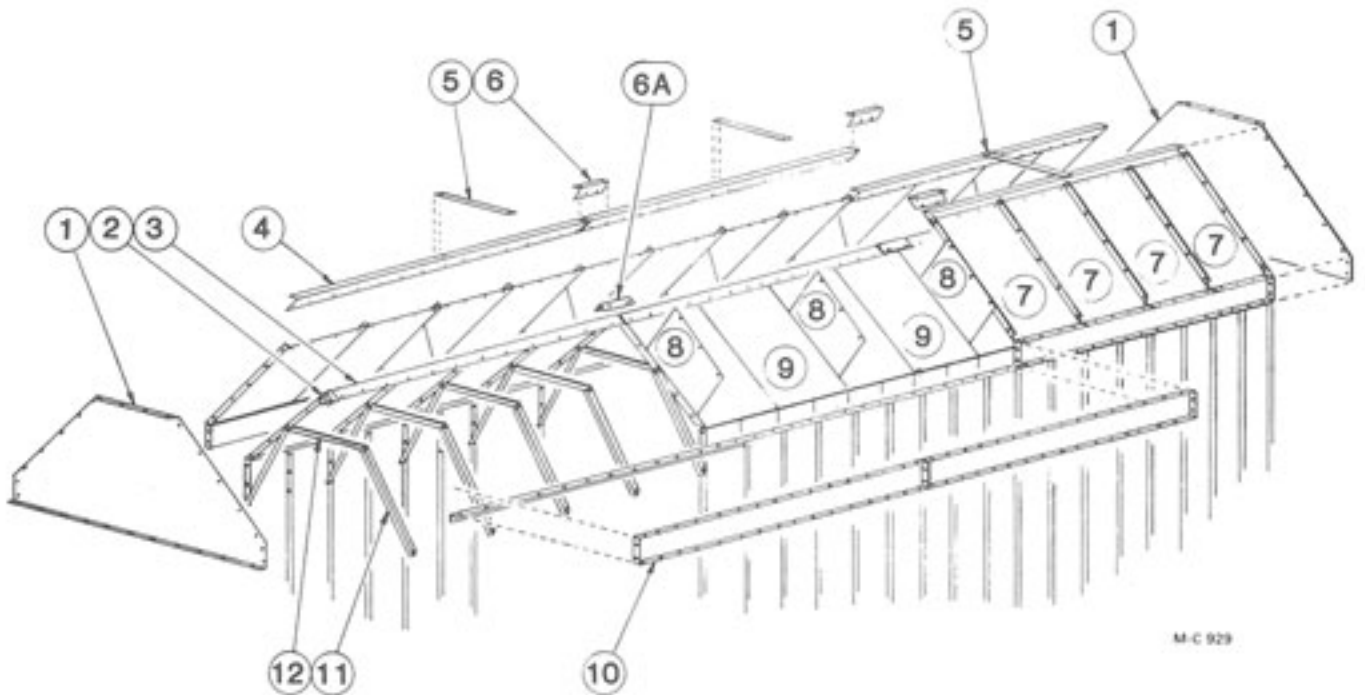
Refer to page 60 thru 62 for part numbers of circuit breakers, magnetic starters, thermal units, coils and interlocks.

M-C 1400

Ref.	Part No.	Qty.	Description
1	123 0094	1	Motor Control Cabinet Weld.
2	128 2740	4	Door Hinge
3	128 5201	2	Hinge Pin
4	124 4770	1	Component Mounting Board
5	128 8349	1	Ground Decal
6	125 6918	1	Grounding Lug
7	128 8318	1	Splitter Block Voltage Decal
8	128 6918	1	3 Circuit Terminal
9	128 3425	2	Door Latch Cam
10	121 8966	-	Weather Stripping 1/4" x 3/4" (Specify ft. required)
11	124 4823	1	Control Door
12	124 1021	2	Door "T" Handle Ass'y (Incl. ref. 10 cam, keys and mtg. hdwe.) Lever type handle no longer available.
	128 8946	2	Door "T" Handle w/Keys (Less ref. 10 cam)
	122 8900	2	Door "T" Handle Key
13	128 2741	2	Stop Bracket
14	121 8316	1	Dryer Warning Decal



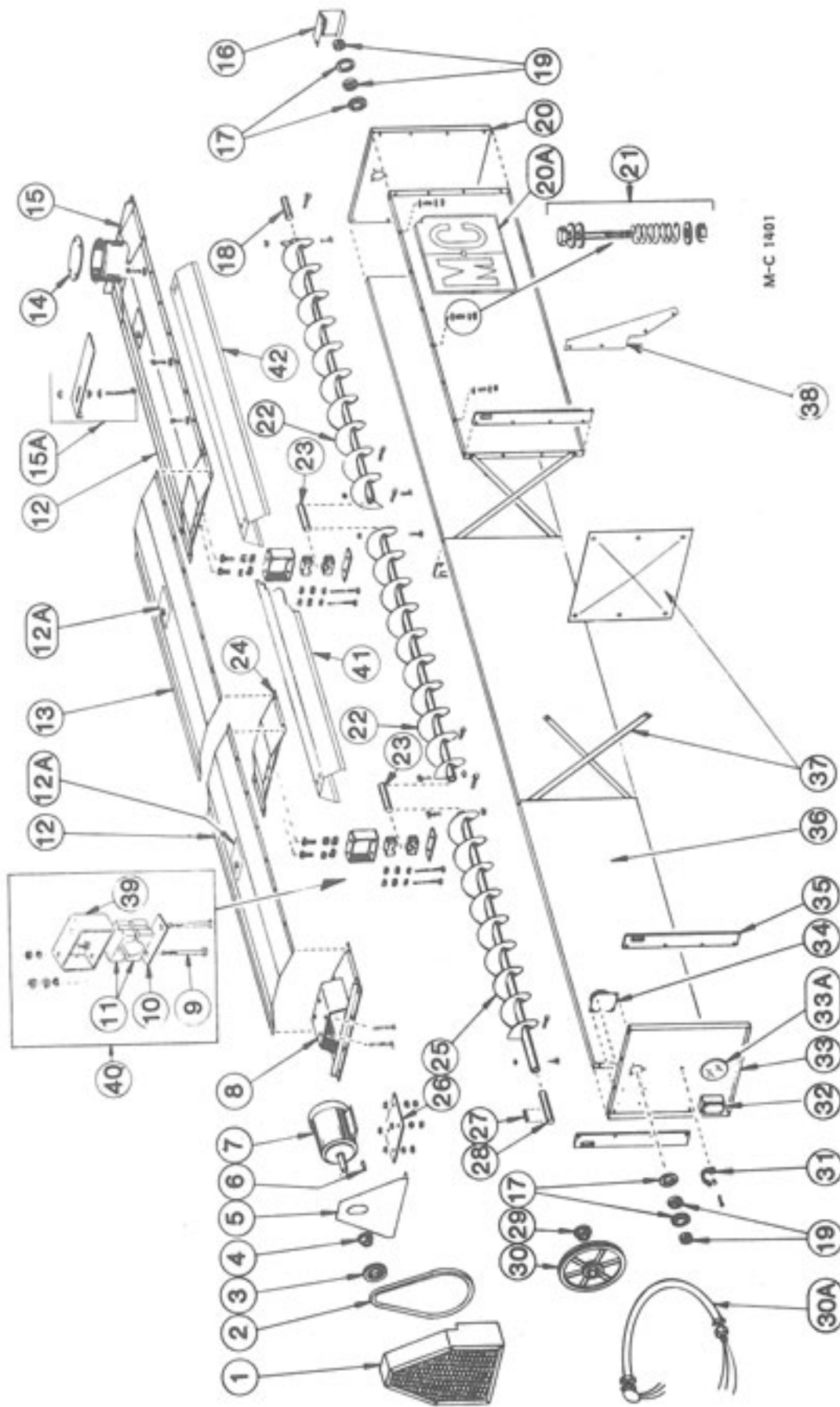
## Peak



M-C 929

Ref.	Part No.	Qty. (16')	Qty. (24')	Description
1	129 2837	2	2	Peak Outer End Panel
2	128 2908	2	2	Peak Seal Angle- Early Production (late production use ref. 6A)
3	128 2991	2	3	Peak Cap
4	128 2739	4	6	Hopper Mount Angle
5	129 2947	2	3	Stiffener Strap (28")
6	129 3070	2	4	Hopper Mount Angle Splice
6A	128 3075	1	2	Seal Angle
7	-----	—	—	Outer Peak Panel
	129 2002	16	24	Aluminum (Std.)
	129 2950	16	24	Small Seed Aluminum
8	129 2830	6	10	Stiffening Divider
9	-----	—	—	Inner Peak Panel
	129 2000	16	24	Galvanized (Std.)
	129 2949	16	24	Small Seed Solid (Galv.)
10	129 2833	4	6	Peak Channel
11	129 2001	14	22	Vertical Support Angle - 29½"
12	128 2012	7	11	Inner Peak Panel Cross Tie - 31¼"

# Hopper and Level Auger



## Hopper and Level Auger

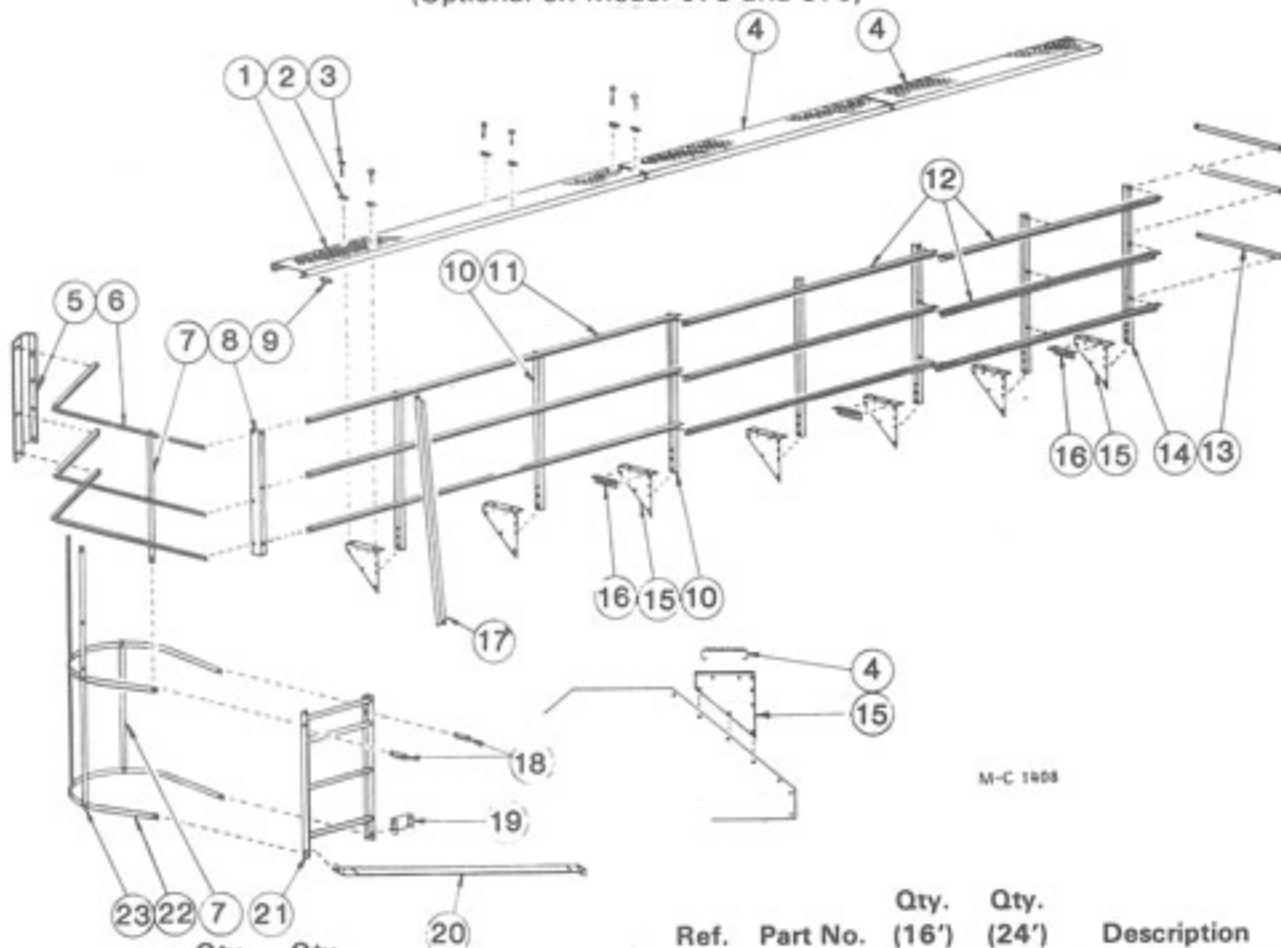
Ref.	Part No.	Qty. (16')	Qty. (24')	Description	Ref.	Part No.	Qty. (16')	Qty. (24')	Description
1	129 0003	1	1	Level Auger Guard	12	129 2945	2	2	Hopper Cover - Front & Rear (76")
2	128 6103	1	1	2/3V/710 (banded belt) or 128 6104 in matched set of two	12A	128 8355	2	3	Warning Decal
3	128 6207	1	1	3V/3.65 x 2 Grv.	13	129 2946	-	1	Hopper Cover - Center (83")
4	128 6214	1	1	1-1/8" SH Bushing - For 3 HP & 5 HP motor (Incl. capscrews & lockwashers)	14	129 4204	1	1	Receiving Tube Cover
5	129 4944	1	1	Level Auger Guard Back	15	129 0002	1	1	Receiving Hopper
6	001 5112	1	-	Key-3/16" x 1 3/4" (1.5 HP motor)	15A	129 4206	1	1	Flow Restrictor
	001 5114	1	1	Key-3/16" x 1 1/2" (2 HP motor)		129 5703	1	1	Position & Locking Bolt
	001 5119	-	1	Key-1/4" x 2" (3 HP motor)		000 8168	3	3	3/8-16 Flanged Locknut
7	128 6818	1	-	230/460V 3HP 3Ø Motor	16	129 4947	1	1	Stub Guard
	128 6815	-	1	230/460V 5HP 3Ø Motor	17	001 6004	4	4	Bearing Flangette 1 1/4"
8	129 0001	1	1	Level Auger Motor Mt.	18	128 5052	1	1	Level Auger Rear Shaft (1 1/4" x 8")
9	001 8287	2	4	3/8-16 x 3-3/4" Capscrew-Grd. 5	19	001 6003	2	2	Bearing w/Lock Collar - 1 1/4"
	001 8139	2	4	3/8" Lockwasher	20	129 2834	1	1	Upper End Panel - Rear
	000 8162	8	16	3/8-16 Hex Nut	20A	121 8343	2	2	M-C Decal (26 1/2" x 23")
10	128,3415	2	4	Bearing Hanger Bar	21	000 8101	12	18	1/4-20 x 2" Capscrew
11	128 6021	1	2	Wood Bearing - 1 1/4" (2 halves)		131 8708	12	18	Spring (5/8"OD x 1 3/4")
						000 8172	36	54	1/4" Flatwasher
						000 8210	12	18	1/4-20 Two-Way Locknut



## Hopper and Level Auger

Ref.	Part No.	Qty. (16')	Qty. (24')	Description	Ref.	Part No.	Qty. (16')	Qty. (24')	Description
22	128 0122	1	2	Level Auger (93½" RH flighting)	31	128 8951	1	1	Rubber Strap w/Hook
23	128 5050	1	2	Level Auger Center Shaft (1¼" x 10¼")	32	128 6922	1	1	Slatter Box (½")
24	129 0000	1	2	Level Auger Support	33	129 2835	1	1	Upper End Panel - Front
25	128 0121	1	1	Level Auger (82¾" RH flighting)	33A	129 5702	1	1	Port View Lens
	001 8137	8	12	¾-16 x 2" Capscrew - Grd. 5	34	128 6992	1	1	Bin Level Indicator (See pg. 59)
	001 8149	8	12	¾-16 Two-Way Locknut	35	129 3412	4	4	Lifting Bar
26	129 4202	1	1	Level Auger Motor Mt. Plate	36	129 2836	4	6	Hopper Side
	000 8161	4	4	½-13 x 3½" Capscrew (Full thread)	37	129 2948	2	4	Cross Strap (37")
	000 8170	4	4	½-13 Flanged Locknut	38	129 2715	1	2	Hopper Sectional Panel
	000 8163	8	8	½-13 Hex Nut		129 2603	6	8	Hopper Brace
27	001 5120	1	1	Key-¼" x 1½"	39	128 0292	1	2	Level Auger Brg. Support
28	128 5051	1	1	Level Auger Front Shaft (1¼" x 10")		001 8135	2	4	¾-16 x 1" Capscrew - Grd. 5
29	121 6241	1	1	1¼" SK Bushing (incl. capscrews & lockwashers)		001 8139	2	4	¾" Lockwasher
30	128 6208	1	1	3V/19.0 x 2 Grv.		000 8162	2	4	¾-16 Hex Nut
30A	128 1960	1	1	Flexible Conduit w/Wires	40	122 1008	1	2	Level Auger Brg. Kit (Incl. ref. 10, 11, 39 & 40 in quantities reqd. for one brg.)
					41	129 2839	-	1	Auger Cover Long
					42	129 2838	1	1	Auger Cover Short

## Walkway (Optional on Model 675 and 975)

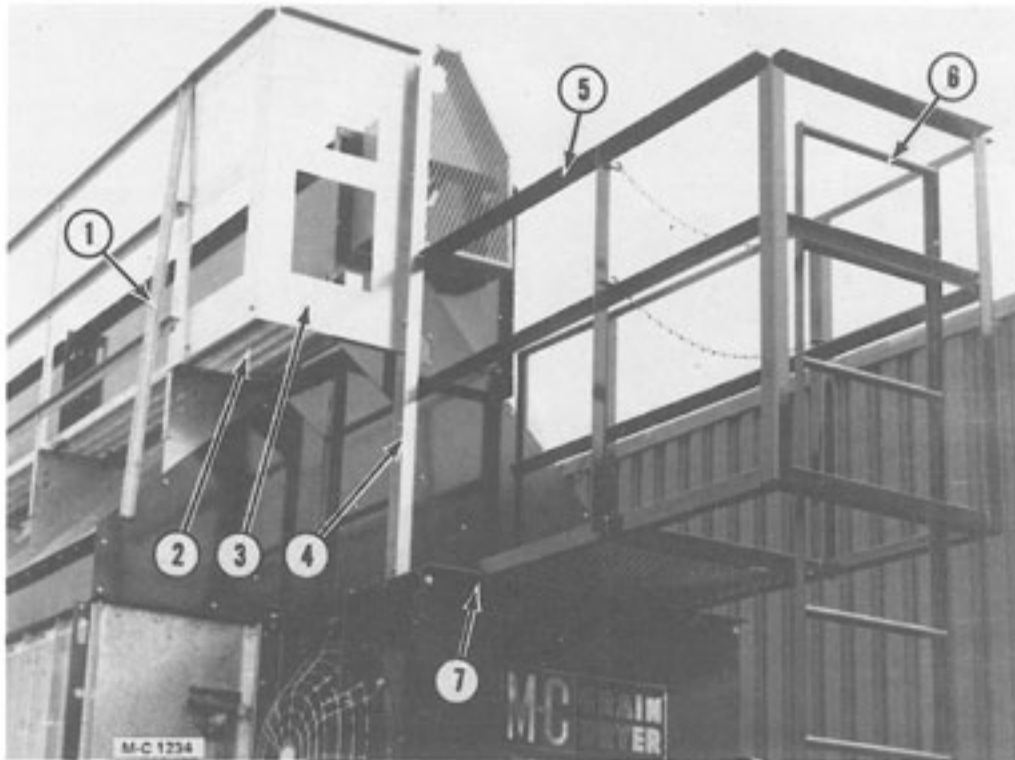


M-C 1908

Ref.	Part No.	Qty. (16')	Qty. (24')	Description
1	129 5701	1	1	Walkway Grating (10') - See note
2	120 8994	12	18	Walkway Grating Anchor Clip
3	001 8276	12	18	5/16-18 x 3" Carriage Bolt
	000 8169	12	18	5/16-18 Flanged Locknut
4	129 8700	1	2	Walkway Grating (8') - See note
5	124 2600	1	1	Walkway Rail Brkt.
6	129 2003	3	3	Strengthening Rails (67¼")
7	129 2011	2	2	Ladder Cage Straps (35½")
8	129 2601	1	1	End Rail Support (39½")
9	129 5406	1	1	Walkway Stand-Off ¾" x 1¼"
10	129 2005	4	6	Guard Rail Brace (49½")
11	129 2006	3	3	Guard Rail (122")
12	129 2004	3	6	Standard Guard Rail (97½")
13	129 2008	3	3	Short Guard Rail (23")
14	129 2015	1	1	Guard Rail End Brace (49½")
15	129 2600	5	7	Bridge Support
16	129 2602	2	3	Walkway Grating Support
17	129 2007	1	1	Walkway Leg (60½")
18	129 5405	2	2	Ladder Mount Stand-Off ¾" x 3¼"
	000 8257	2	2	¾-16 x 5" Capscrew- Full Thread
	000 8168	2	2	¾-16 Flanged Locknut
19	128 2660	1	1	Ladder Mounting Brkt.
20	128 2661	1	1	Ladder Mounting Angle (33½")
21	129 0004	1	1	Ladder (3')
22	128 2015	2	2	Ladder Cage Hoop
23	129 2014	2	2	Walkway Cage Strap (67¼")

**NOTE:** One 8' and two 10' pieces used on 1175 & 1195 when equipped with the Walkway Front Access.

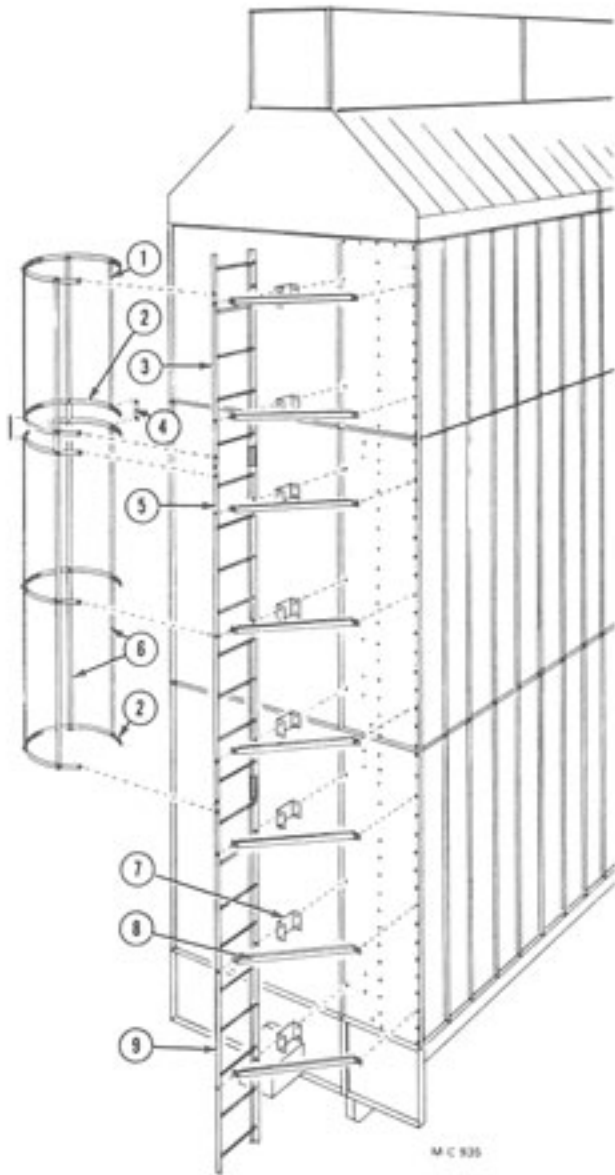
**Walkway Front Access Assembly (124 1034)**  
(For Model 1175 and 1195)



124 1034 Consists of ref. 1 thru 7 in quantities shown

Ref.	Part No.	Qty.	Description
1	129 2007	1	Walkway Leg
2	129 5701	1	Walkway Grating
3	128 2674	1	Panel Joiner
	128 5405	2	3/8" x 1 3/4" Spacer
	000 8229	2	3/8-16 x 2 3/4" Capscrew - Grd. 5
	000 8174	2	3/8" Flatwasher
	000 8168	2	3/8-16 Flanged Locknut
4	128 2675	1	Platform Mt. Channel
	000 8121	5	3/8-16 x 1" Capscrew
	000 8174	5	3/8" Flatwasher
	000 8168	5	3/8-16 Flanged Locknut
5	128 0291	1	Platform Weldmount
	133 8161	2	1/2-13 x 1 1/2" Capscrew - Grd. 5
	000 8175	2	1/2" Flatwasher
	000 8170	2	1/2-13 Flanged Locknut
6	120 0045	1	Upper Platform Ladder - 11 1/2"
	128 5405	2	3/8" x 1 3/4" Spacer
	000 8229	2	3/8-16 x 2 3/4" Capscrew - Grd. 5
	000 8123	2	3/8-16 x 1 1/4" Capscrew
	128 4525	2	3/8 ID x 2" OD Flatwasher
	000 8174	2	3/8" Flatwasher
	000 8168	4	3/8-16 Flanged Locknut
7	128 3947	1	Platform Support Angle
	000 8123	2	3/8-16 x 1 1/4" Capscrew
	000 8174	2	3/8" Flatwasher
	000 8168	2	3/8-16 Flanged Locknut

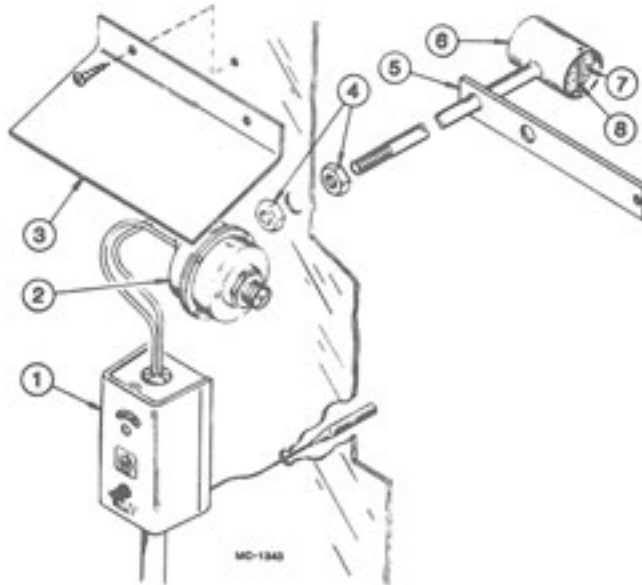
## Rear Ladders



Ref.	Part No.	Description
1	129 2010	Ladder Cage Strap - 5 ft.
2	128 2015	Ladder Cage Hoop
3	129 0005	Ladder - 5 ft.
4	128 2019	Ladder Cage Tie
5	128 0161	Ladder - 8ft.
6	128 2016	Ladder Cage Strap - 8ft.
	128 2017	Ladder Cage Strap - 9ft.
7	128 2660	Ladder Mtg. Brkt.
8	128 2661	Ladder Mounting Angle
9	128 0163	Ladder 9 ft.
—	000 8121	$\frac{3}{8}$ -16 x 1" Capscrew
—	000 8119	$\frac{3}{8}$ -16 x $\frac{3}{4}$ " Capscrew
—	000 8168	$\frac{3}{8}$ -16 Flanged Locknut

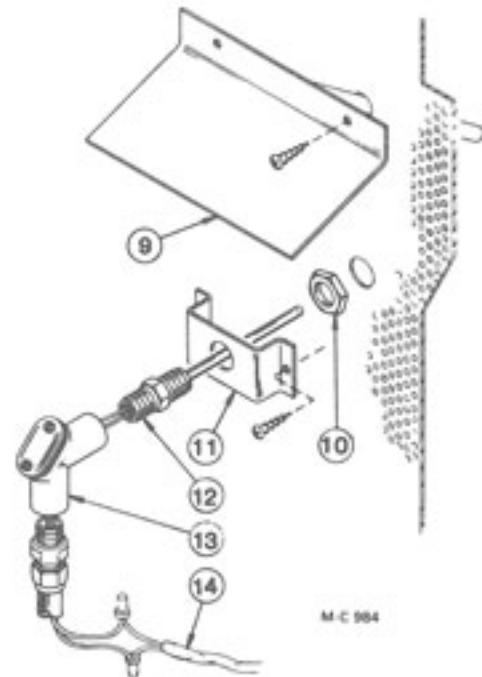


## Moisture Control, Air Pressure and High Limit Switches



Air Pressure and High Limit Switches

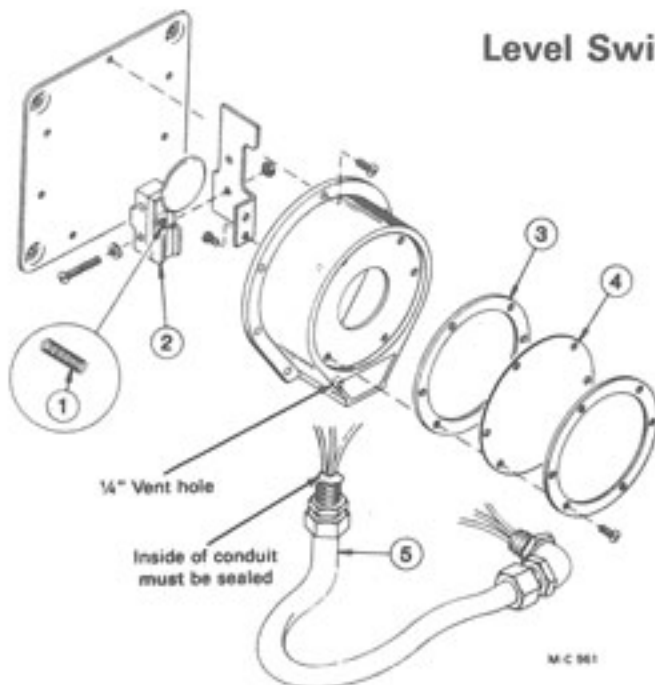
Ref.	Part No.	Description
1	124 6934	High Limit Switch - Adjustable-Manual Reset
2	121 6849	Air Pressure Switch
3	121 2946	High Limit Switch Cover
4	121 8000	Pipe Locknut - 1/4"
5	121 2007	Air Pressure Tube Brkt.
6	121 0169	Air Pressure Tube
7	121 5716	Air Pressure Tube Filter
8	-----	Filter Retainer (Wire)



Moisture Control Probe

Ref.	Part No.	Description
9	121 0031	Moisture Control Shield
10	121 6915	Locknut - 1/2"
11	128 3007	Bracket
12	124 6893	Thermistor Sensor (Probe)
13	123 8089	1/2" Handy Ell
14	125 6908	18/2 PVC Cord w/Shield

## Level Switch Assembly



Ref.	Part No.	Qty.	Description
—	128 6992	1	Bin Level Indicator (Less ref. 5)
1	122 6847	1	Spring
2	122 6848	1	Microswitch Ass'y.
3	122 6850	1	Gasket
4	122 6849	1	Diaphragm (Teflon)
5	128 1995	1	Level Switch Wire Ass'y.

**DRYER MOTORS, CIRCUIT BREAKERS AND MAGNETIC STARTERS**

MOTOR			CIRCUIT BREAKER			MAGNETIC STARTER			
HP	*FLA	Part No.	Part No.	Amps	Sq."D" No.	Starter Part No.	Sq."D" No.	Thermal Unit Part No.	Thermal Unit Size
<b>200/208V - 3 PHASE - 60 HZ</b>									
□ 1.5	5.98	127 6833	128 6882	15	QOU 315	124 6931	DPS033	128 6947	B 9.10
‡ 1.5	5.98	127 6861	128 6882	15	QOU 315	124 6931	DPS033	128 6947	B 9.10
2	7.82	127 6841	128 6882	15	QOU 315	124 6931	DPS033	128 6863	B 11.5
3	11.0	127 6832	124 6875	20	QOU 320	124 6931	DPS033	128 6823	B 17.5
5	17.5	127 6843	124 6876	35	QOU 335	124 6931	DPS033	120 6857	B 32
7.5	25.3	127 6858	124 6904	50	QOU 350	124 6930	DPS053	128 6979	B 40
10	32.2	203 6809	125 6912	60	QOU 360	124 6930	DPS053	128 6950	B 50
15	48.3	126 6854	128 6885	90	QOU 390	124 6930	DPS053	128 6953	B 79
20	62.1	127 6853	128 6966	100	QOU 3100	124 1082	DPA73	128 6827	CC 87.7
25	67.0	127 6852	128 6887	110	Q2L 3110	124 1082	DPA73	120 6844	CC 103
30	80.0	127 6859	124 6906	125	Q2L 3125	124 1083	DPA93	128 6954	CC 132
<b>230V - 1 PHASE - 60 HZ</b>									
□ 1.5	8.3	121 6846	128 6878	20	QOU 220	124 6931	DPS033	128 6863	B 11.5
‡ 1.5	10.6	127 6863	128 6878	20	QOU 220	124 6931	DPS033	120 6850	B 15.5
2	12.3	121 6862	124 6903	25	QOU 225	124 6931	DPS033	128 6949	B 19.5
3	20.0	128 6829	124 6909	40	QOU 240	124 6931	DPS033	120 6857	B 32
5	28.0	201 6815	128 6880	60	QOU 260	124 6930	DPS053	128 6979	B 40
† 7.5	38.5	124 6816	124 6908	80	QOU 280	124 6930	DPS053	124 6910	B 66
† 7.5	38.5	124 6888	124 6908	80	QOU 280	124 6930	DPS053	124 6910	B 66
10	45.0	124 6818	128 6881	90	QOU 290	124 6930	DPS053	128 6953	B 79
20	92.0	124 6879	124 6881	125	Q2L 2125	124 1083	DPA93	128 6820	CC 156
<b>230V - 3 PHASE - 60 HZ</b>									
□ 1.5	5.0	121 6845	128 6882	15	QOU 315	124 6931	DPS033	120 6851	B 7.70
‡ 1.5	5.0	127 6860	128 6882	15	QOU 315	124 6931	DPS033	120 6851	B 7.70
2	6.0	121 6861	128 6882	15	QOU 315	124 6931	DPS033	128 6947	B 9.10
3	9.0	128 6818	128 6882	15	QOU 315	124 6931	DPS033	125 6931	B 14.0
5	13.8	128 6815	124 6907	25	QOU 325	124 6931	DPS033	120 6855	B 25
7.5	20.6	121 6948	128 6968	40	QOU 340	124 6931	DPS033	128 6946	B 36
10	27.2	201 6818	125 6912	60	QOU 360	124 6930	DPS053	120 6853	B 45
15	39.2	201 6819	128 6891	80	QOU 380	124 6930	DPS053	128 6978	B 70
20	49.6	125 6934	128 6885	90	QOU 390	124 1082	DPA73	128 6972	CC 74.6
25	61.0	201 6842	128 6966	100	QOU 3100	124 1082	DPA73	128 6827	CC 87.7
30	73.0	128 6986	128 6887	110	QL2 3110	124 1083	DPA93	128 6820	CC 156

\*If FLA (Full Load Amps) shown does not match FLA imprinted on motor name plate, refer to Square D charts for correct thermal unit size.

□ - 5/8" shaft

‡ - 7/8" shaft

† - 124 6816 has 1 3/8" shaft. 124 6888 has 1 1/8" shaft.

**DRYER MOTORS, CIRCUIT BREAKERS AND MAGNETIC STARTERS**

MOTOR			CIRCUIT BREAKER			MAGNETIC STARTER			
HP	*FLA	Part No.	Part No.	Amps	Sq."D" No.	Starter Part No.	Sq."D" No.	Thermal Unit Part No.	Thermal Unit Size
<b>380V - 3 PHASE - 50 HZ</b>									
1.5	2.9	127 6860	128 6931	15	FAL 36015	124 6931	DPS033	128 6951	B 6.25
**1.5	2.9	123 6876	128 6931	15	FAL 36015	124 6931	DPS033	128 6951	B 6.25
2	3.7	121 6861	128 6931	15	FAL 36015	124 6931	DPS033	120 6845	B 6.90
**2	3.7	124 6867	128 6931	15	FAL 36015	124 6931	DPS033	120 6845	B 6.90
3	5.2	128 6818	128 6931	15	FAL 36015	124 6931	DPS033	128 6947	B 9.10
15	23.0	201 6819	128 6937	60	FAL 36060	124 6930	DPS053	120 6853	B 45
20	30.5	125 6842	124 6905	70	FAL 36070	124 6930	DPS053	128 6950	B 50
25	35.9	128 6986	125 6929	80	FAL 36080	124 6930	DPS053	128 6983	B 56

<b>460V - 3 PHASE - 60 HZ</b>									
□ 1.5	2.5	121 6845	128 6931	15	FAL 36015	124 6931	DPS033	128 6984	B 3.00
‡ 1.5	2.5	127 6860	128 6931	15	FAL 36015	124 6931	DPS033	128 6984	B 3.00
2	3.0	121 6861	128 6931	15	FAL 36015	124 6931	DPS033	128 6948	B 4.15
3	4.5	128 6818	128 6931	15	FAL 36015	124 6931	DPS033	120 6845	B 6.9
5	6.9	128 6815	128 6931	15	FAL 36015	124 6931	DPS033	128 6952	B 10.2
7.5	10.3	121 6948	128 6933	20	FAL 36020	124 6931	DPS033	128 6823	B 17.5
10	13.6	201 6818	125 6928	30	FAL 36030	124 6931	DPS033	120 6855	B 25.0
15	19.6	201 6819	128 6930	40	FAL 36040	124 6930	DPS053	128 6946	B 36
20	24.8	125 6934	128 6937	60	FAL 36060	124 6930	DPS053	120 6853	B 45
25	31	201 6842	124 6905	70	FAL 36070	124 6930	DPS053	128 6983	B 56
30	37	128 6986	125 6929	80	FAL 36080	124 6930	DPS053	128 6978	B 70

<b>575V - 3 PHASE - 60 HZ</b>									
□ 1.5	2	127 6815	128 6931	15	FAL 36015	124 6931	DPS033	128 6984	B 3.00
‡ 1.5	2	127 6862	128 6931	15	FAL 36015	124 6931	DPS033	128 6984	B 3.00
2	2.4	127 6816	128 6931	15	FAL 36015	124 6931	DPS033	120 6848	B 3.70
3	3.6	127 6814	128 6931	15	FAL 36015	124 6931	DPS033	120 6829	B 5.50
5	5.5	127 6847	128 6931	15	FAL 36015	124 6931	DPS033	128 6985	B 8.20
7.5	8.2	127 6828	128 6931	15	FAL 36015	124 6931	DPS033	128 6863	B 11.5
10	10.8	127 6857	128 6933	20	FAL 36020	124 6931	DPS033	128 6823	B 17.5
15	15.6	127 6845	125 6928	30	FAL 36030	124 6931	DPS033	128 6971	B 28
20	19.8	127 6844	128 6930	40	FAL 36040	124 6931	DPS033	128 6946	B 36
25	25	127 6846	128 6937	60	FAL 36060	124 6930	DPS053	120 6853	B 45
30	30	124 6902	128 6937	60	FAL 36060	124 6930	DPS053	128 6983	B 56

\*If FLA (Full Load Amps) shown does not match FLA imprinted on motor name plate, refer to Square D charts for correct thermal unit size.

\*\*"C" Face

□ - 5/8" shaft

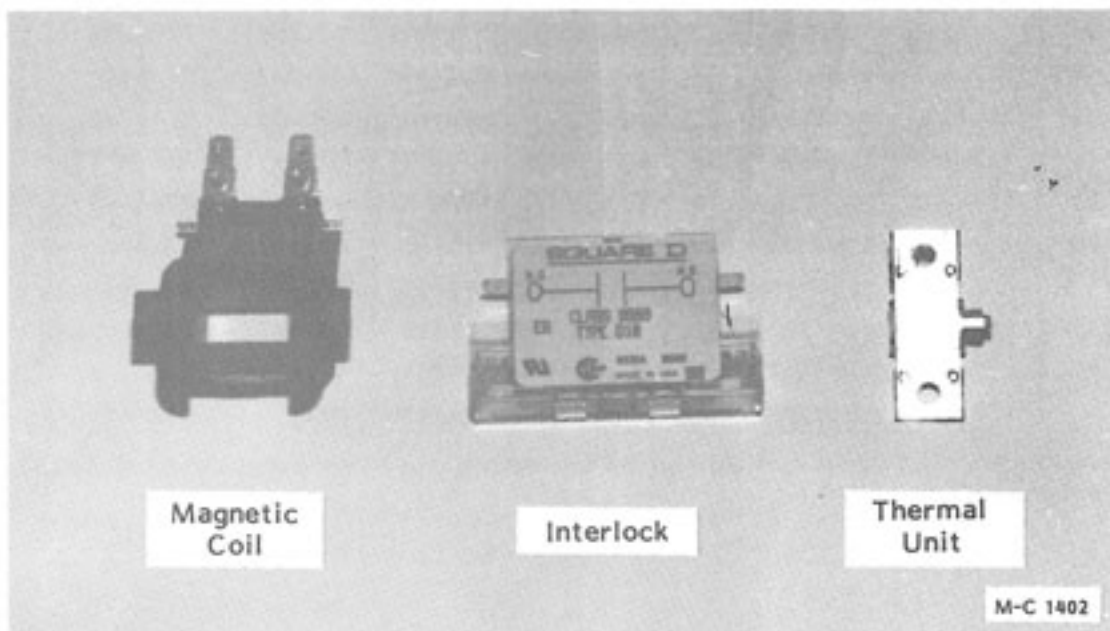
‡ - 7/8" shaft

### 115V COILS AND INTERLOCKS

STARTER		COIL		INTERLOCK	
Sq. "D" No.	M-C No.	M-C No.	Sq. "D" No.	M-C No.	Sq. "D" No.
DPA73	124 1082	122 6861	9998-DA3V02	124 6933	9999-D-20
DPA93	124 1083	122 6861	9998-DA3V02	124 6933	9999-D-20
DPS053 (50) HZ	124 6930	122 6860	9998-DA1V02	124 6933	9999-D-20
DPS033 (50) HZ	124 6931	122 6860	9998-DA1V02	124 6933	9999-D-20
DPS033 (60) HZ	124 6931	122 6860	9998-DA1V02	124 6933	9999-D-20
DPS053 (60) HZ	124 6930	122 6860	9998-DA1V02	124 6933	9999-D-20

### JUMPER STRAP KITS AND CONTACT KITS

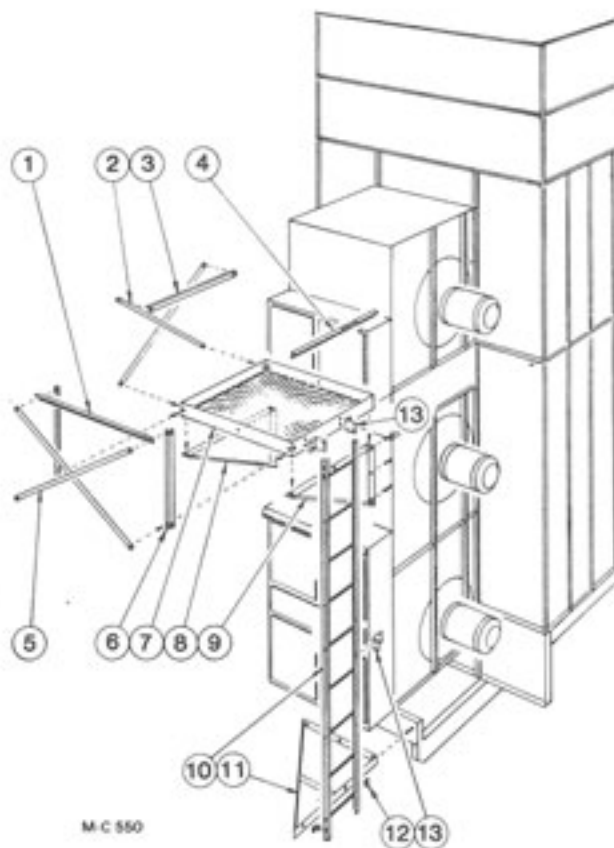
STARTER		JUMPER STRAP KIT (2 straps per kit)		CONTACT KIT	
Sq. "D" No.	M-C No.	M-C No.	Sq. "D" No.	M-C No.	Sq. "D" No.
DPA73	124 1082	124 6885	9998-S032	122 6863	9998-DRC7
DPA93	124 1083	124 6885	9998-S032	122 6864	9998-DRC9
DPS033 (50) HZ	124 6931	120 6841	9998-S031		
DPS053 (50) HZ	124 6930	120 6841	9998-S031	122 6862	9998-DRC5
DPS033 (60) HZ	124 6931	120 6841	9998-S031		
DPS053 (60) HZ	124 6930	120 6841	9998-S031	122 6862	9998-DRC5



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## Service Platform (Model 775 & 1075)

Ref.	Part No.	Qty.	Description
1	120 4456	1	Front Rail (44")
2	120 3315	2	Side Cross Strap (48-11/16")
3	120 4459	1	Side Rail - Right (36")
4	120 4458	1	Side Rail - Left (36")
5	120 3316	2	Front Cross Strap (60 5/8")
6	120 4457	2	Vertical Rail (42-9/16")
7	120 0039	1	Platform Floor
8	120 0040	1	Platform Support - Right
9	120 0041	1	Platform Support - Left
10	128 0163	1	Ladder - 9
11	120 0042	1	Ladder Lower Mount
12	001 3302	2	Universal Angle Clip
13	128 4529	3	Ladder Mounting Brkt.
—	000 8119	19	3/8-16 x 3/4" Capscrew
—	000 8121	3	3/8-16 x 1" Capscrew
—	000 8123	12	3/8-16 x 1 1/4" Capscrew
—	000 8168	32	3/8-16 Flanged Locknut
—	000 8106	9	5/16-18 x 3/4" Capscrew
—	000 8169	9	5/16-18 Flanged Locknut



## Service Platform

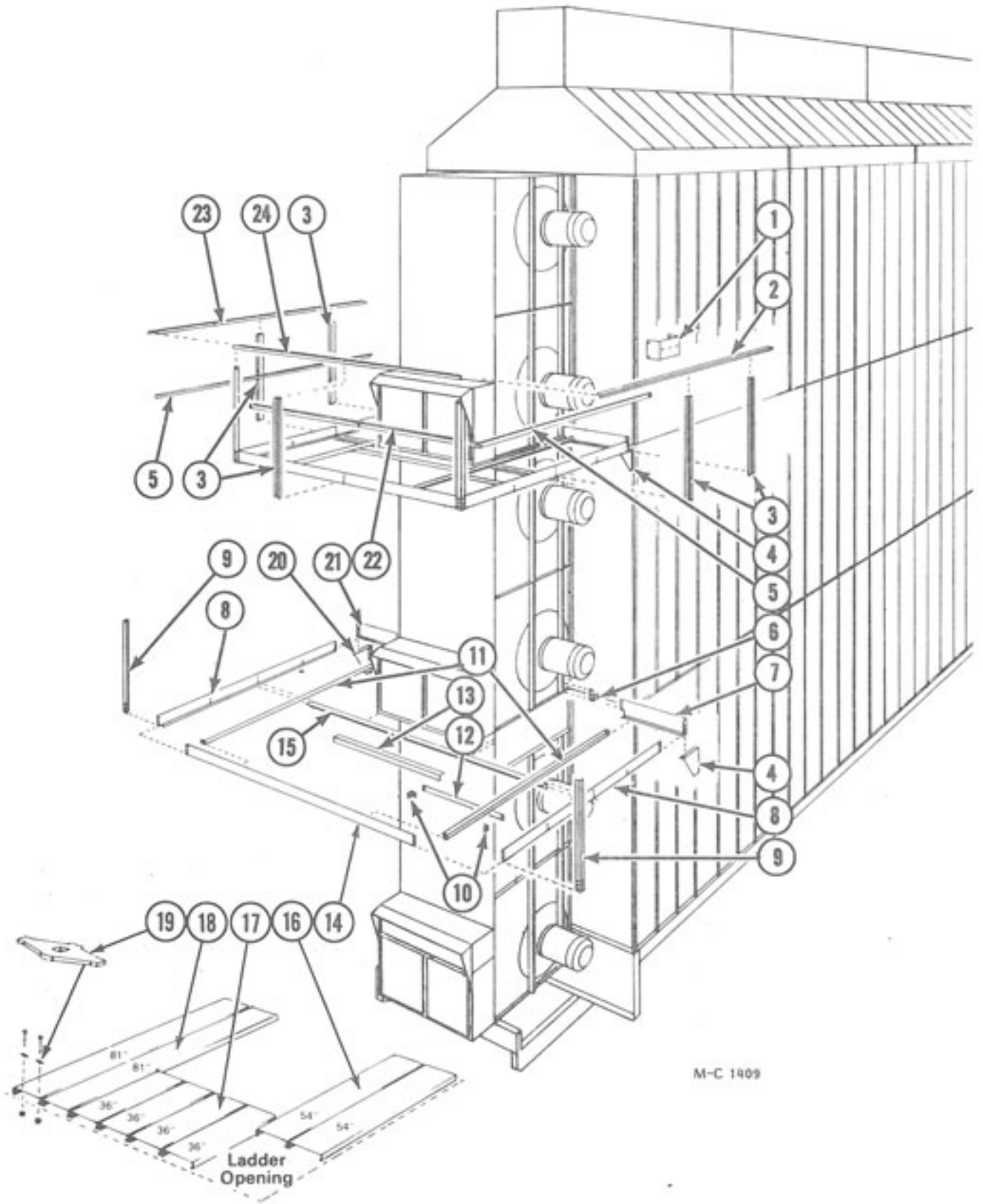
(Model 875, 895, 1175, & 1195)

(Quantities shown are for one platform)

Ref.	Part No.	Qty.	Description
1	120 2614	2	"U" Bracket
2	120 2607	1	Side Hand Rail - Left (104-11/16")
3	120 2611	5	Center and End Post (45 5/8")
4	120 4315	1	Support Gusset - Left
5	120 2610	2	Side Kick Rail
6	120 4316	2	Tie On Bracket
7	120 2600	1	End Flange - Left
8	120 2601	2	Side Toe Guard (81 1/4")
9	120 2609	2	Corner Brace (44")
10	120 2605	2	Small Corner Clip
11	120 2602	2	Inside Support Angle (84 5/8")
12	120 2603	1	Opening Flange (23 3/4")
13	120 2613	1	Center Angle (52 1/2")
14	120 2606	1	Front Toe Guard (96")
15	120 4313	1	Support Angle (96")
16	120 8702	2	Medium Floor Plank (54")
17	120 8701	4	Short Floor Plank (36")
18	120 8700	2	Long Floor Plank (81")
19	120 8994	32	Grating Anchor Clip
20	120 4314	1	Support Gusset - Right
21	120 2616	1	End Flange - Right
22	120 2608	1	Front Kick Rail (96")
23	120 2615	1	Side Hand Rail - Right (104-11/16")
24	120 2612	1	Front Hand Rail (100")
—	000 8104	77	5/16-18 x 3/4" Truss Hd. Screw
—	001 8276	32	5/16-18 x 3" Carriage Bolt
—	000 8109	14	5/16-18 x 1 1/4" Capscrew
—	000 8169	123	5/16-18 Flanged Locknut
—	000 8134	10	3/8-16 x 3/4" Truss Hd. Screw
—	000 8289	6	3/8-16 x 1 1/2" Capscrew
—	000 8168	22	3/8-16 Flanged Locknut
—	133 8161	4	1/2-13 x 1 1/2" Capscrew
—	000 8170	4	1/2-13 Flanged Locknut

# Service Platform

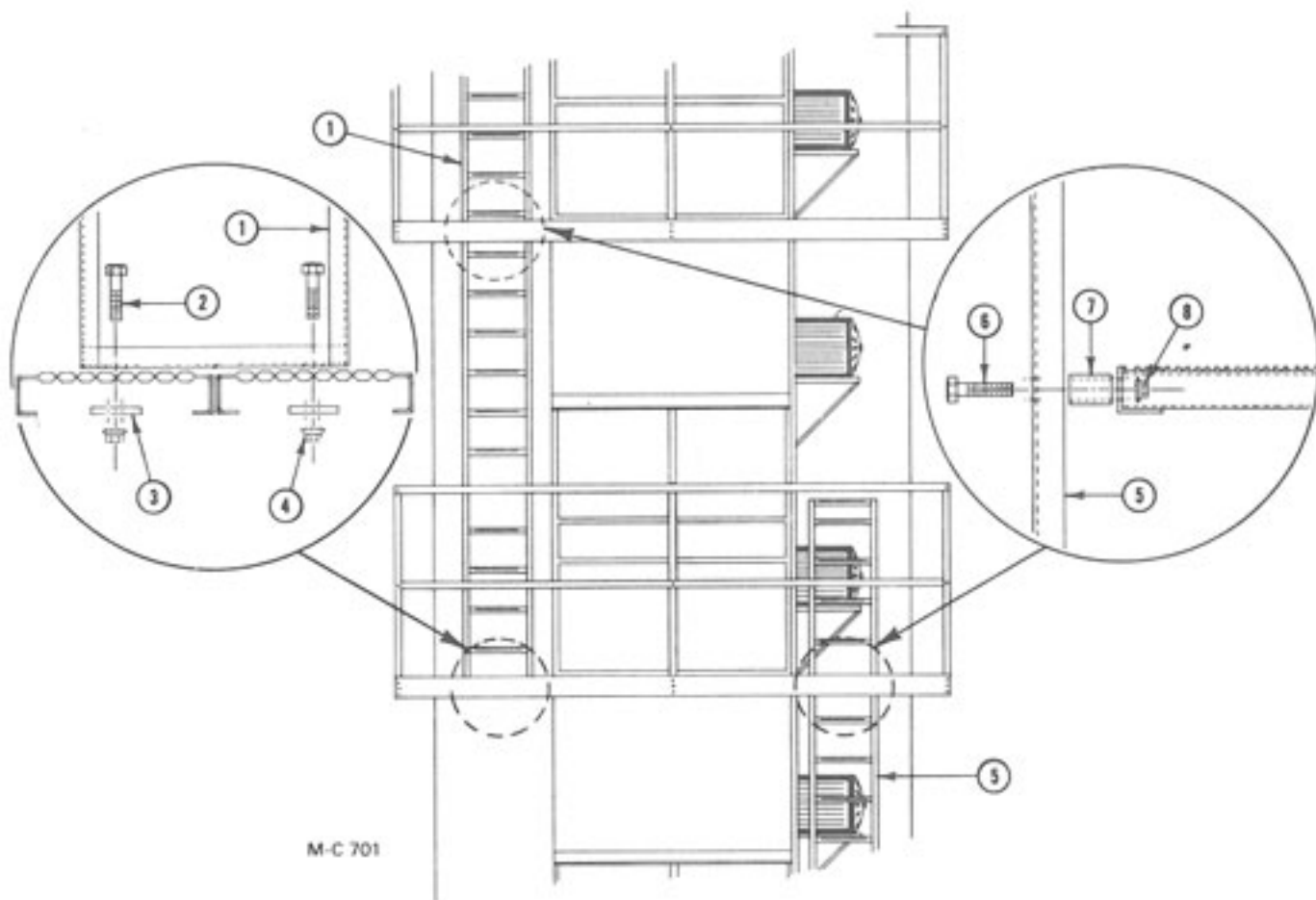
(Model 875, 895, 1175, and 1195)





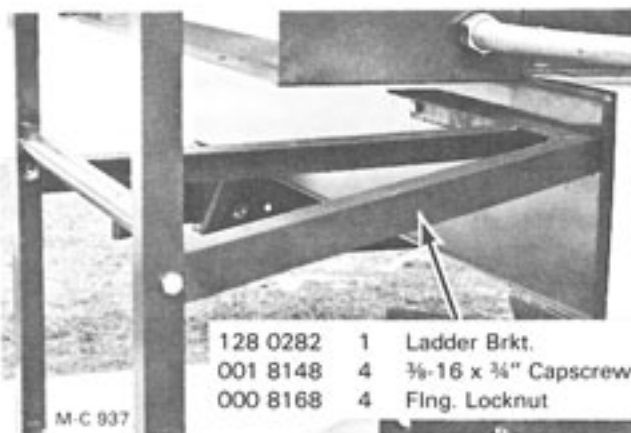
## Service Platform Ladder(s)

(Model 875, 895, 1175, and 1195)



M-C 701

Ref.	Part No.	Qty.	Description
1	120 0045	1	Upper Platform Ladder - 11½' (Not on 875 or 1175)
2	000 8123	2	¾-16 x 1¼" Capscrew
3	128 4525	2	Flatwasher ¾ x 2" OD
4	000 8168	2	¾-16 Flanged Locknut
5	120 0044	1	Lower Platform Ladder - 14½'
6	000 8226	2	¾-16 x 2" Capscrew
7	091 5427	2	Spacer - 1" Long
8	000 8168	2	¾-16 Flanged Locknut

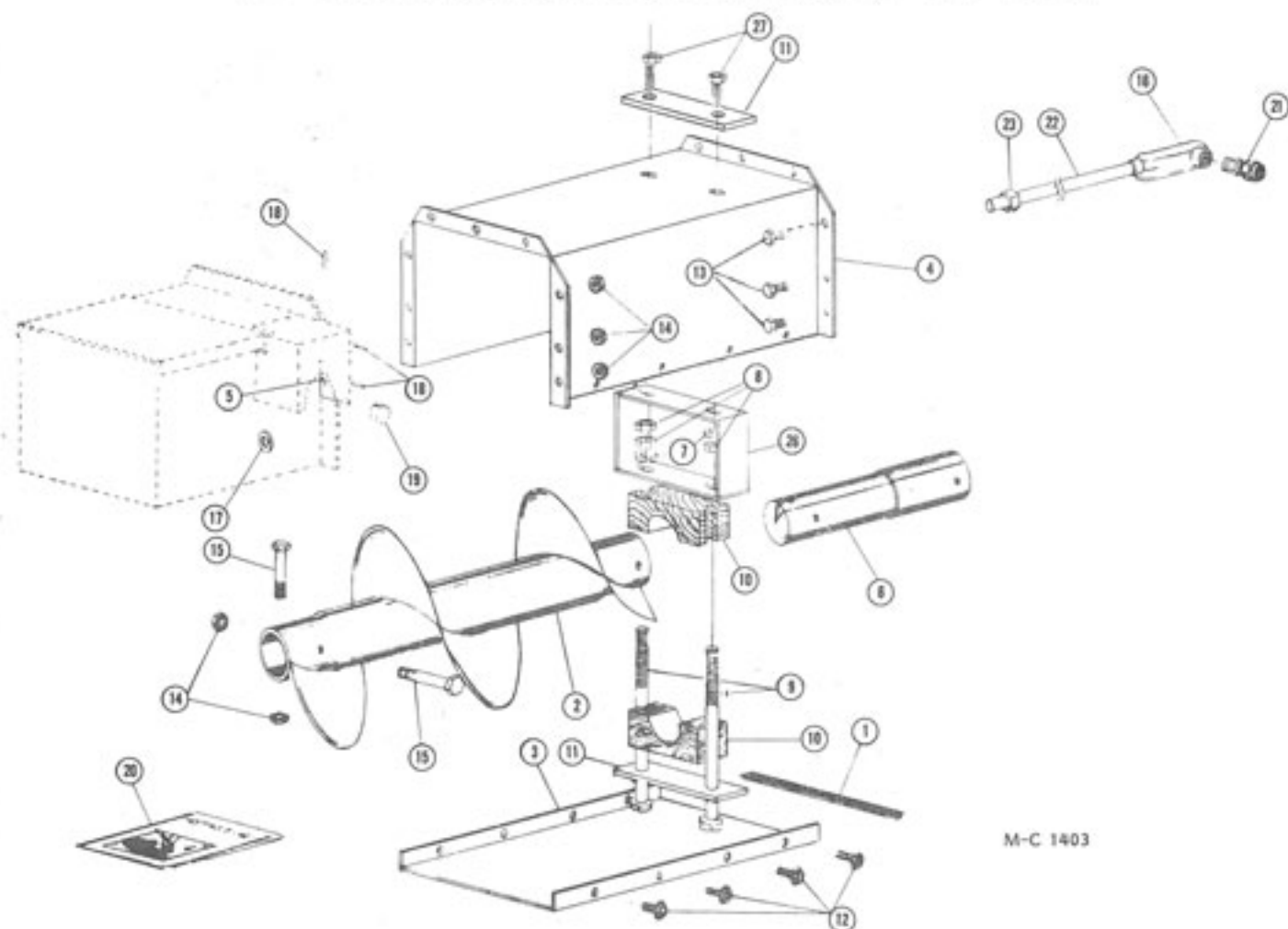


M-C 937

128 0282	1	Ladder Brkt.
001 8148	4	¾-16 x ¾" Capscrew
000 8168	4	Flng. Locknut



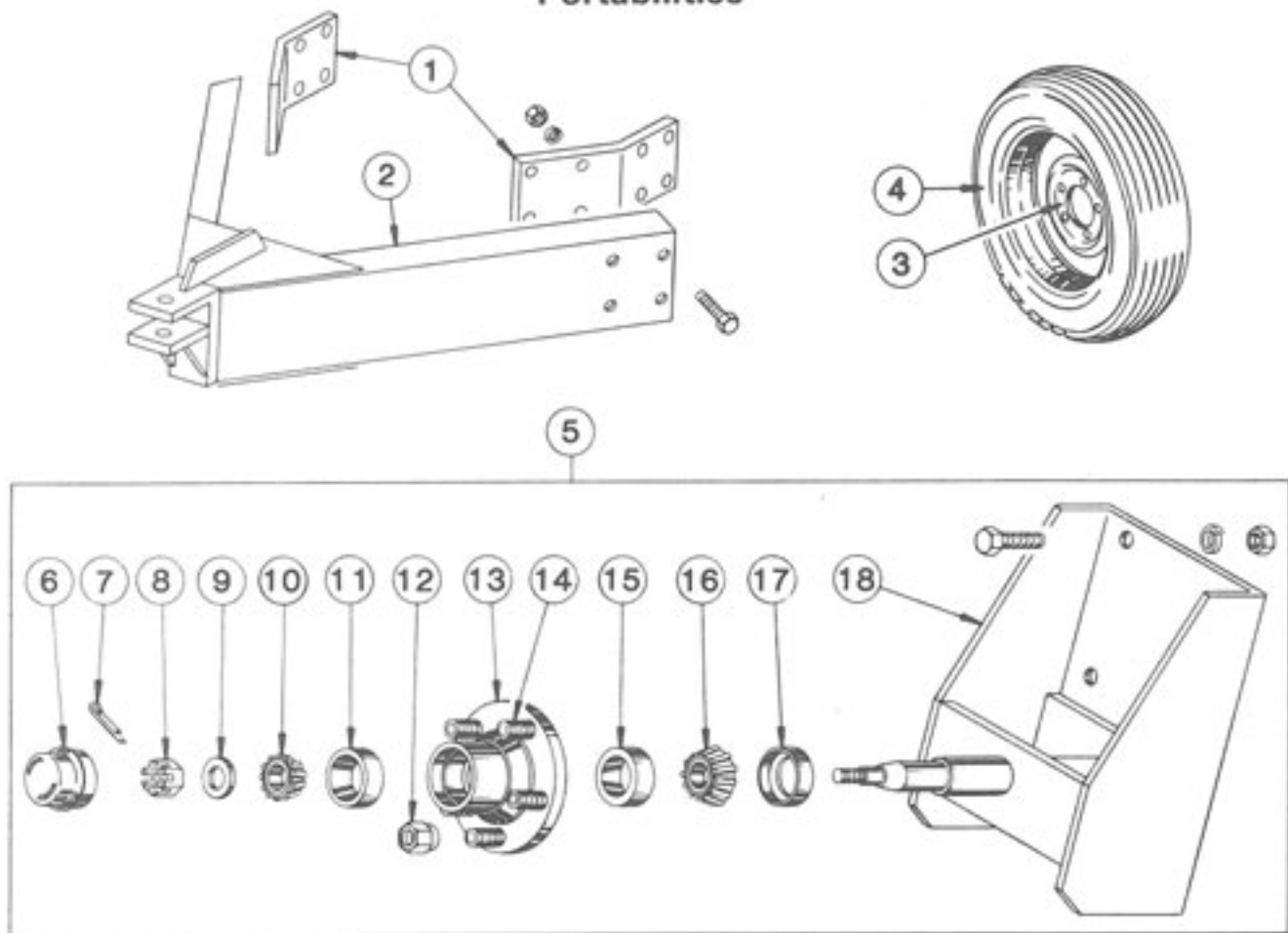
## 10" Unloading Auger Extension Kit (2') - 127 1181



M-C 1403

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	121 8957	1	Rubber Guard Edge	19	121 8600	1	½" Knock-Out Plug
2	127 0029	1	Unload Auger Extension	20	D151	1	Installation Instructions
3	127 4436	1	Auger Cover - Bottom	21	121 6892	2	½" Straight Connector
4	127 4435	1	Unload Auger Cover	22	120 6865	1	½" Conduit (30" Long)
5	127 4786	1	Switch Cover - Back	23	121 6895	1	½" Conduit Union
6	127 5081	1	Unload Auger Link	24	128 5572	2	Spacer - 3¼"
7	000 8180	2	½" Lockwasher	25	001 8257	2	½" SAE Flatwasher
8	000 8163	1	½-13 Hex Nut	26	128 0285	1	Bearing Support
9	001 8168	2	½-13 x 4½ Capscrew - Grd. 5	27	133 8161	2	½-13 x 1½" Capscrew - Grd. 5
10	128 6020	1	1-15/16" Wood Bearing		000 8180	2	½" Lockwasher
11	128 4250	2	Mid Bearing Support		000 8163	2	½" Hex Nut
12	001 8284	8	5/16-12 x ½" Self Tapping Screw	—	121 6868	2	Closed End Splice
13	000 8119	9	¾-16 x ¾" Capscrew	—	128 6925	2	Female Insulator
14	000 8205	15	¾-16 Top Lock Flange Nut	—	121 6930	8 ft.	18 Ga. Black Wire
15	000 8229	6	¾-16 x 2¾" Capscrew - Grd. 5				
16	125 6915	1	½" LR 50A Condulet				
17	000 8174	1	¾" Flatwasher				
18	000 8184	3	8-18 x ½" Philips Pan Head Screw				

## Portabilities



M-C 980

120 1030 - 4 Wheel Portabilities (Incl. ref. 1 & 2 and four of ref. 3 & 5 - less tires)

120 1031 - 6 Wheel Portabilities (Incl. ref. 1 & 2 and six of ref. 3 & 5 - less tires)

120 1043 - 8 Wheel Portabilities (Incl. ref. 1 & 2 and eight of ref. 3 & 5 - less tires)

120 1040 - Additional Portabilities (Incl. two of ref. 3 & 5 - less tires)

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	128 3671	2	Pole Mount Brkt.	6	001 8996	1	Hub Cap
	128 8196	8	3/4 - 10 x 2 1/2" Capscrew - Grd. 5	7	001 8252	1	Cotter Pin - 1/8" x 1"
	000 8182	8	3/4" Lockwasher	8	001 8253	1	Spindle Nut
	000 8165	8	3/4 - 10 Hex Nut	9	001 8254	1	Spindle Washer
2	120 0047	1	Dryer Pole	10	001 6000	1	Bearing Cone - Outer
	128 8195	8	3/4 - 10 x 2" Capscrew - Grd. 5	11	002 6000	1	Bearing Cup - Outer
	000 8182	8	3/4" Lockwasher	12	001 8989	5	1/2 - 20 Lug Nut - 45°
	000 8165	8	3/4 - 10 Hex Nut	13	001 8992	1	Wheel Hub Ass'y. - 5 Bolt (Incl. ref. 11, 14 & 15)
3	001 8993	1	5 Bolt Wheel - 15"	14	002 8152	5	1/2 - 20 x 1 1/2" Stud
4	127 8990	1	7.60 x 15 - 6 Ply Tubeless Tire	15	002 6001	1	Bearing Cup - Inner
5	120 1028	1	Wheel Spindle & Hub Ass'y. (Incl. ref. 6 thru 18)	16	001 6001	1	Bearing Cone - Inner
	000 8146	6	5/8 - 11 x 1 1/2" Capscrew - Grd. 5	17	001 8991	1	Seal
	000 8181	6	5/8" Lockwasher	18	120 0031	1	Wheel Mount
	000 8164	6	5/8 - 11 Hex Nut				

## Kits (Field Installed)

(Model 675 thru 1195)

### Base Section Control Station Kits — For S/N 48981 & Up

127 1206 — Model 1175

127 1207 — Model 1195

### Burner Kits

127 9000 — Extra Burner - LP Gas

127 9004 — Extra Burner - Natural Gas

### Decal Kit - All Models (see note 1)

128 9017

### Gas Conversion Kits — Dual Fuel

127 9148 — Natural Gas to LP Gas - Model 675 & 975 w/o Extra Burner

127 9149 — Natural Gas to LP Gas - Model 675 & 975 w/Extra Burner

127 9145 — Natural Gas to LP Gas - Model 775 & 1075 w/o Extra Burner

127 9152 — Natural Gas to LP Gas - Model 775 & 1075 w/Extra Burner

127 9146 — Natural Gas to LP Gas - Model 875 & 1175 w/o Extra Burner

127 9147 — Natural Gas to LP Gas - Model 875 & 1175 w/Extra Burner

128 9018 — LP Gas to Natural Gas - Model 675 thru 1195

### Walkway Kits (see note 2)

129 1011 — Model 675, 775, 875, & 895

129 1001 — Model 975, 1075, 1175, & 1195

**NOTE 1:** Kit contains all decals except dryer model decals. They must be ordered separately, see ref. 10 page 7 and ref. 1 & 2 page 26.

**NOTE 2:** Dryers must be equipped with Peak and Hopper Kits 129 9000 or 129 9001 before walkway can be installed.

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***Iron Horse Quality***